

Using A Modified Method of Standard Additions for Quantification of Teflon[™] in Grease by TGA/MS

Keywords: Thermogravimetry, Mass Spectrometry, TGA/MS, quantification, method of standard additions, evolved TA407 gas analysis, EGA, grease, lubricant, Teflon[™], materials characterization

ABSTRACT

TGA/MS offers unique capabilities for analyzing samples that may otherwise be challenging with other analytical techniques such as GC/MS or HPLC/MS. In this work, a commercially available lubricant grease with added Teflon[™] was analyzed to determine the concentration of the Teflon[™] using TGA/MS by modifying the familiar method of standard additions.

INTRODUCTION

Combining thermogravimetric analysis (TGA) with FTIR (TGA/FTIR) and / or mass spectrometry (TGA/MS) referred to as evolved gas analysis (EGA) offer the analytical chemist powerful tools with unique advantages including

- 1. Minimum sample preparation
- 2. Minimal or no solvent
- 3. Good Sensitivity
- 4. Relatively fast analysis
- 5. Good alternative for difficult samples (oils, greases, polymers, rubber, biomass, soil, etc.)
- 6. Excellent scouting tool for other mass spectral techniques

TGA/MS allows quantification similar to spectroscopic methods by plotting the detector response as function of concentration of analyte, constructing a calibration curve, and comparing to the unknown. The sample in this work is a common lubricating grease with Teflon[™] added. These greases have a variety of uses including household, sporting equipment, bicycles, etc.

EXPERIMENTAL

Instrumentation and Parameters

- 1. TGA TA Instruments TGA 5500
 - a. Purge Helium
 - b. Heating Rate: 20 °C/min
 - c. Crucible: 100 µL Platinum Pan
 - d. Heating Range: ambient to 800 °C
- 2. Mass Spectrometer TA Instruments Discovery Mass Spectrometer
 - a. Experiments Barchart for initial scan from m/z 1 to m/z 120; peak jump for sample quantification
 - b. Electron Voltage: 70 eV



Figure 1. Discovery TGA 5500 and Mass Spectrometer

Sample and Reference

- 1. Commercial Grease containing Teflon[™]
- 2. Polytetrafluorethylene Reference; Aldrich catalogue number 184278-5G, lot 01012HS, MW3183

<u>Methodology</u>

Derwish, et al. (1) published a mass spectral analysis of tetrafluoroethylene including assignments of the ion fragments (Figure 2). While a mass spectral analysis of the monomer does not always correspond to ion fragments obtained in a TGA/MS analysis of the polymer, it is often a useful reference for ions of interest. It is important to remember the products of the TGA analysis are usually decomposition products so there may not be a corresponding 'parent ion' and other ion fragments may be out of proportion to those observed in any reference mass spectrum. Obtaining TGA/MS data on known reference materials using the same experimental conditions as the unknown sample is recommended.

THE MASS SPECTRUM OF TETR	AFLUOROETHYLENE
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		High			
	Assign-	pressure, ^a	Zero	Low pressure	
m/e	ment	0.06 torr	pressure ^a	M.S.D. ^b	L. and L. ^c
12	C+	0.33	2.6	2.9	
19	F^+	0.15	0.8	0.55	
24	C_{2}^{+}	0.10	1.35	0.93	
31	CF +	31.4	38.0	37.8	28.6
43	C_2F^+	0.06	0.9	0.52	
50	CF_2 +	1.44	14.0	11.7	10.6
62	C2F2+	0.08	0.65	0.37	0.3
69	CF3 ⁻	7.4	1.10	1.35	1.3
81	C2F3+	13.0	28.0	27.6	37.3
100	C ₂ F ₄ +	39.8	13.0	16.25	20.4
55	C ₃ F +	0.01			
74	C ₃ F ₂ +	0.01			
93	C ₃ F ₂ +	0.16			
112	C ₂ F ₄ +	0.05			
119	$C_{2}F_{5}^{+}$	0.03			
124	C ₄ F ₄ +	0.01			
131	C ₂ F ₅ +	6.0			
162	C₄Fe+	0.2			
169	C ₈ F ₇ +	0.05			
181	C4F7+	0.02			
*80-y electron beam energy and 12.5-y, or -1 repeller field					

^a80-v. electron beam energy and 12.5-v. cm.⁻¹ repeller field. ^b "Mass Spectral Data," American Petroleum Institute Research Project 44 (70-v. electron beam energy). ^c See ref. 8 (75-v. electron beam energy).

Figure 2. Table of Mass Spectral Data for Tetrafluoroethylene. (1)

Adapted from the NIST Webbook:

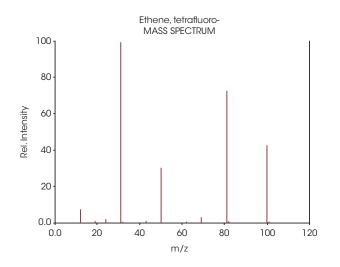


Figure 3. NIST Mass Spec Data Center, S.E. Stein, director, "Mass Spectra" in NIST Chemistry WebBook, NIST Standard Reference Database Number 69, Eds. P.J. Linstrom and W.G. Mallard, National Institute of Standards and Technology, Gaithersburg MD, 20899

Initially a barchart¹ experiment scanning from m/z 1 to m/z 120 was performed on the grease and the PTFE reference to determine possible ion currents for the quantitative analysis. After suitable ion currents are identified, a more sensitive, ion specific peak jump² experiment is performed for the quantitative analysis.

 $^{\rm 1}$ Barchart experiment is a scan across an ion current range. The Discovery Mass Spectrometer can scan from m/z 1 to m/z 300.

² Peak jump experiment is an ion specific scan which allows for greater sensitivity.

Five samples of the grease with the reference PTFE added in varying masses were prepared for analysis. A summary of these samples is shown in Table 1.

Data reduction is carried out using TRIOS software and Microsoft $\mathsf{Excel}^{\circledcirc}.$

Modified Method of Standard Additions

The method of standard additions (a schematic is shown in Figure 4) is frequently used in spectroscopic analytical methods (AA, UVvis, chromatography etc.) in which equal volumes of a solution of an unknown have varying volumes of a concentration of the analyte of interest added to them or 'spiked'. One of the sample solutions is not spiked. The sample solutions are diluted to volume and the detector response of each solution is recorded and plotted as a function of the volume of added analyte. The concentration of the analyte in the sample that receives no additional analyte is calculated from the x-intercept of a linear regression fit of the data.

For the grease sample, the standard additions approach is modified. The analyte in this sample is a polymer which is not soluble in the sample matrix. This means making a homogeneous mixture from which aliquots of known concentration can be added to our sample matrix impossible. A further complication is that TGA/MS samples are typically small, sometimes less than 2 mg. Large samples can potentially clog the capillary, a common problem with olefinic hydrocarbons. Our approach is to add known masses of the reference PTFE to known masses of the grease and plot the ion current response as a function of mass fraction of the PFTE added.

Define variables C_{x} , $C_{B'}$ and A where:

 C_x = mass fraction of TeflonTM in the original grease sample

 $C_{_{\!R}}$ = mass fraction of the TeflonTM reference added to the original grease sample

A = normalized integrated area of ion current or response

The normalized area can be plotted as a function of added mass fraction of the reference Teflon[™] and fit using Equation 1:

$$A = m(C_X + C_R) + b$$

m and b are slope and intercept of a least squares fit:

At the x-intercept, A=0 and in the original sample $C_{_{R}} = 0$ so that the initial concentration of the TeflonTM in the grease sample can be calculated using Equation 2:

$$C_X = -\frac{b}{m}$$

Equation 2

Table 1. Masses of Grease and Added PTFE

Sample	Mass (mg)	Mass of Added PTFE (mg)
1	6.537	0.000
2	7.396	0.190
3	4.392	0.526
4	7.382	0.102
5	8.840	0.389

One obvious challenge is that matching exact total masses of the samples to cover a reasonable concentration range as well as obtain good signal to noise may be difficult. The variability of the masses makes it necessary to use a normalized value of the integrated area A. This can be done by either dividing the area of A to the total mass of the sample or alternatively dividing by the sum of areas of an internal band unique to the sample matrix and the analytical band. Determining both the analytical band as well as an internal reference band can be done with an initial barchart scan across a broad mass to charge range.

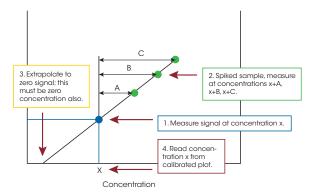


Figure 4. Method of Standard Additions (K.K. Murray, Louisiana State University)

RESULTS AND DISCUSSION

Survey Barchart Scans

 PTFE Reference - The results of the barchart survey scan showed that m/z 31 assigned to C-F⁺ ion fragment shows the strongest response. Scans of potential ions of interest are shown in Figure 5.

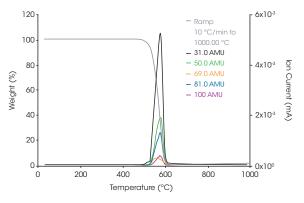


Figure 5. TGA/MS of Polytetrafluorethylene Reference

 Grease Sample – Representative aliphatic and aromatic hydrocarbons are shown in Figures 6 and 7.

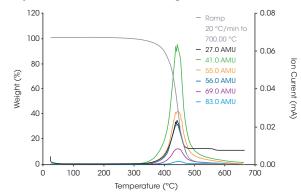


Figure 6. Aliphatic Hydrocarbons

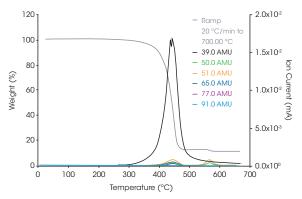


Figure 7. Aromatic Hydrocarbons

The coelution of m/z 50 and 69 eliminates both from consideration as the analytical ion fragments for the PTFE.

Based on the survey scan of the grease, it appears to be composed of a mixture of aliphatic and aromatic hydrocarbons in addition to the TeflonTM. For the internal reference band, we chose m/z 41 assignable to the allyl cation ${}^{+}C_{3}H_{5}$.

Figure 8 shows an overlay of m/z 31 of the neat sample of the grease and added mass fractions (C₂) of the PTFE reference

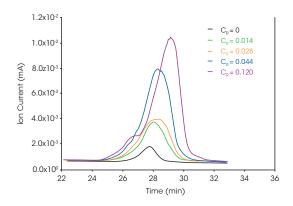
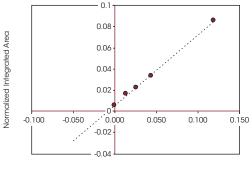


Figure 8. Overlay of m/z 31 for Grease and PTFE Standard Additions

Figure 9 shows the results of the regression obtained when plotting the normalized integrated area of m/z 31 as a function of the mass fraction of added reference PTFE. Obtaining the x-intercept using Equation 2 yields the concentration of TeflonTM in the grease sample.



Mass Fraction added PTFE

Figure 9. Modified Method of Standard Addition for Teflon[™] in Grease

The concentration of the PTFE in the grease normalizing the integrated area (A) of m/z 31 with the total mass of the sample was calculated as $0.82\% \pm 0.01\%$. Normalizing integrated m/z 31 with integrated m/z 41 as an internal band, the concentration was found to be $0.77\% \pm 0.01\%$. The error function was calculated using the variances due to the slope, intercept, y-parameter (δy_i) (2) (3) (4) and error associated with measuring the sample mass.

CONCLUSIONS

TGA/MS is an excellent option for samples that may be difficult to obtain both qualitative and quantitative analysis using other analytical techniques. Some examples include:

- 1. Greases
- 2. Polymer blends
- 3. Soils
- 4. Biomass
- 5. Rubber
- 6. Residual solvent

The methodology is relatively simple and involves sample preparation no more complicated than a TGA experiment.

REFERENCES

- 1. Mass Spectrometric Study of Ion Molecule Reactions in Tetrofluroethylene. Derwish, Gall, et. al. 1964, Laboratorio de Chimica Delle Radiazione e Chimica Nucleare del CNEN, Istituto de Chimica Generale ed Inorganica, Universita de Roma.
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