



Engineered Solutions, Guaranteed Results.





Wasson-ECE Instrumentation offers a wide variety of natural gas analyzers for your specific needs.

The natural gas refining process poses unique analytical challenges due to a wide variety of components and samples encountered. Because of the different sample compositions, Wasson-ECE has developed a family of gas chromatograph configurations for your unique natural gas needs.

The natural gas family of applications is designed to provide a flexible approach to meet your analytical requirements. As a Premier Channel Partner of Agilent Technologies, Wasson-ECE extends the capabilities of the 7890 GC to produce results with reliability, efficiency, and precision.

This brochure contains examples of specific analyzer configurations for the natural gas industry. If there is not something that fits your particular analytical needs, a GC can be customized for your unique sample and conditions.



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| | 125-00 | 192.06 | 247-00 | 325-00 | 326.00 |
|-----------------------------|----------|----------|----------|----------|----------|
| Run Time (minutes) | 20 | 27 | 38 | 40 | 40 |
| Detectors | TCD | TCD | TCD/FPD | TCD/FID | TCD/FID |
| Liquid Sample Valves | Optional | Optional | Optional | Optional | Optional |
| Electronic Pressure Control | Yes | Yes | Yes | Yes | Yes |
| On-Line Availability | Yes | Yes | Yes | Yes | Yes |
| | | | | | |

Comparison Chart



326-00 Extended Natural Gas and Natural Gas Liquids with Oxygen/Nitrogen Separation Plus Hydrogen Sulfide

For this analysis of natural gas and natural gas liquids Wasson-ECE uses a TCD and packed columns to separate carbon dioxide, isobutane, n-butane, isopentane, n-pentane, ethane, hydrogen sulfide, propane, argon/oxygen composite, nitrogen, methane, and a C_6 + backflush. An FID and capillary columns are used to separate and quantify hydrocarbons from C_5 to C_{12} . This analysis is compliant with GPA method 2186 and 2286.

Features:

- Simultaneous operation combines two independent analyses into one for a comprehensive 40 minute analysis
- Fixed gases and C₁ through C₅ paraffins are separated from the C₆+ hydrocarbons
- C₆+ components are backflushed to the TCD prior to the determination of all other components
- Optional H₂S determination
- A capillary column and an FID perform the extended analysis of C₅ through C₁₂ hydrocarbons
- Liquid sample valves available for LPG samples

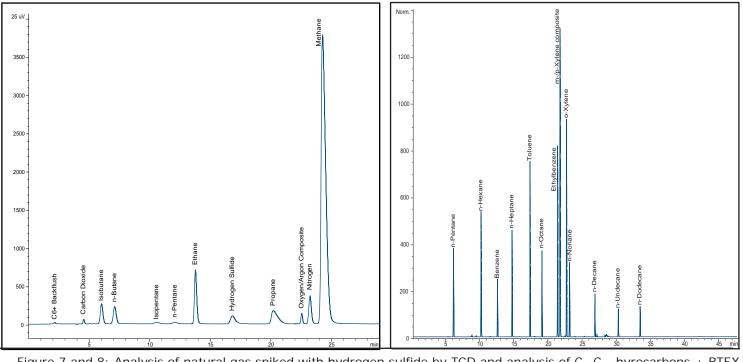


Figure 7 and 8: Analysis of natural gas spiked with hydrogen sulfide by TCD and analysis of C_5-C_{12} hyrocarbons + BTEX by FID

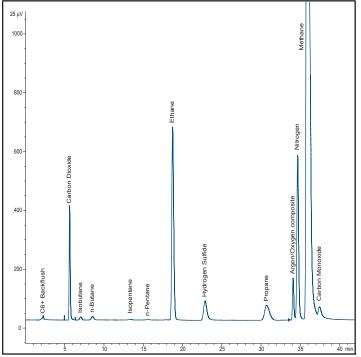


Figure 3: Natural gas spiked with carbon monoxide and hydrogen sulfide by TCD using a 1.0 mL gas sample injection

241-00 Natural Gas and Natural Gas Liquids Plus Trace Sulfurs

This system utilizes a TCD and FPD to quantify paraffins, fixed gases, and sulfur components in natural gas.

Features:

- Two methods run simultaneously to provide a comprehensive analysis of natural gas
- The system ensures C₆+ organic components do not elute to the columns
- Liquid sampling valves are available for LPG samples
- Analysis time: 18 minute sulfur analysis, 38 minute hydrocarbon and fixed gas analysis
- System can be configured per ASTM D6228 to analyze for odorants in natural gas and LPG

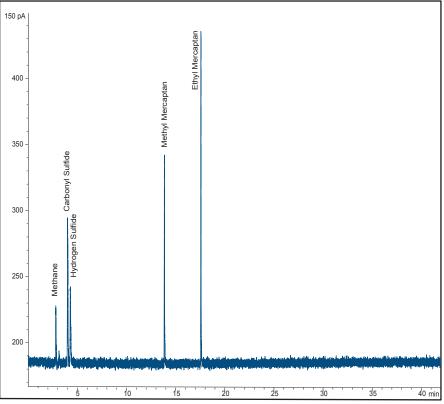


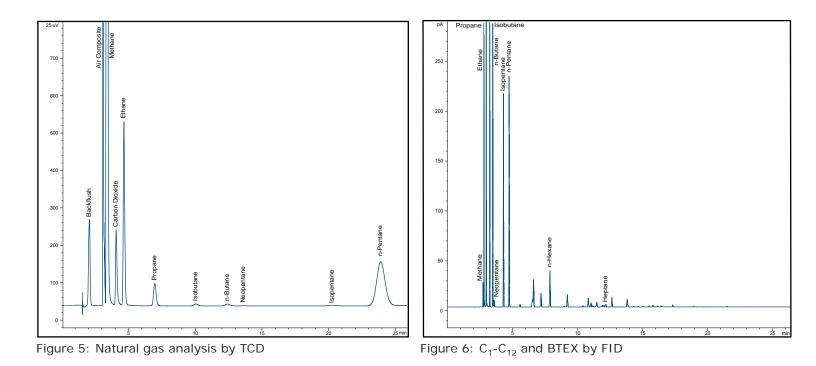
Figure 4: Low level sulfurs in natural gas by FPD with a 0.5 mL gas sample injection

325-00 Extended Natural Gas and Natural Gas Liquid Analysis

Analysis of natural gas and natural gas liquids using a TCD to quantify fixed gases, C_1 through C_5 paraffins, and hydrogen sulfide as well as an FID to perform the extended analysis of C_5 through C_{16} hydrocarbons.

Features:

- Simultaneous operation combines two independent analyses into one to form a comprehensive 40 minute analysis
- The extended analysis assists the operator in finding the major contributing components for BTU calculations
- Optional H₂S analysis
- Liquid sample valves available for LPG samples



125-00 Fast Natural Gas and Natural Gas Liquids

This analysis uses a TCD and packed columns to separate and quantify an air composite (nitrogen, oxygen and argon), methane, carbon dioxide, ethane, propane, isobutane, n-butane, isopentane, n-pentane, and a C_6 + composite in accordance with Gas Processing Association (GPA) methods 2261 and 2177.

Features:

- Initial C₆+ backflush
- Conforms to GPA methods 2177 and 2261
- Fast assay of natural gas and natural gas liquid
- Analysis time of approximately 20 minutes

192-00 Natural Gas and Natural Gas Liquids with Oxygen/Nitrogen Separation and Optional Hydrogen Sulfide Analysis

This system uses a TCD and packed columns to quantify and separate carbon dioxide, isobutane, n-butane, isopentane, n-pentane, ethane, propane, oxygen/argon composite, nitrogen, methane, and a C_6 + composite backflush with the option for hydrogen sulfide analysis.

Features:

- Initial C₆+ backflush which allows an accurate analysis of the heavier hydrocarbons
- Complete separation of C₁ through C₅ saturated hydrocarbons and fixed gases
- Application can be configured for C₁ through C₆ saturates and H₂S
- 27 minute analysis time, 18 minutes if samples do not contain H₂S

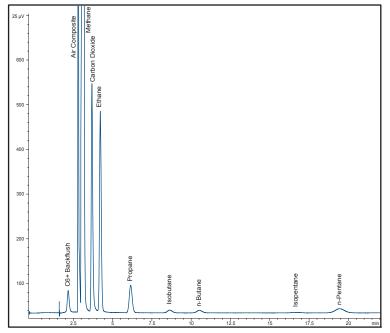


Figure 1: Natural gas analysis by TCD using a 1.0 uL liquid sample valve

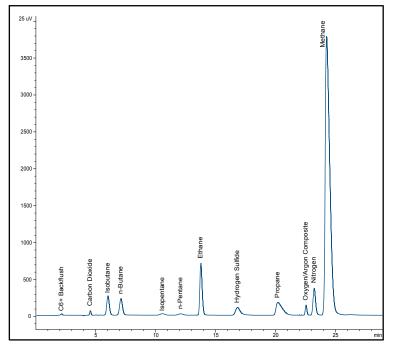


Figure 2: Natural gas analysis by TCD

Wasson-ECE Instrumentation

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Wasson-ECE Instrumentation specializes in configuring and modifying new or existing gas chromatographs exclusively from Agilent Technologies to become guaranteed, turn-key analytical systems. Our customers describe their objectives and samples: analytes, concentration ranges, phases, temperature, throughput, and any special needs. From this dialogue we configure a task specific instrument. We add extra ovens, valves, plumbing, flow control, columns, electronics, and software to yield a complete solution. This saves our clients valuable time and delivers instruments that are state-of-the-art and ready for use upon installation.

The complete analytical method is developed, tested, and documented utilizing our experience working with numerous companies with similar needs and goals. The resulting chromatograms and reports are inspected by our application chemists and you, to ensure system performance and design quality. Our field engineers then install each system and provide training. After installation, and throughout the life of the chromatograph, our support chemists are ready to help. We can assist with application details, questions, training, calibration, maintenance, and on-site service. Wasson-ECE brings experience and efficiency to projects and gives you confidence in the quality of the data.



Please contact us for more information.

