

# A SOFTWARE PACKAGE FOR SEQUENCE CONFIRMATION AND IMPURITY CHARACTERISATION OF SYNTHETIC OLIGONUCLEOTIDES

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## INTRODUCTION

Synthetic oligonucleotides have emerged in recent years as a powerful alternative to small molecule and protein therapeutics. Manufacturing and quality control of oligonucleotide therapeutics requires highly selective and sensitive LC/MS methods for impurity sequencing and quantification. The most often used mass spectrometry-based method for oligonucleotide analysis has been reversed-phase chromatography employing a variety of ion-pairing reagents and modifiers in negative ESI-MS mode (IP-RP LC-MS). One critical step for identification of oligonucleotide impurities is mass spectrometry-based sequencing and data interpretation. Here we introduce a software workflow that can identify impurities across batches of Gem91; a well characterised fully synthetic phosphorothioated antisense oligonucleotide therapeutic with indications for AIDS. Analysis was performed via LC-MS for intact mass assignment and sequence confirmation for both the target sequence and a coeluting PS>PO impurity via targeted MS/MS and untargeted (MS<sup>E</sup>) fragmentation.

## METHODS

Gem91 was used as a representative therapeutic oligonucleotide with the sequence:

dC\* dT\* dC\* dT\* dC\* dG\* dC\* dA\* dC\* dC\* dC\* dA\* dT\* dC\* dT\* dC\* dT\* dC\* dT\* dC\* dC\* dT\* dT\* dC\* dT\*

(d = deoxyribose sugar, \* = phosphorothioated backbone)

Two batches of Gem91 were analysed by IP-RP-UPLC-ESI-MS with an ACQUITY™ Premier coupled to a Xevo™ G3 QToF high resolution accurate mass MS

•ACQUITY Premier Oligonucleotide C18 Column, 130Å, 1.7 µm, 2.1 × 50 mm

•TEA and HFIP in water and methanol based mobile phase system with 16-minute run time

Data were processed using the INTACT Mass and CONFIRM Sequence apps within the compliant ready waters\_connect™ informatics platform.

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## RESULTS

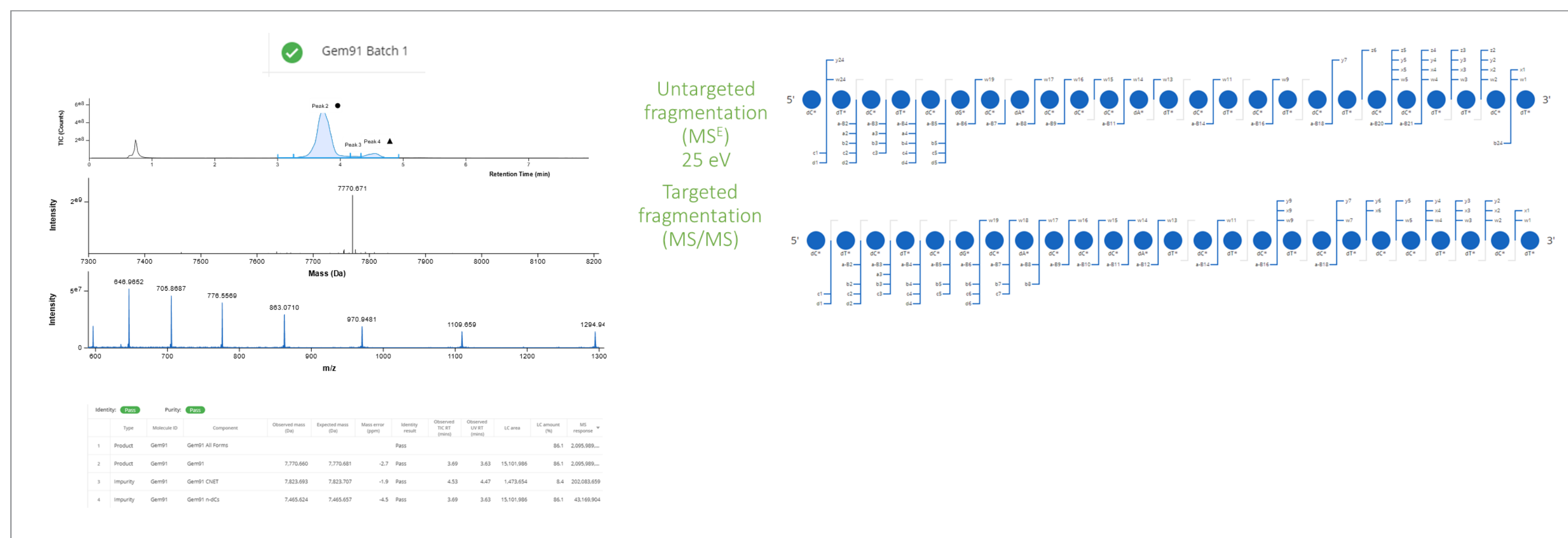


Figure 1

An overview of the INTACT Mass deconvoluted results for batch 1 (left) shows the correct assignment of the target mass within 10ppm, which is confirmed via 100% sequence coverage using MS/MS and MSE fragmentation data in CONFIRM Sequence (right). Other impurities assigned to different peaks in the TIC include CNET and n-dCs, both of which are chromatographically separated from the main peak.

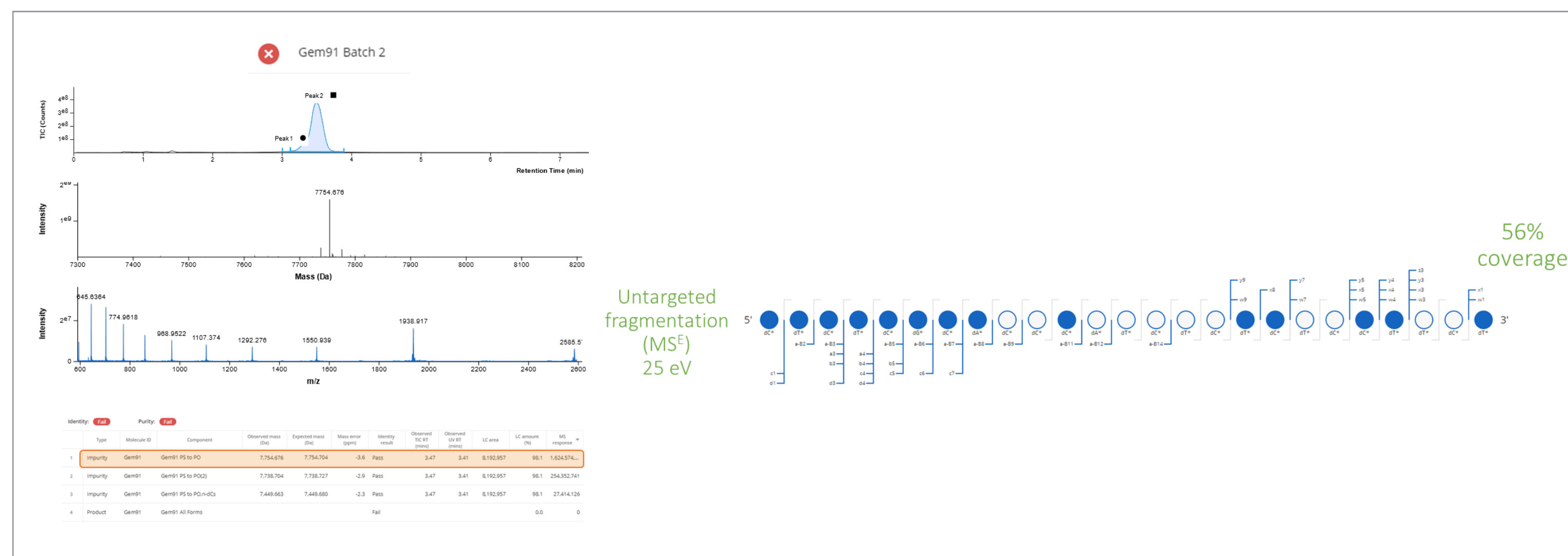


Figure 2

An overview of the INTACT Mass deconvoluted results for batch 2 (left) shows the target mass has failed identity testing, with an impurity assignment suggesting that there has been a PS>PO conversion event during synthesis (orange) that has coeluted with the main peak (peak 2). CONFIRM Sequence analysis of MSE fragmentation data (right) shows 56% coverage when the target sequence is used, indicating that the impurity is located towards the center of the sequence.

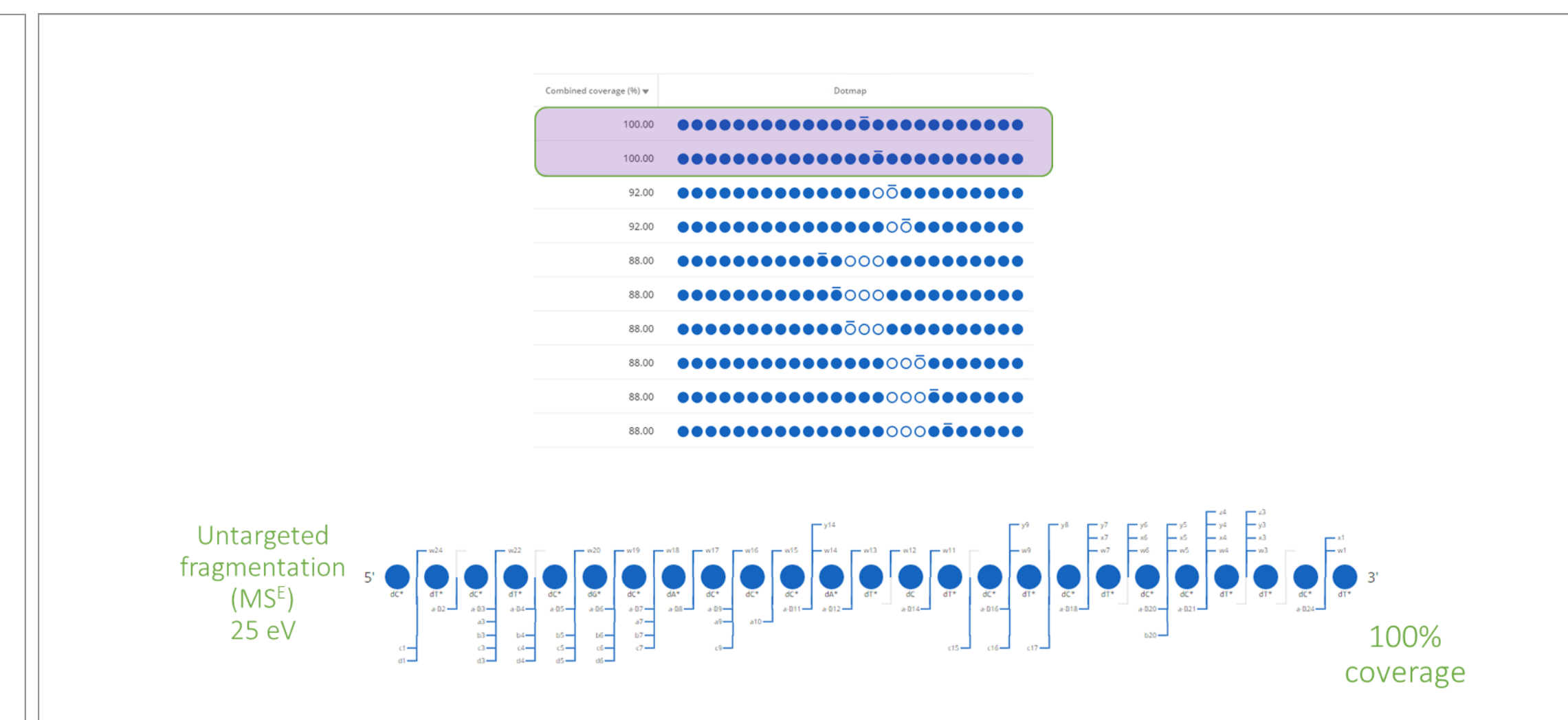


Figure 3

CONFIRM Sequence analysis each PS>PO sequence variant using the MSE fragmentation data (top) shows 100% coverage for impurity sequences where a PS>PO conversion has occurred at position 14 or 15, with coverage results lower than 90% for all other Positions. An example fragmentation dot map (bottom) is shown for the sequence with a PS>PO conversion at position 14 (dC) highlighted orange.

## CONCLUSION

- The compliant ready waters\_connect™ informatics platform contains dedicated software for oligonucleotide analysis
- waters\_connect™ INTACT Mass software was able to identify the target mass and assign impurities in a highly customizable method. Here we show that a failed batch has an assigned PO?PS conversion as a suggested impurity
- waters\_connect™ CONFIRM Sequence software is able to localize the tentatively assigned PS>PO conversion with 100% sequence coverage for 2 out of 25 possible positions (position 14 and 15)

## References

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