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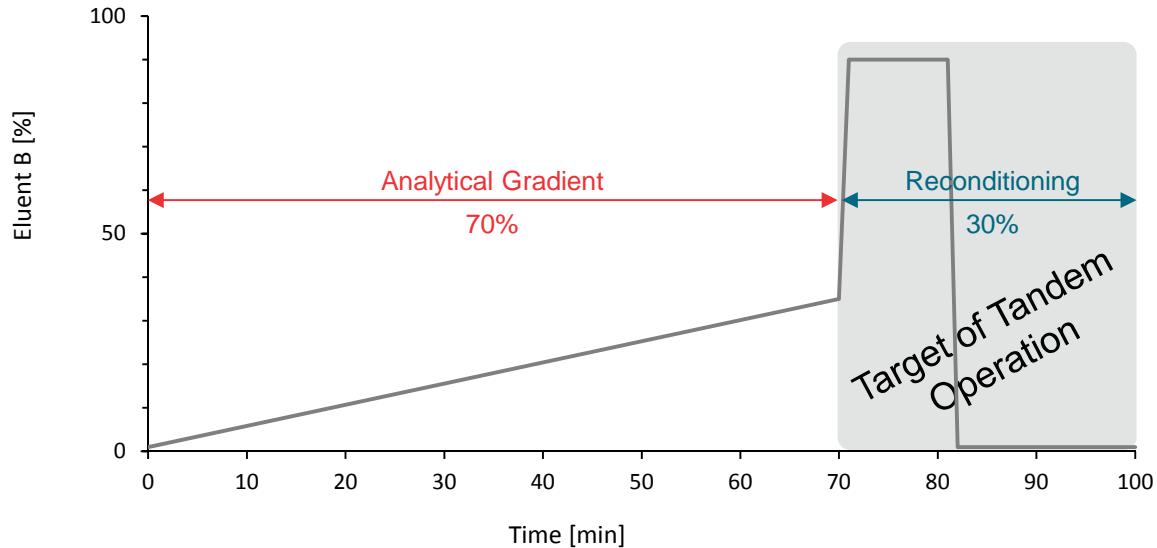
Tandem UHPLC operation for high-throughput LC-MS peptide mapping analyses

Martin Samonig, Sabrina Patzelt, Carsten Paul, Martin Rühl, and Remco Swart

Thermo Fisher Scientific, Germering, Germany

The world leader in serving science

Sections of a common LC/LC-MS method



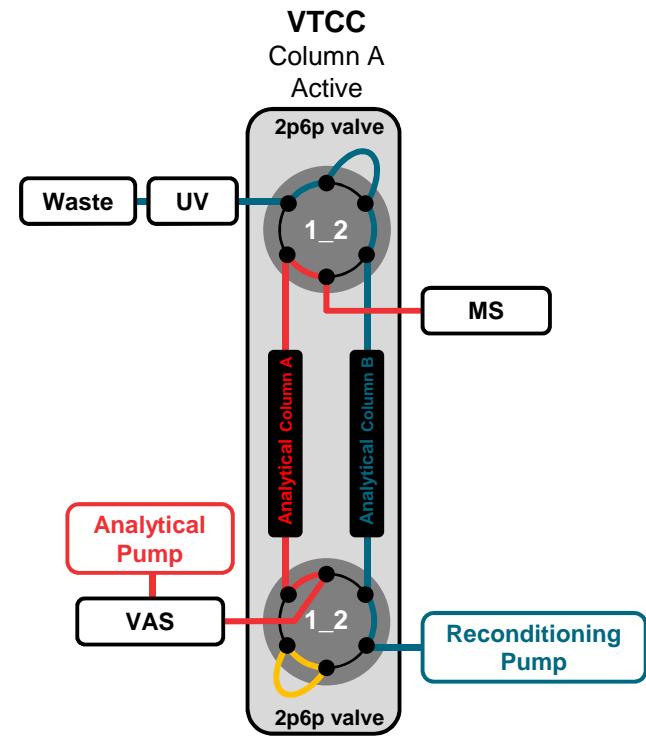
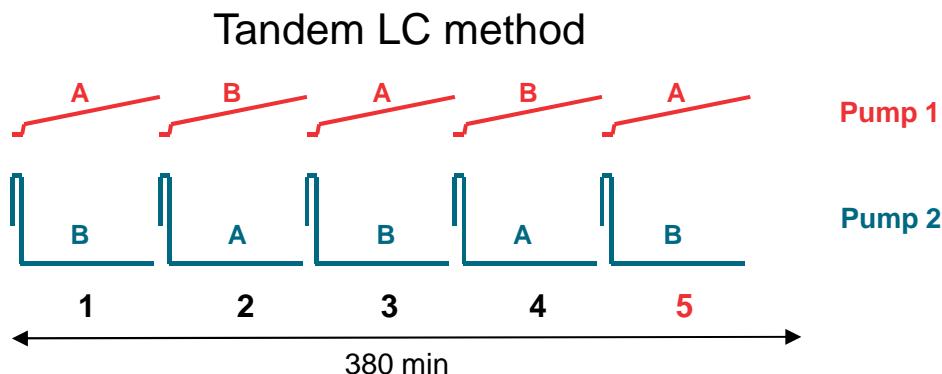
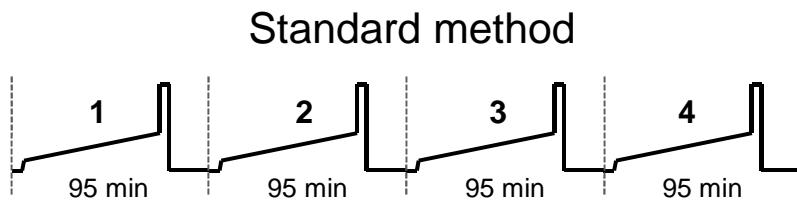
- **Analytical Gradient Section**

Chromatographic separation of target analytes

- **Reconditioning Section**

Wash and re-equilibration of the column for the next injection

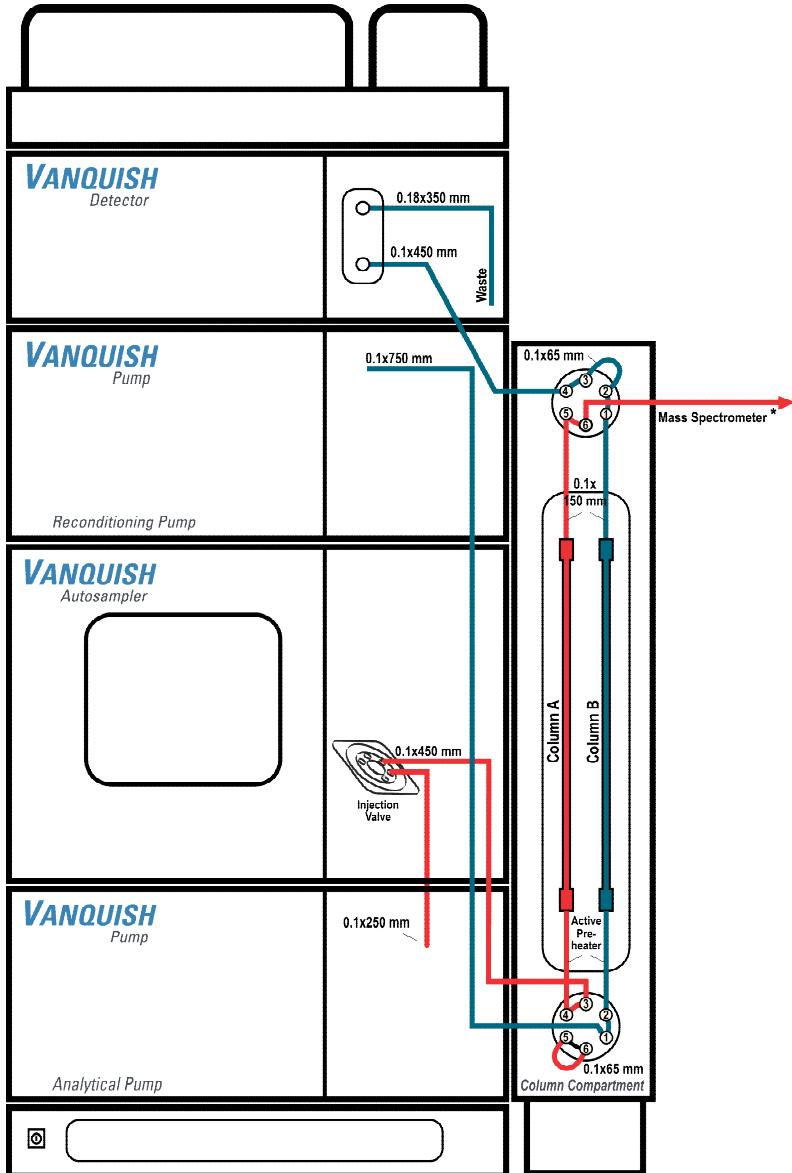
Vanquish™ Tandem Operation



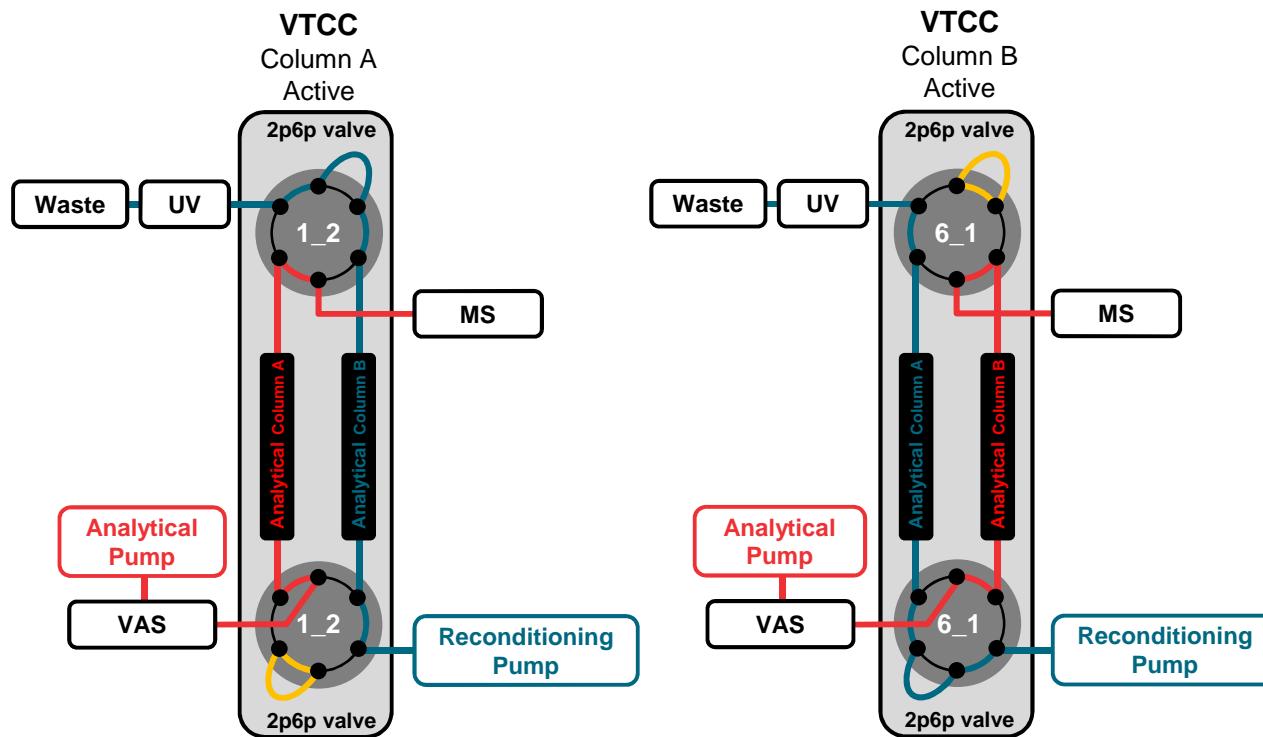
- Two flow paths: one for analysis (**red**), one for off-line column wash and re-equilibration (**green**)
- Columns are switched between the two flow paths
- Eliminates the wash and equilibration phase from the run cycle

Higher throughput without changing your method!

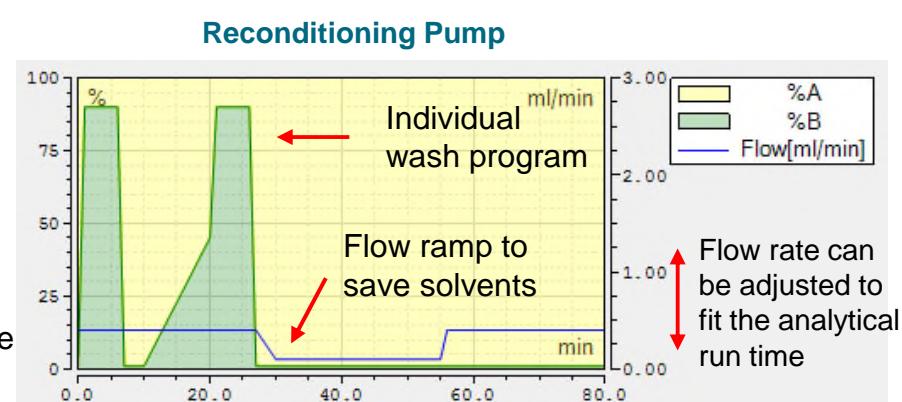
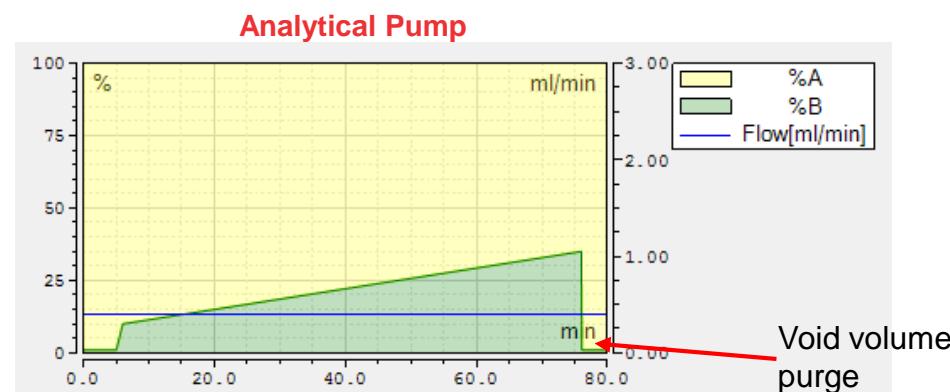
Vanquish Tandem LC



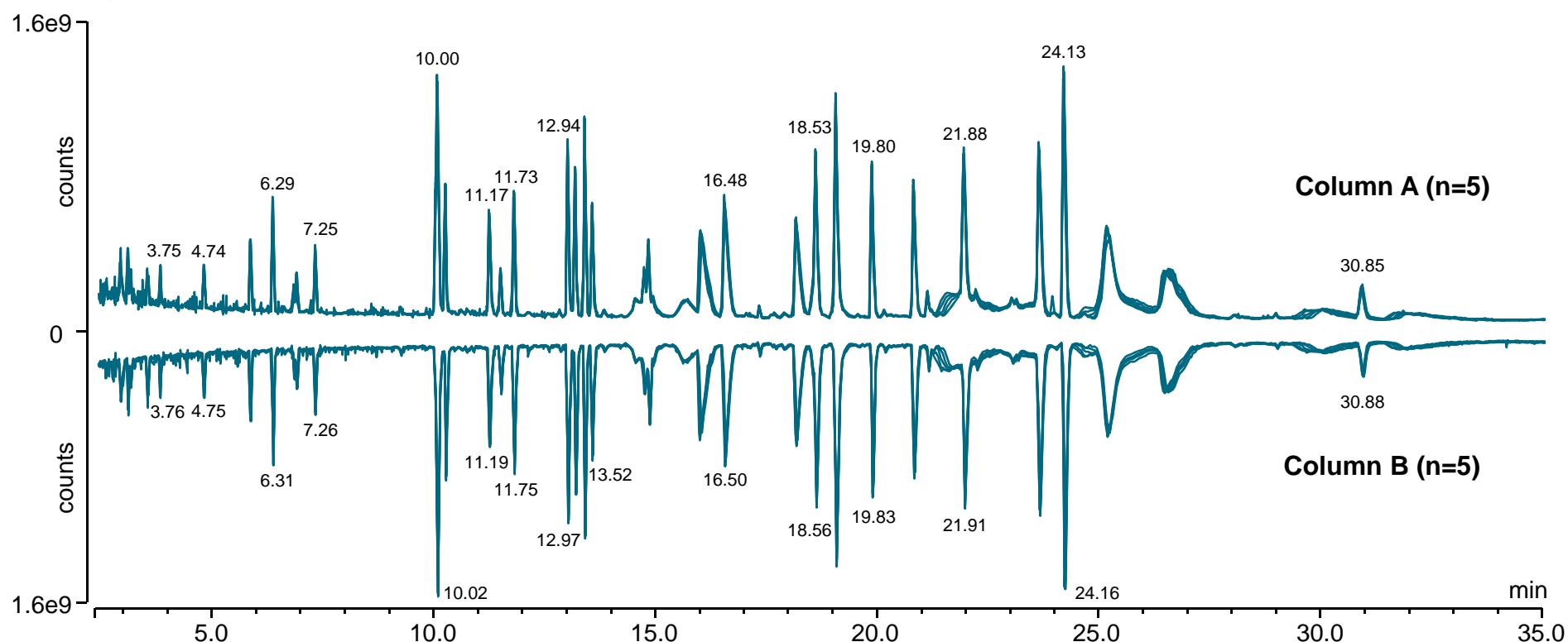
Tandem LC Configuration



- Analytical pump is responsible for the gradient.
- Reconditioning pump is always performing the column wash and equilibration.
- The void volume purge is required to purge from the mixing point to the lower valve.



SMART Digest™ of Infliximab



Overlay of 5 total ion current chromatograms

Vanquish Tandem Setup: 2x Acclaim™ VANQUISH™ C18 2.1x250mm, 2.2 µm, Lot No. 1425071; **A:** 0.1/100 FA/Water (v/v); **B:** 0.1/100

FA/Acetonitrile (v/v) **Gradient:** 1-45% B in 40 min, 60 °C; 400 µL/min; **Injection volume** 5 µL, 1 µg Infliximab SMART digest; **Reconditioning:** two times 90% B for 5 min, 24 min equilibration at 1% B ; **Detection:** Q Exactive HF, R=15k, mass range 140-2000; UV detection@214nm

SMART Digest of Infliximab - Results

| Single Column Setup | | | | | Tandem LC Setup | | | | |
|---------------------|----------------------|------------------------|-----------------|----------------------|------------------------|---|---------------------------------------|-----------------------|-------------------------|
| Column A | | | Column B | | | | | Column A/B | |
| RT [min] n=5 | RT RSD [%] n=5 | Area RSD [%] n=5 | RT [min] n=5 | RT RSD [%] n=5 | Area RSD [%] n=5 | Abs. RT Shift Column A to B [min] | Rel. RT Shift Column A to B [%] | RT RSD [%] n=10 | Area RSD [%] n=10 |
| 3.75 | 0.18 | 2.72 | 3.76 | 0.13 | 1.64 | 0.005 | 0.13 | 0.16 | 2.12 |
| 4.74 | 0.054 | 3.53 | 4.75 | 0.11 | 5.05 | 0.010 | 0.21 | 0.14 | 4.24 |
| 6.29 | 0.072 | 2.33 | 6.31 | 0.037 | 1.14 | 0.020 | 0.32 | 0.18 | 2.19 |
| 7.25 | 0.018 | 4.94 | 7.26 | 0.033 | 4.72 | 0.016 | 0.23 | 0.12 | 4.94 |
| 10.00 | 0.032 | 3.05 | 10.02 | 0.037 | 1.75 | 0.023 | 0.23 | 0.12 | 2.35 |
| 11.17 | 0.040 | 3.96 | 11.19 | 0.047 | 2.70 | 0.022 | 0.20 | 0.11 | 3.22 |
| 11.73 | 0.043 | 1.64 | 11.75 | 0.007 | 2.59 | 0.025 | 0.21 | 0.12 | 2.15 |
| 12.94 | 0.014 | 4.19 | 12.97 | 0.012 | 1.61 | 0.023 | 0.18 | 0.10 | 3.03 |
| 13.49 | 0.028 | 1.66 | 13.52 | 0.025 | 3.11 | 0.024 | 0.18 | 0.10 | 2.36 |
| 16.48 | 0.056 | 1.02 | 16.50 | 0.031 | 0.78 | 0.024 | 0.14 | 0.087 | 0.91 |
| 18.53 | 0.019 | 1.94 | 18.56 | 0.020 | 1.90 | 0.027 | 0.15 | 0.080 | 2.35 |
| 19.80 | 0.019 | 0.50 | 19.83 | 0.016 | 0.78 | 0.029 | 0.15 | 0.078 | 0.62 |
| 21.88 | 0.028 | 4.35 | 21.91 | 0.0075 | 1.71 | 0.033 | 0.15 | 0.083 | 3.78 |
| 24.13 | 0.025 | 1.52 | 24.16 | 0.030 | 0.60 | 0.031 | 0.13 | 0.072 | 1.09 |
| 30.85 | 0.039 | 1.56 | 30.88 | 0.039 | 2.00 | 0.031 | 0.10 | 0.064 | 1.74 |
| Average | 0.045 | 2.59 | | 0.039 | 2.14 | 0.023 | 0.18 | 0.11 | 2.47 |



Conclusions

- The Tandem LC setup is feasible with the current Vanquish UHPLC platform
 - Analytical pump: Vanquish Binary H (or Binary F)
 - Reconditioning pump: Vanquish Quaternary F (or Binary H, Binary F)
- Up to 60% higher throughput without changing your method!
- Retention time RSDs below 0.11% for the tandem - and single column setup.
- Supported under Chromeleon™ 7.2 and SII 1.3



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TECHNICAL NOTE 72203

Tandem UHPLC operation for high-throughput LC-MS peptide mapping analyses

Authors

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Germerring, Germany

Key words

Dual column, dual gradient, offline reconditioning, alternating column regeneration, Vanquish, Q Exactive, monoclonal antibody, biotherapeutics, biosimilar

Goal

To demonstrate the use of a multi-pump UHPLC system and enable tandem analysis with two columns in parallel, addressing productivity and throughput improvement of existing LC-MS methods.

Introduction

Common liquid chromatography (LC) methods with gradient elution can be segmented into an analytical gradient section and a reconditioning section. The gradient section is responsible for the actual chromatographic separation, and the reconditioning section is where the column is washed and re-equilibrated for the next injection (Figure 1). The process of column re-equilibration involves replacing the mobile phase between the particles (inter-particle), within the pores of the particles (intra-particle), and in the interfacial region between the mobile phase and stationary phase.¹ Good and accepted practice suggests using at least five column volumes to sufficiently equilibrate the analytical column.² If a column is required to be equilibrated with a buffered mobile phase or with a mobile phase containing an ion pair reagent, the required equilibration time is even longer. Depending on the column dimensions, gradient length, and flow rate, typically 10–60% of the total runtime is consumed by these column reconditioning steps within the gradient method.

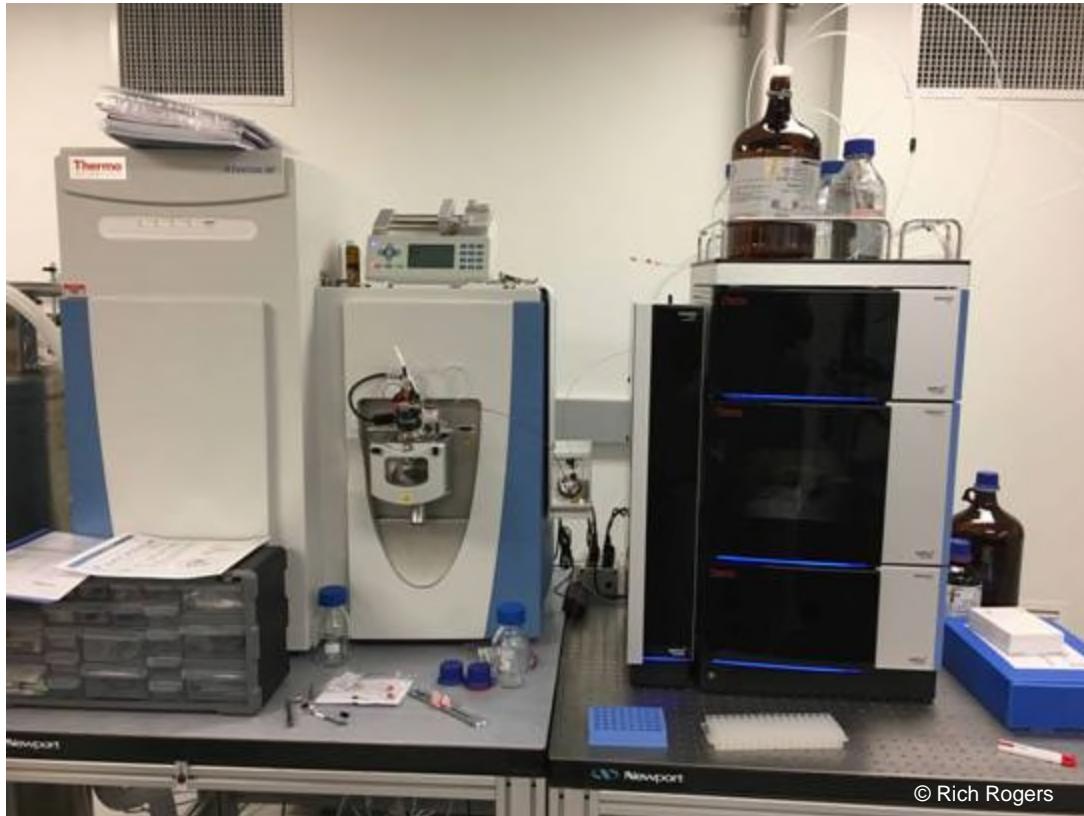
ThermoFisher
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ThermoFisher
SCIENTIFIC AppsLab Library

<https://appslab.thermofisher.com/App/3695/vanquish-tandemlc>

Success Story

Vanquish Tandem LC for Biopharma QC



**Vanquish Tandem LC
(based on Flex Binary)
coupled to a Q Exactive HF**

Compliant Multiple Attribute Monitoring (MAM) of therapeutic proteins for manufacturing control

JUST Biotherapeutics, Seattle
Rich Rogers lab

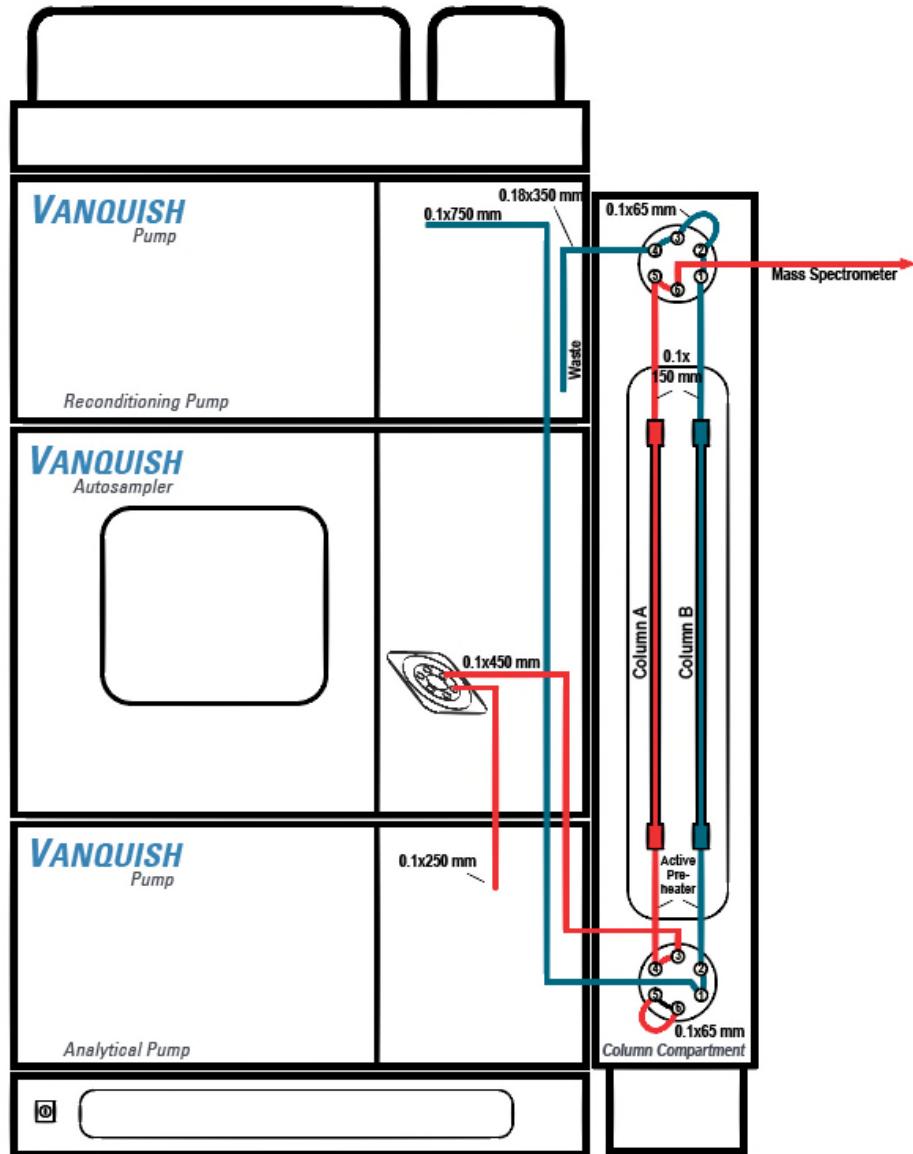
Rich Rogers: “Our new system is installed and pumping out GB of amazing data”

Setup Details

- Vanquish Tandem LC w/o UV Detector
- Vanquish Tandem LC w/o UV Detector and TCC on the left side (Conversion Kit)
- Vanquish Tandem LC w/ UV Detector

Vanquish Tandem LC

w/o VWD

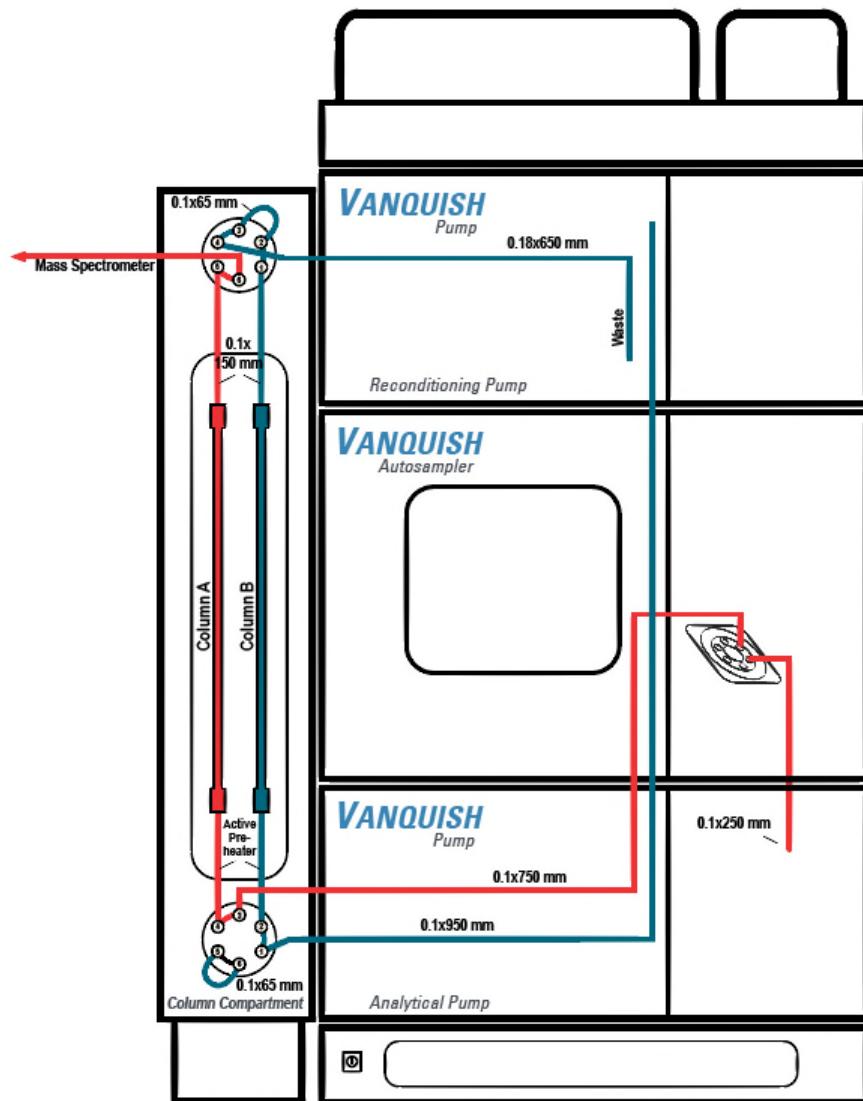


| # | Viper™ Capillary | PN |
|-----|-----------------------------|-----------|
| 2x | 2p6p Valve | 6036.1560 |
| 2x | 0.1x65 mm | 6042.2306 |
| 2x | 0.1x150 mm | 6042.2320 |
| 1x* | 0.1x250 mm | 6042.2330 |
| 2x | 0.1x450 mm | 6042.2350 |
| 1x | 0.1x750 mm | 6042.2390 |
| 1x | 0.18x350 mm | 6042.2337 |
| 2x* | 0.1x380 mm Active PreHeater | 6732.0110 |

* 1 already included in System Base Vanquish Ship Kits

Vanquish Tandem LC – TCC left

w/o VWD

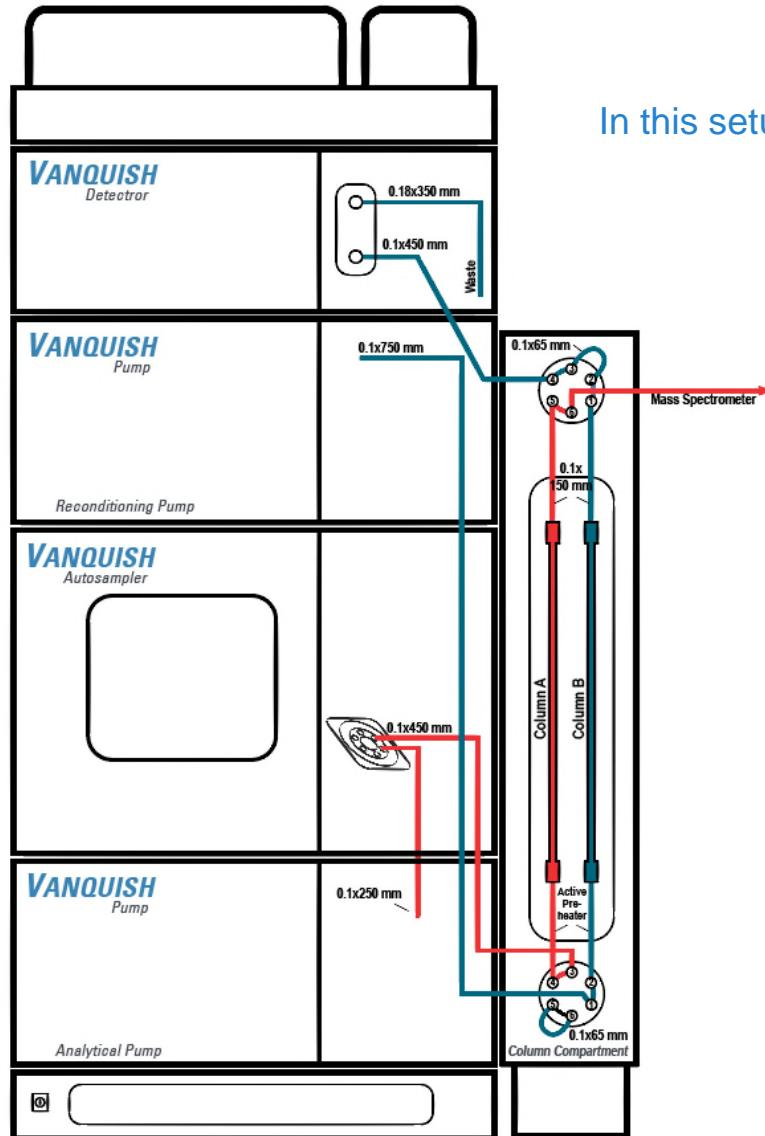


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| 1x | 0.1x450 mm | 6042.2350 |
| 1x | 0.1x750 mm | 6042.2390 |
| 1x | 0.1x950 mm | 6042.2395 |
| 1x | 0.18x650 mm | 6042.2380 |
| 2x* | 0.1x380 mm Active PreHeater | 6732.0110 |

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Vanquish Tandem LC

w/ VWD



In this setup the VVWD is used for wash and equilibration monitoring.

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