

Accurate and Sensitive LC-MS/MS Quantification of Adalimumab in Serum/Plasma: Impact of Sample Preparation on Method Performance

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APPLICATION BENEFITS

- Speed and reproducibility of a generic kit-based approach for protein quantification
- Xevo™ TQ-XS Mass Spectrometer for protein quantification
- Mixed-mode SPE selectivity, high analytical sensitivity LC-MS quantification of adalimumab
- Achieving 1 ng/mL (LOD) and 5 ng/mL (LLOQ) from serum/plasma

WATERS SOLUTIONS

[ProteinWorks™ eXpress Digest Kit](#)

[ProteinWorks eXpress Direct Digest Kit](#)

[ProteinWorks μElution SPE Clean-up Kit](#)

[ACQUITY™ UPLC™ Peptide BEH C₁₈,
300Å, 1.7 μm, 2.1 x 150 mm Column](#)

[ACQUITY UPLC System](#)

[MassLynx™ 4.1 Software](#)

[TargetLynx™](#)

[Xevo TQ-XS Mass Spectrometer](#)

KEYWORDS

Monoclonal antibody, adalimumab, HUMIRA, affinity purification, immunoenrichment, immunoaffinity, protein digestion, tryptic peptides, protein quantification, ProteinWorks, eXpress Digest, eXpress Direct Digest, μElution SPE, Oasis MCX, Xevo TQ-XS

INTRODUCTION

Adalimumab (HUMIRA®) is a humanized monoclonal antibody (mAb) that targets tumor necrosis factor-alpha (TNF-α) and is used in the treatment of inflammation diseases such as rheumatoid arthritis (RA), psoriasis, and Crohn's disease.¹ One of the top selling drugs in the world,² several of adalimumab's patents are due to expire in 2017.³ With patent expiries of adalimumab and other popular protein therapeutics nearing, bioanalytical protein quantification has become essential in support of drug research for biosimilar developers and innovator pharma.⁴⁻⁶ In addition, there is high interest to accurately measure mAb concentrations in clinical research as a strategy to optimize the therapeutic dose to improve efficacy or minimize side effects.^{7,8}

Although adalimumab can be quantified with high sensitivity using immunoaffinity (IA) methods, such as ELISA, these assays often suffer from poor standardization and reagent reproducibility across vendors, cross-reactivity, and can take months to years to develop. With multiplexing capability and high specificity, LC-MS is an attractive alternative for the quantification of biologics. The most common strategy to prepare proteins for quantitative MS analysis is the surrogate peptide or bottom-up approach, employing enzymatic digestion and subsequent analysis of the resulting peptides. While widely adopted, this approach can be complex and laborious, requiring optimization of multiple sample processing steps and therefore proves challenging for a traditional "small molecule" scientist to develop sensitive and robust methods. Adding to this complexity, enrichment techniques such as peptide level SPE clean-up and protein level immunoaffinity are often required to achieve ultimate sensitivity or improve robustness. A generic, yet standardized approach to quantify mAbs, amenable to various levels of sample preparation, would greatly reduce method development complexity and facilitate the development of a broadly applicable LC-MS/MS method that could support studies in drug research and development. This application note describes the sensitive and selective quantification of adalimumab from serum/plasma using a kit-based approach for sample digestion and peptide level clean-up. This kitted approach, which can easily be coupled to up-front immunoaffinity enrichment when greater sensitivity is required, was used to achieve adalimumab LLOQs between 5 and 100 ng/mL in serum/plasma.

EXPERIMENTAL

Sample preparation

Preparation of samples, calibration standards and QC samples

Calibration curve standards and quality control (QC) samples of adalimumab were prepared at various concentration levels (1–500,000 ng/mL) in rat plasma and human serum. A stable isotope labeled ($^{15}\text{N}^{13}\text{C}$) monoclonal antibody, SILu™MAB, was used as the internal standard (ISTD). All calibration curve standards, QC levels, and blank (non-spiked) serum/plasma samples were prepared in triplicate. Three sample preparation strategies were employed: (1) Direct digestion (no protein level clean-up) of human serum and subsequent peptide level SPE sample enrichment, (2) generic protein level immunoaffinity enrichment (Protein A) in human serum followed by digestion and peptide level SPE enrichment, and (3) specific protein level immunoaffinity enrichment (anti-hIgG FC capture) in rat plasma followed by digestion. These workflows are described in greater detail below.

Sample preparation method 1: Direct digestion + SPE

Adalimumab spiked human serum samples (75 μL) were digested using the ProteinWorks eXpress Direct Digest Kit ([p/n 176003688](#)) and included 5-step protocol. Post-digestion purification of signature peptides was done using the ProteinWorks $\mu\text{Elution}$ SPE Clean-Up Kit ([p/n 186008304](#)). Specifically, 50 μL of the post-digestion sample was processed by SPE, eluted with 50 μL of elution solution, and diluted with 50 μL of water prior to LC-MS analysis.

Sample preparation method 2: Generic protein level clean-up + digestion + SPE

Adalimumab was immunopurified from human serum (75 μL) using a 96-well Protein A agarose-based plate (GE Healthcare p/n: 28-9031-33) using the vendor supplied protocol. 300 μL of the post-affinity purified sample was neutralized (pH 8) and evaporated by vacufuge. The post-affinity purified serum was then digested using the ProteinWorks eXpress Digest Kit ([p/n 176003689](#)). 120 μL of digestion buffer was used to reconstitute the immunopurified sample which was subsequently digested using the supplied 5-step ProteinWorks protocol. Post-digestion purification of signature peptides was done using the ProteinWorks $\mu\text{Elution}$ SPE Clean-up Kit and included protocol. Specifically, 140 μL of the post-digestion sample was processed by SPE, eluted with 50 μL of elution solution, and diluted with 50 μL of water. Resulting samples were then injected for LC-MS analysis.

Sample preparation method 3: Specific protein level clean-up + digestion

Adalimumab was immunopurified from rat plasma (100 μL) using a goat derived anti-human biotinylated IgG antibody conjugated to a streptavidin bead slurry (Promega p/n V7820 and V7830). Following affinity purification, samples were digested using ProteinWorks eXpress Digest Kit and included 5-step protocol. Specifically, 50 μL of affinity purified sample was neutralized (pH 8), diluted to 120 μL with ProteinWorks digestion buffer, and subsequently digested using the supplied 5-step protocol. Resulting samples were then injected for LC-MS analysis.

LC-MS method conditions

LC system:	ACQUITY UPLC	Gradient:				
Detection:	Xevo TQ-XS Mass Spectrometer, ESI+	<u>Time</u>	<u>Flow rate</u>			
Column:	ACQUITY UPLC Peptide BEH C_{18}	<u>(min)</u>	<u>(mL/min)</u>	<u>% A</u>	<u>% B</u>	<u>Curve</u>
	300Å, 1.7 μm , 2.1 x 150 mm	Initial	0.3	95	5	6
Column temp.:	55 °C	1.5	0.3	95	5	6
Sample temp.:	15 °C	9.5	0.3	65	35	6
Injection vol.:	10 μL	10.0	0.3	10	90	6
Mobile phases:	A: 0.1% Formic acid in H_2O	11.0	0.3	10	90	6
	B: 0.1% Formic acid in ACN	11.5	0.3	95	5	6
		13.5	0.3	95	5	6

MS conditions

MS system:	Xevo TQ-XS
Ionization mode:	ESI+
Capillary:	2.9 kV
Cone:	32 V
Source offset:	30 V
Source temp.:	150 °C
Desolvation temp.:	600 °C
Cone gas flow:	150 L/hr
Desolvation gas flow:	1000 L/hr
Collision gas flow:	0.15 mL/min
Nebulizer gas flow:	7 Bar
Data management:	MassLynx (v4.1)
Quantification software:	TargetLynx

RESULTS AND DISCUSSION

With impending US patent expiry of adalimumab in 2017, the focus on this drug in pharma, CROs, biosimilar research, and clinical research labs has increased. Adalimumab's pharmacokinetics is characterized by a rapid distribution, low clearance, long half-life (~2 weeks), and limited tissue distribution⁹ with serum trough levels reported over a large dynamic range (20 to ~10,000 ng/mL).⁹⁻¹¹ There is a strong need to quickly develop methods which can sensitively and accurately measure adalimumab in biological matrix across a broad dynamic range to support drug discovery and clinical research activities.

While LC-MS is widely adopted for small molecule and peptide bioanalytical quantification, its use for protein quantification remains limited due to the challenges associated with the complex and laborious sample preparation workflows. Additionally, achieving accurate and robust methods which reach the desired sensitivity limits in biological matrices can be difficult. To date, there is no universal or standardized sample preparation and LC-MS workflow amenable to the diversity of protein therapeutics, making method development particularly challenging. In this application note, we highlight the benefits of using sample enrichment with protein level immunoaffinity and a kit-based approach with ProteinWorks eXpress Digest and μ Elution SPE Clean-up Kits for the quantification of adalimumab from serum/plasma.

MASS SPECTROMETRY

Identification and optimization of signature tryptic peptides derived from the protein of interest are a critical aspect needed for successful MS method development. This process can be complex and challenging, particularly for a traditional "small molecule" bioanalytical scientist. To simplify this process, Skyline (MacCoss Labs, University of Washington),¹² an open-access software, was used to predict and develop an LC-MS method for adalimumab. Using Skyline, an *in-silico* tryptic digestion of adalimumab was performed to predict: tryptic peptide sequences, charge states, fragment ions, and collision energies for MRM transitions. The resulting tryptic peptide sequences were then compared to the human plasma proteome (NCBI BLAST)¹³ to exclude peptides which were not unique to adalimumab (present in the plasma proteome). The full amino acid sequence of adalimumab¹ and its unique signature peptides: APYTFGQGTK, NYLAWYQQKPGK, GLEWVSAITWNSGHIDYADSVEGR (highlighted in blue), are illustrated in Figure 1. Following unique signature peptide identification, development and optimization of the MRM method was experimentally determined using a Skyline/MassLynx workflow performed on a Xevo TQ-XS Tandem Quadrupole MS using a tryptic digest of adalimumab in buffer and in plasma matrix. Adalimumab tryptic peptides used for quantification were ultimately chosen on the basis of their signal intensity, selectivity in matrix, and chromatographic performance. Because it is a fully humanized mAb, adalimumab is particularly difficult to quantify in human serum/plasma, as it shares very close sequence homology with endogenous human IgG. This severely restricts the tryptic peptide options available for adalimumab's quantification. Ultimately, three unique tryptic peptides of adalimumab were chosen for its quantification. Optimized MS conditions and MRM transitions for the adalimumab and SILuMab (ISTD) tryptic peptides are listed in Table 1. MRM transitions used for quantification are highlighted in blue.

LIGHT CHAIN:

DIQMTQSPSSLSASVGDRTITCRASQGIR**NYLAWYQQKPGK**
 APKLLIYAASLTQSGVPSRFSGSGSGTDFTLTISSLPEDVATYYC
 QRYNR**APYTFGQGTK**VEIKRTVAAPSVFIFPPSDEQLKSGTASV
 VCLLNNFYPREAKVQWKVDNALQSGNSQESVTEQDSKIDSTYSL
 SSTLTLSKADYEKHKVYACEVTHQGLSSPVTKSFNRGEC

HEAVY CHAIN:

EVQLVESGGGLVQPGRSLRLSCAASGFTFDDYAMHWVRQAPGK
GLEWVSAITWNSGHIDYADSVETRFTISRDNAKNSLYLQMN
 SLRAEDTAVYYCAKVSYLSTASSLDYWGQGLTVTVSSASTKGPS
 VFPLAPSSKSTSGGTAALGLCLVKDYFPEPVTVSWNSGALTSQVH
 TTPAVLQSSGLYSLSVTVPSSSLGTQTYICNVNHKPSNTKVDK
 KVEPKSC

Figure 1. Amino acid sequence of adalimumab; tryptic peptides used for quantification are highlighted in blue.

Table 1. Final MS conditions for adalimumab and SILuMab tryptic peptides, including precursor and fragment ions. MRM transitions used for quantification are highlighted in blue.

*¹⁵N/¹³C stable isotope labeled lysines and arginines.

Protein	Peptide	Precursor charge state	MRM transition	Cone voltage (V)	Collision energy (eV)	Product ion identification
Adalimumab	APYTFGQGTK	[M+2H] ²⁺	535.27>901.44	56	19	[1H+] ₁ /y ₈
			535.27>499.75	40	16	[2H+] ₂ /y ₉
	NYLAWYQQKPGK	[M+3H] ³⁺	499.26>553.29 499.26>609.84	42 35	11 11	[2H+] ₂ /y ₉ [2H+] ₂ /y ₁₀
	GLEWVSAITWNSGHIDYADSVETR	[M+3H] ³⁺	888.09>903.91 888.09>1039.48	42 46	22 23	[2H+] ₂ /y ₁₆ [2H+] ₂ /y ₁₉
SILu TM Mab* (Internal Standard)	DTLMISR	[M+2H] ²⁺	423.22>385.24	35	14	[1H+] ₁ /y ₃
			423.22>516.28	35	14	[1H+] ₁ /y ₄
	LMIYDATK	[M+2H] ²⁺	481.76>605.30 481.76>718.39	35 35	17 17	[1H+] ₁ /y ₅ [1H+] ₁ /y ₆
	GPSVFPLAPSSK	[M+2H] ²⁺	597.83>426.24 597.83>707.42	35 35	21 21	[1H+] ₁ /y ₄ [1H+] ₁ /y ₇

CHROMATOGRAPHY

For the present method, the goal was to develop an LC method which could achieve the analytical sensitivity desired, chromatographically resolve endogenous interferences, and maintain adequate throughput. Chromatographic separation of adalimumab and SILuMab tryptic peptides was achieved using an ACQUITY UPLC Peptide BEH C₁₈, 300Å, 1.7 µm, 2.1 x 150 mm Column. Figure 2 highlights the chromatographic separation of the three adalimumab (highlighted in blue) and three SILuMab peptides. A long, shallow gradient from 5 to 35% B over 8 minutes afforded the best chromatographic performance possible for all three adalimumab peptides, each with peak widths <5 seconds wide. With so few unique signature peptides for adalimumab, it was important to ensure that all peptides were quantified reproducibly, in some cases at the expense of overall sensitivity. For example, quantification of the top performing peptide, GLEWVSAITWNSGHIDYADSVETR, could be improved by increasing the percentage of organic at the start of the gradient and making the gradient shallower. However, this severely impacted the chromatographic performance and reproducibility of the APYTFGQGTK and NYLAWYQQKPGK peptides.

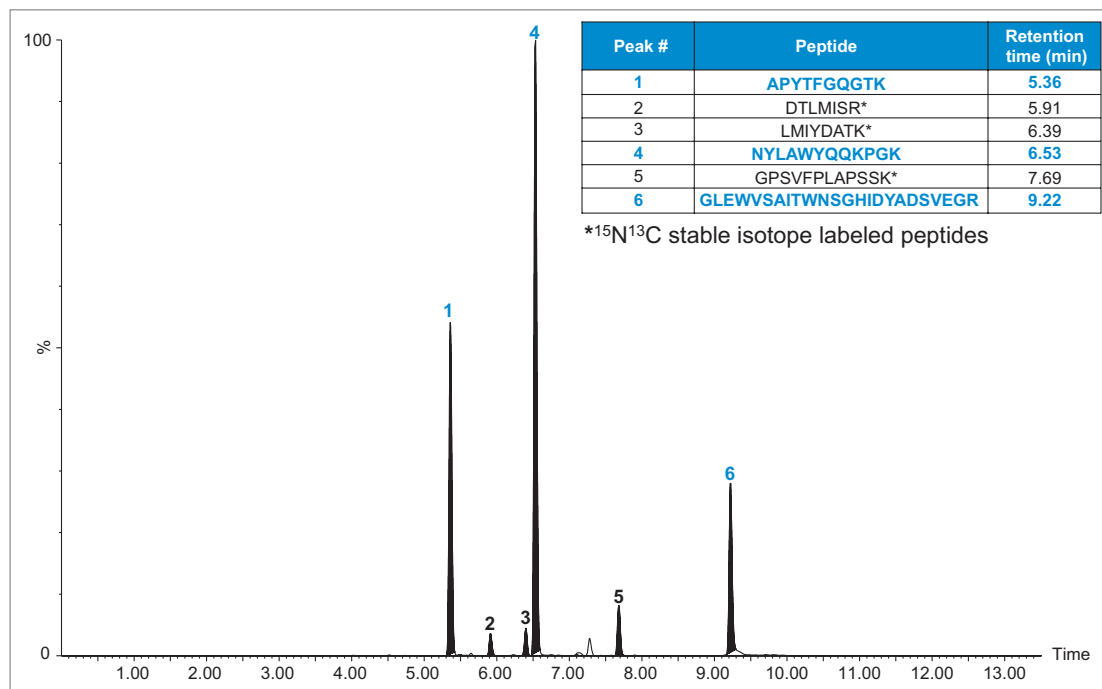


Figure 2. UPLC chromatographic separation of adalimumab (10 µg/mL) and SILuMAb (1 µg/mL) tryptic peptides, digested in rat plasma (Method 3) using an ACQUITY UPLC Peptide BEH C₁₈, 1.7 µm, 2.1 x 150 mm Column.

SAMPLE PREPARATION

Developing an effective sample preparation strategy for LC-MS protein quantification which is accurate and reproducible can be quite challenging. Due to the high complexity of biological matrices with hundreds of endogenous proteins, the complexity of the protein therapeutic, and the broad range of sensitivity desired (low ng/mL-µg/mL), various sample analytical techniques are often required (e.g., immunoaffinity enrichment, sample digestion, and SPE). With numerous endogenous interferences present in serum/plasma, and the limited unique signature peptides available for adalimumab quantification, three sample preparation methods were assessed for its quantification: (1) Direct digestion (no protein level clean-up) of human serum and subsequent peptide level SPE clean-up, (2) Generic protein level clean-up (Protein A) in human serum followed by digestion and SPE peptide level clean-up, and (3) Specific affinity capture (anti-hIgG FC) in rat plasma followed by digestion. To simplify and standardize the digestion and SPE sample preparation, we have used the ProteinWorks eXpress Digest (5-step protocol) and µElution SPE Clean-up Kits. The ProteinWorks digest and SPE protocols are shown in Figures 3A and 3B, respectively.

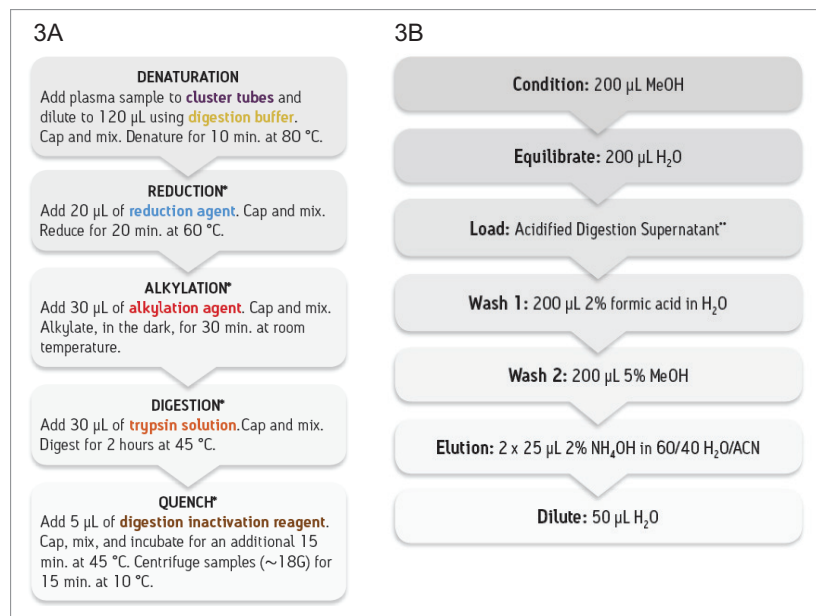


Figure 3. ProteinWorks eXpress Digest Protocol used for the tryptic digestion of adalimumab in serum/plasma (A) and ProteinWorks µElution SPE Clean-up Kit Protocol for purification of tryptic peptides (B).

While accurate and reproducible quantification of adalimumab can be achieved with direct digestion and/or generic affinity and subsequent digestion, sensitivity and specificity can be limited. Due to the large protein load in serum/plasma, endogenous interferences are high and compete for signal in the mass spectrometer, leading to lower signal for the peptides of interest. Employing peptide level clean-up with SPE can further decrease sample complexity, remove potential matrix interferences, and provide sample concentration. This benefit is illustrated in Figure 4 for both Method 1 (Direct Digestion) and Method 2 (Generic affinity + Digestion), respectively. Using SPE clean-up, a 2x increase in signal intensity for the GLEWVSAITWNSGHIDYADSVETR peptide can be seen.

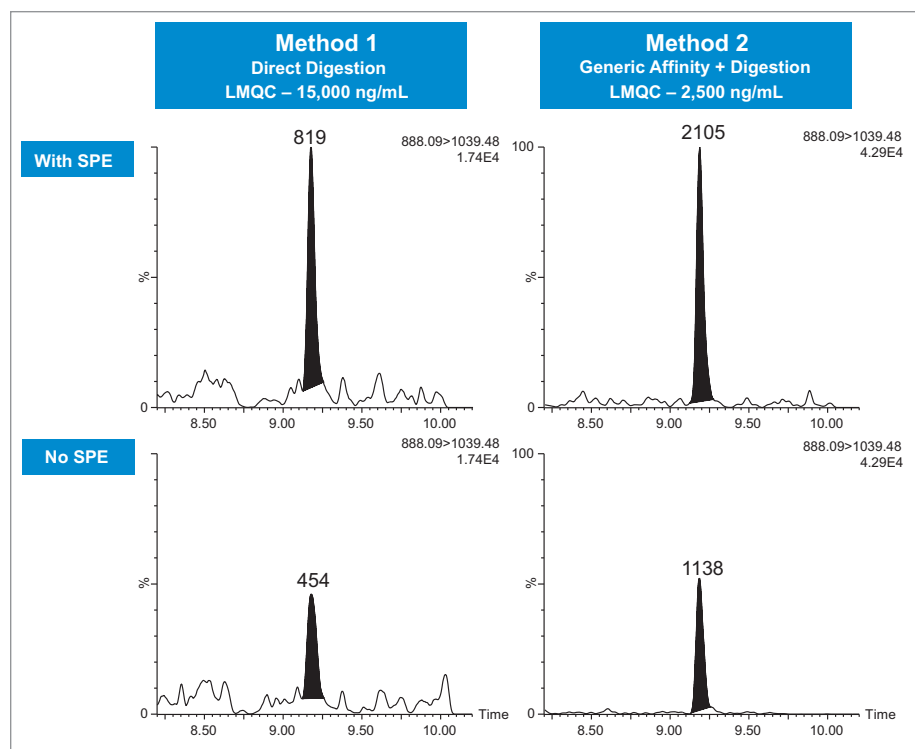


Figure 4. Representative chromatograms demonstrating improved sensitivity of the adalimumab peptide GLEWVSAITWNSGHIDYADSVETR in human serum by employing a peptide level purification step using mixed mode SPE for Method 1 (Direct Digestion) and Method 2 (Generic Affinity + Digestion) at the low-mid QC (LMQC) level.

LINEARITY, PRECISION, AND ACCURACY

For all three sample preparation methods, accurate, linear, and precise quantification was achieved. Calibration curves from the three adalimumab tryptic peptides prepared using all three methods were linear over a range of 1.0 to 4.0 orders of magnitude with R^2 values >0.99 using $1/X^2$ weighted regressions. Mean accuracies for all standard curves ranged from 88.0–111.1%. A summary of standard curve performance for the APYTFGQGK, NYLAWYQQKPGK, and GLEWVSAITWNSGHIDYADSVETR tryptic peptides is listed in Table 2.

Table 2. Linear dynamic range and standard curve statistics for the adalimumab tryptic peptides APYTFGQGK, NYLAWYQQKPGK, and GLEWVSAITWNSGHIDYADSVETR. Three sample preparation strategies were employed: Direct digestion + SPE of human serum (Method 1), Generic Affinity (Protein A) capture from human serum + Digestion + SPE (Method 2), and Anti-human affinity (anti-hlgG FC) capture from rat plasma + Digestion (Method 3).

Peptide	Sample preparation	Curve (ng/mL)	Weighting	Linear Fit (R^2)	% Accuracy range	LOD (ng/mL)
APYTFGQGK	Method 1	10,000–500,000	$1/X^2$	0.994	94.2–105.0	10,000
	Method 2	5,000–100,000		0.996	97.7–103.0	5,000
	Method 3	25–50,000		0.994	92.5–105.0	25
NYLAWYQQKPGK	Method 1	40,000–500,000	$1/X^2$	0.987	92.6–107.0	40,000
	Method 2	10,000–100,000		0.990	93.9–106.9	10,000
	Method 3	5–50,000		0.993	88.1–110.1	1
GLEWVSAITWNSGHIDYADSVETR	Method 1	1,000–500,000	$1/X^2$	0.992	91.4–105.1	500
	Method 2	100–100,000		0.992	91.4–108.3	100
	Method 3	25–50,000		0.996	97.0–105.6	25

Using the simplest sample preparation approach, with direct digestion and SPE (Method 1), quantification limits from 1,000–40,000 ng/mL were achieved. Employing generic affinity capture, digestion, and SPE (Method 2) afforded quantification limits which were an order of magnitude lower than Method 1, with quantification limits between 100–10,000 ng/mL. Ultimate sensitivity was realized with specific affinity capture and subsequent digestion (Method 3), achieving quantification limits between 5–25 ng/mL.

QC performance for Methods 1–3 is highlighted in Table 3 (panels A–C), while QC chromatographic performance for the GLEWVSAITWNSGHIDYADSVEGR tryptic peptide is highlighted in Figure 5. QC accuracy and precision performance for the three sample preparation methods met FDA and EMA guidelines^{14,15} with mean % RSDs <15% and % QC accuracy ranges of 91.4–107.0 (Method 1), 91.4–108.3 (Method 2), and 88.0–111.1 (Method 3), respectively.

Table 3. QC sample statistics for the adalimumab tryptic peptides APYTFGQGTK, NYLAWYQQKPGK, and GLEWVSAITWNSGHIDYADSVEGR, prepared via three sample preparation strategies: (A) Direct digestion + SPE of human serum (Method 1), (B) Generic Affinity (Protein A) capture from human serum + Digestion + SPE (Method 2), and (C) Anti-human affinity (anti-hlgG FC) capture from rat plasma + Digestion (Method 3).

A.	Peptide	Adalimumab QC concentration (ng/mL)	Mean (N=3) calculated QC concentration (ng/mL)	Mean (N=3) % accuracy	% RSD	
A.	APYTFGQGTK	15,000	15,087	100.6	1.9	
		50,000	48,115	96.3	0.2	
		80,000	82,480	103.1	8.6	
		400,000	424,295	106.1	7.7	
	NYLAWYQQKPGK	50,000	55,152	110.3	2.4	
		80,000	69,395	86.8	1.9	
		400,000	375,907	94.0	14.5	
	GLEWVSAITWNSGHIDYADSVEGR	2,500	2,229	89.2	4.9	
		15,000	14,834	98.9	9.3	
50,000		53,134	106.3	3.1		
80,000		89,326	111.7	0.1		
		400,000	418,431	104.6	5.7	
B.	APYTFGQGTK	15,000	14,029	93.5	1.6	
		50,000	47,004	94.0	4.8	
		80,000	75,594	94.5	14.0	
	NYLAWYQQKPGK	15,000	14,711	98.1	5.2	
		50,000	47,040	94.1	10.4	
		80,000	75,782	94.7	2.7	
	GLEWVSAITWNSGHIDYADSVEGR	300	272	90.7	6.8	
		2,500	2,484	99.3	8.2	
		15,000	14,624	97.5	10.7	
		50,000	50,357	100.7	10.9	
		80,000	70,763	88.5	5.3	
	C.	APYTFGQGTK	50	52	103.4	10.9
75			81	108.3	3.5	
7,500			7,711	102.8	6.1	
20,000			21,605	108.0	1.8	
40,000			45,063	112.7	1.0	
NYLAWYQQKPGK		10	10	97.4	7.4	
		50	55	108.8	6.5	
		75	84	112.3	0.8	
		7,500	8,175	109.0	0.5	
		20,000	19,221	96.1	7.1	
GLEWVSAITWNSGHIDYADSVEGR		40,000	37,639	94.1	1.5	
		50	57	114.0	1.3	
		75	76	101.7	3.8	
		7,500	7,284	97.1	5.6	
		20,000	18,654	93.3	3.1	
			40,000	38,487	96.2	2.9

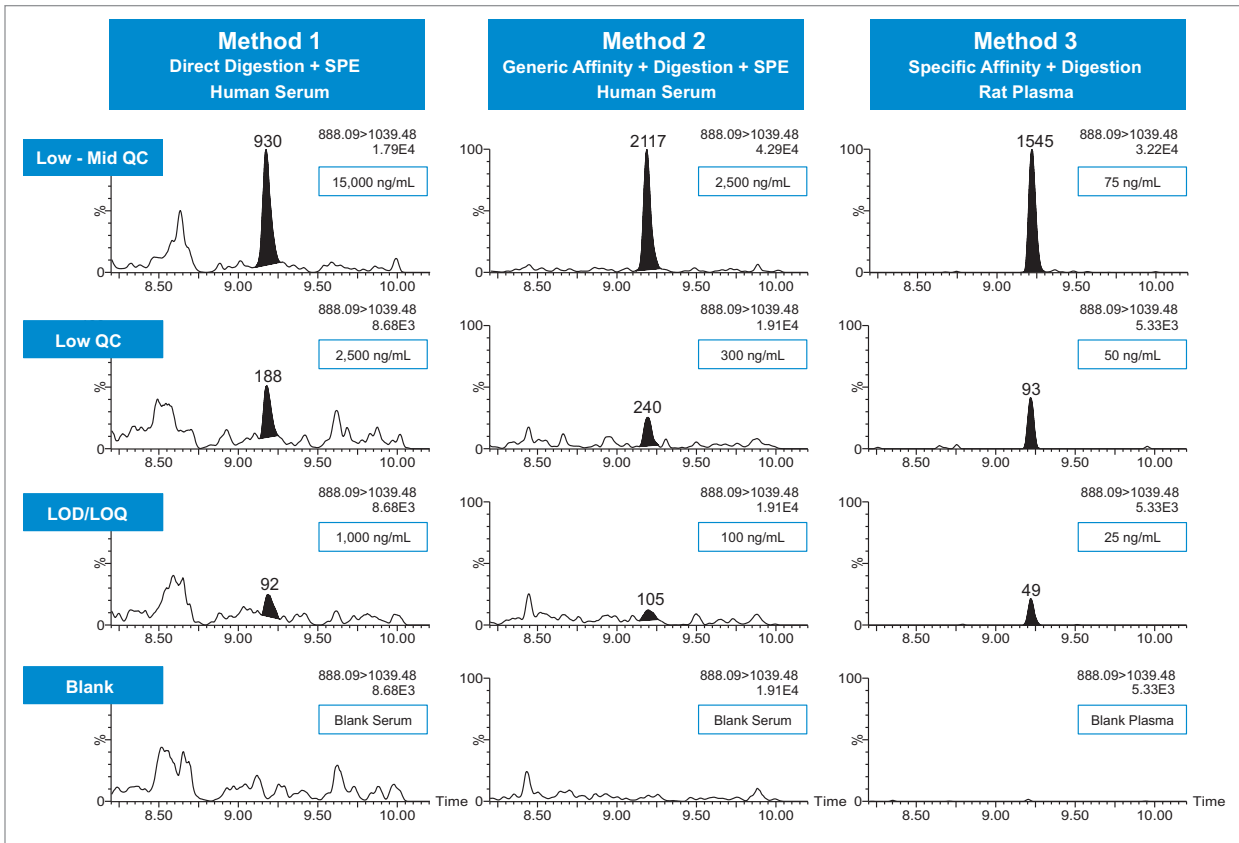


Figure 5. Representative QC chromatograms for the adalimumab peptide GLEWVSAITWNSGHIDYADSV EGR highlighting the sensitivity and specificity differences among sample preparation methods: Direct digestion + SPE of human serum (Method 1), Generic Affinity (Protein A) capture from human serum + Digestion + SPE (Method 2), Anti-human affinity (anti-hIgG FC) capture from rat plasma + Digestion (Method 3).

CONCLUSIONS

This application assesses the sensitivity gains of three different sample preparation techniques for the quantification of adalimumab in serum/plasma. Coupling different enrichment techniques to the standardized approach of ProteinWorks eXpress Digest and SPE Clean-up Kits provided substantial sensitivity benefit with the increased complexity of each technique. Using a typical set of standard curve and QC samples in serum/plasma, limits of quantification between 5–100 ng/mL were achieved when employing an up-front immunoaffinity capture. Across all techniques (Methods 1–3), excellent linearity and precision with % RSDs <15% for all QCs were achieved. Using a kit-based approach for the bioanalytical method development of adalimumab simplified and standardized the workflow and facilitated the accurate and robust quantification of adalimumab across multiple, complex sample preparation techniques. This approach enables traditional “small molecule” scientists to quickly and successfully develop LC-MS methods for protein quantification from complex biological matrices.

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