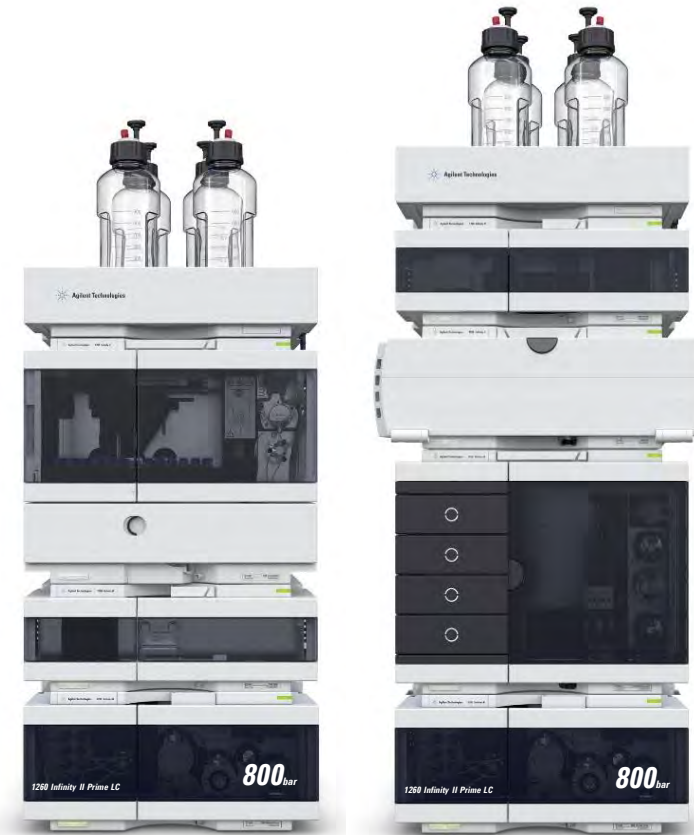


Eliminate your Application and Chromatography Challenges

LC Application Scientist Session

Information Contributed by USA HPLC Applications Scientist Team

Speaker: Mike Woodman, LC AE Chicago area



This Session will cover

Troubleshooting your Method, Application / Chromatography

- Sample prep considerations
- Troubleshooting by following the LC flow. Mobile Phase and System Hygiene
- Step through Method Setup to highlight parameters that are critical but often overlooked or misunderstood

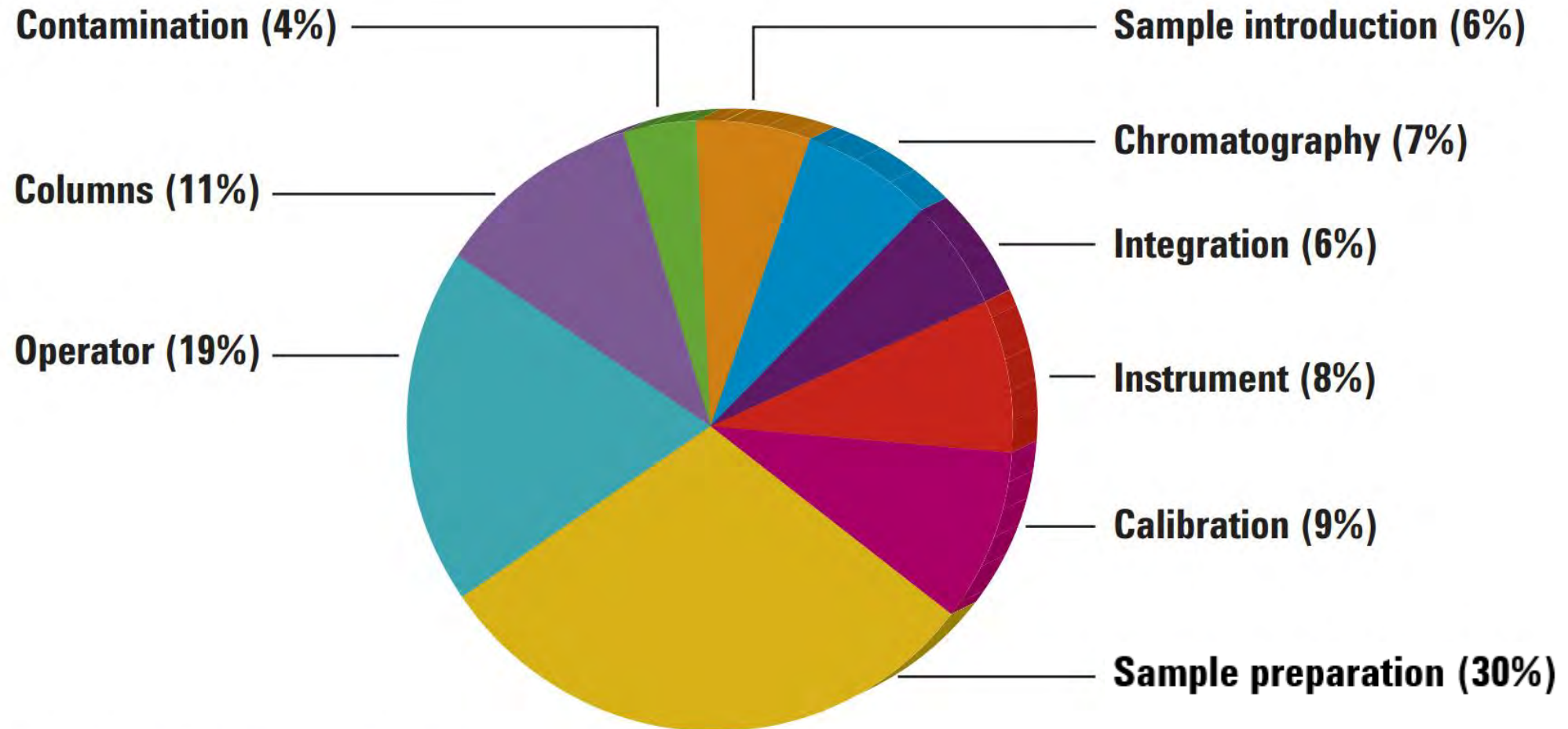
Optimizing your Application / Method Transfer considerations

- What needs to be considered when implementing App notes and transferring method between systems
- Delay volume, column void volumes
- Capillary selection and connections
- Column considerations (dimension and particle size)

Advancing your Application / Chromatography

- How to choose the appropriate LC system for the application that is going to be run.
- Where to find resources or info

Sources of Error Generated During Chromatographic Analysis

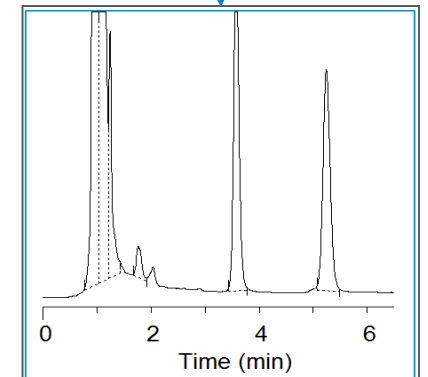
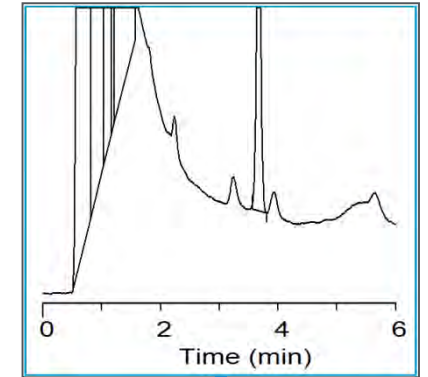


Data taken from Agilent Technologies survey

Sample Preparation Guidelines

Good sample preparation can:

- Selectively remove interferences in the separation
- De-salt a sample (for LC/MS cleanliness)
- Enhance sensitivity via pre-concentration
- Simplify/speed the separation
- Increase column life by minimizing particulates and strongly retained sample contaminants



Options for Sample Preparation

- Filtration (particulate level)
- Ultrafiltration (molecular level)
- Centrifugation
- Drying or freeze-drying (lyophilized)
- Precipitation
- Liquid-liquid extraction
- Solid phase extraction (primitive prep LC)
- Derivatization
-and chopping, crushing, dissecting, etc.



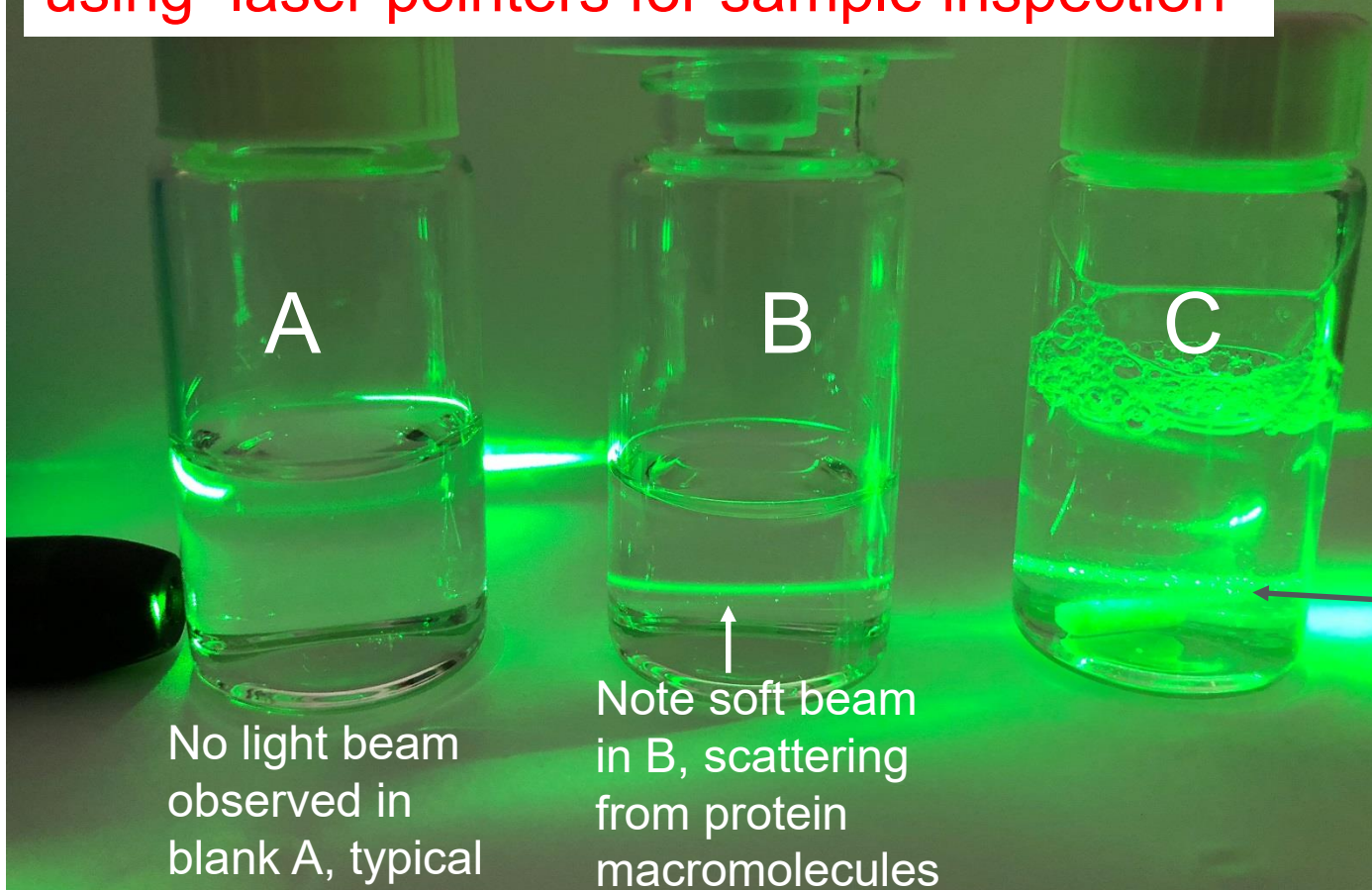
Choose Your Sample Filter Wisely



- A. PBS diluent buffer
- B. 2mg/ml overnight chilled dissolution of egg albumin in PBS
- C. Protein sample dead-end filtration using 0.45u flat nylon membrane -- plugged after ~2ml
- D. 2mg/ml egg albumin after Captiva GF (glass over regenerated cellulose 0.45um) filtration with 100% solution recovery

Think Through Sample Prep Options – Laser !

Use appropriate safety precautions when using laser pointers for sample inspection



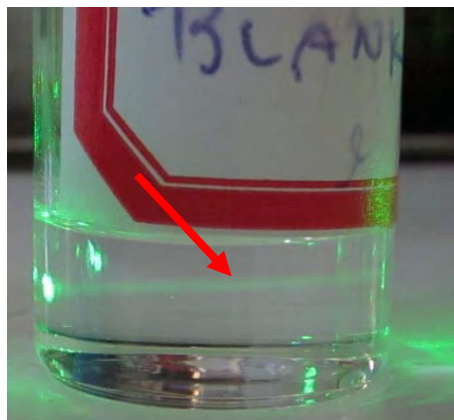
No light beam observed in blank A, typical

Note soft beam in B, scattering from protein macromolecules

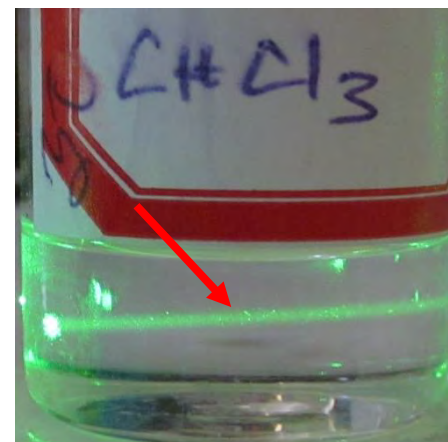
- A. PBS diluent buffer
- B. 2mg/ml egg albumin after GF (glass over regen. Cell.) filtration
- C. 2mg/ml overnight chilled dissolution

Original solution, C, contains insoluble debris and agglomerated protein (seen as bright “sparkles”)

Three Polymer Examples w/ Chloroform – Laser Pointer Inspection



Most solvents exhibit minor light scattering. Sparkles in the beam are dust/particulate (none seen here) when seen in blank vials



Polymer solution with minor amounts of particulate and/or gel present, unfiltered. Beam intensity increases with increasing molecular weight, too

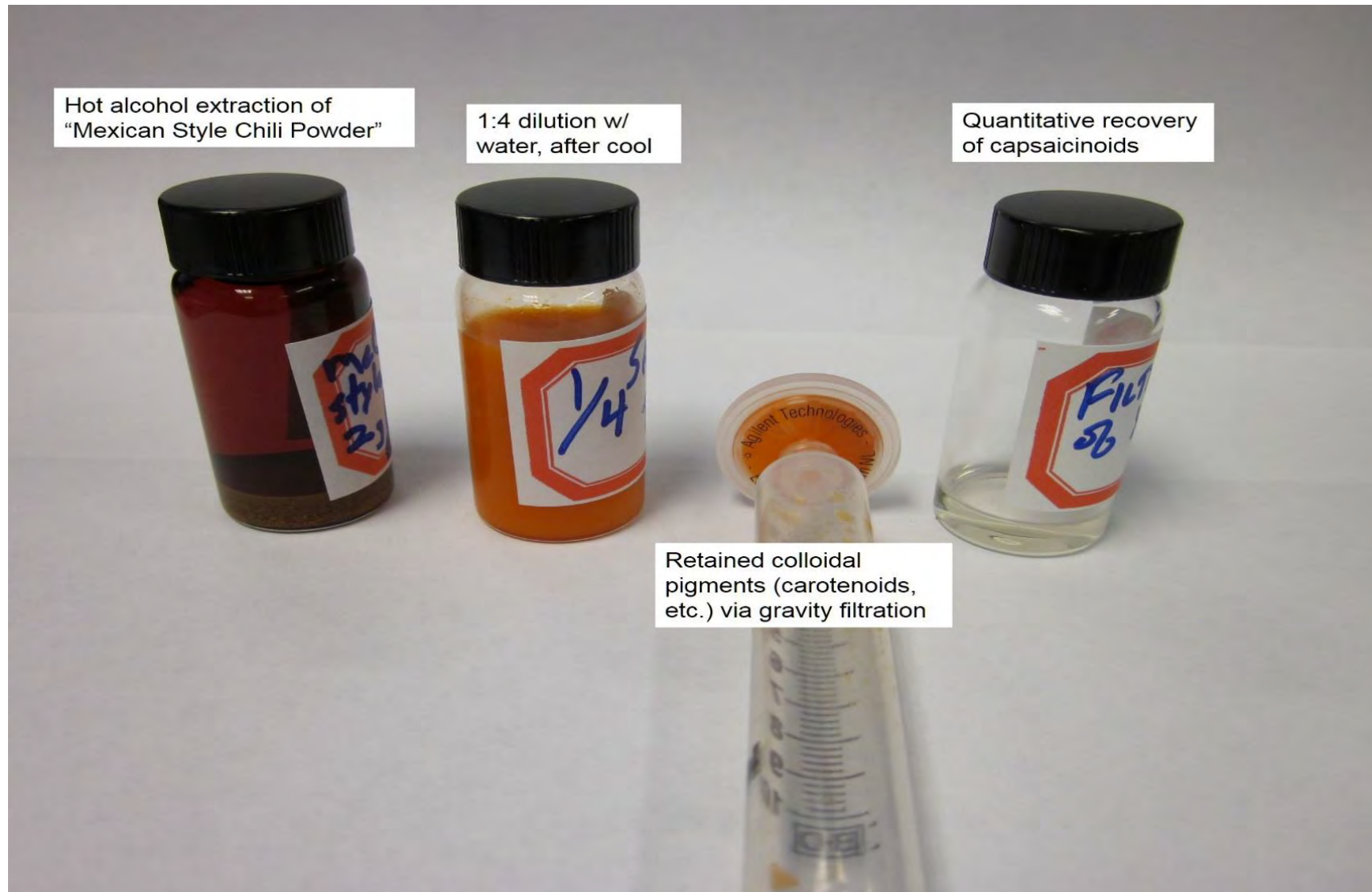


A good polymer solution that has been gravity filtered through a 0.45 micron 25mm PTFE syringe filter



A bad polymer solution with lots of gel and thus little dissolved polymer, unfiltered

Removing Gel by Gravity Filtration, Here the Analysis of Heat Compounds in Chili Products



Alternate Approach for High Lipid Matrix



Methanol extract of chili product is applied directly onto a highly retentive SPE cartridge

BondElut ENV PS-DVB was in use here and proved suitable for neutral lipids from methanol extracts

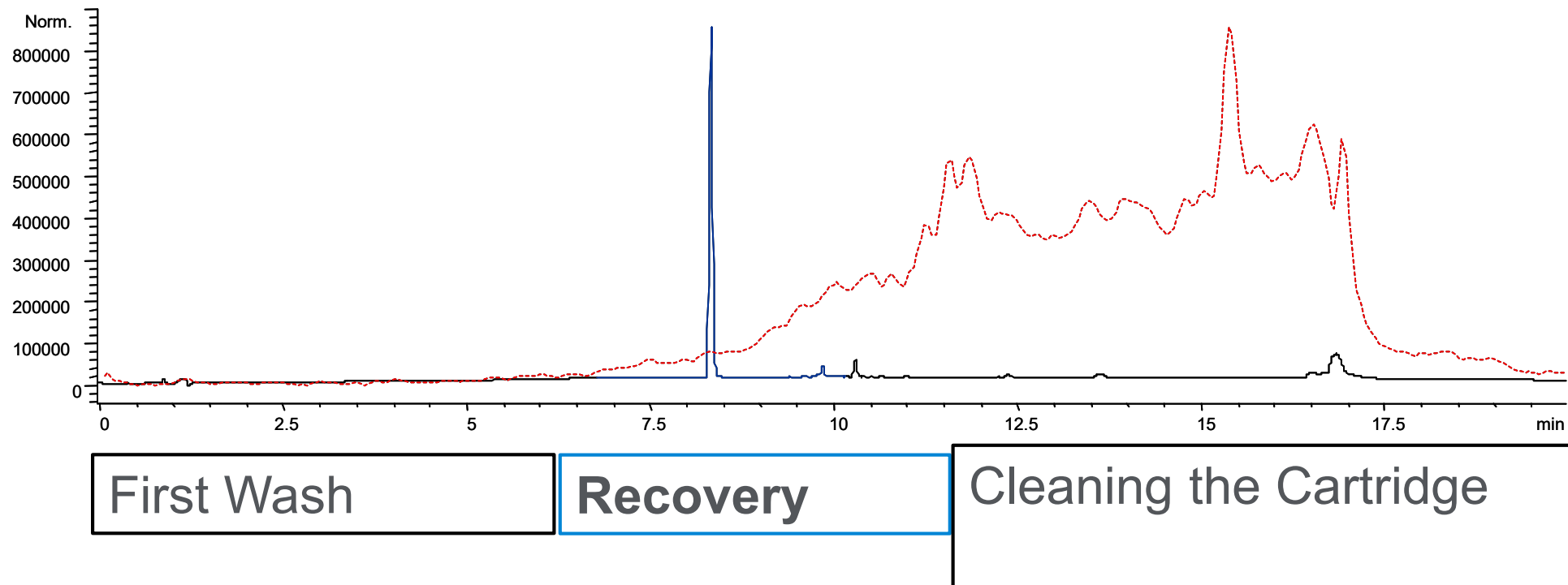
Agilent EMR (Enhanced Matrix Removal) SPE products directly target removal of more polar lipids (i.e. phospholipid) in biological samples

Example Sample Preparation

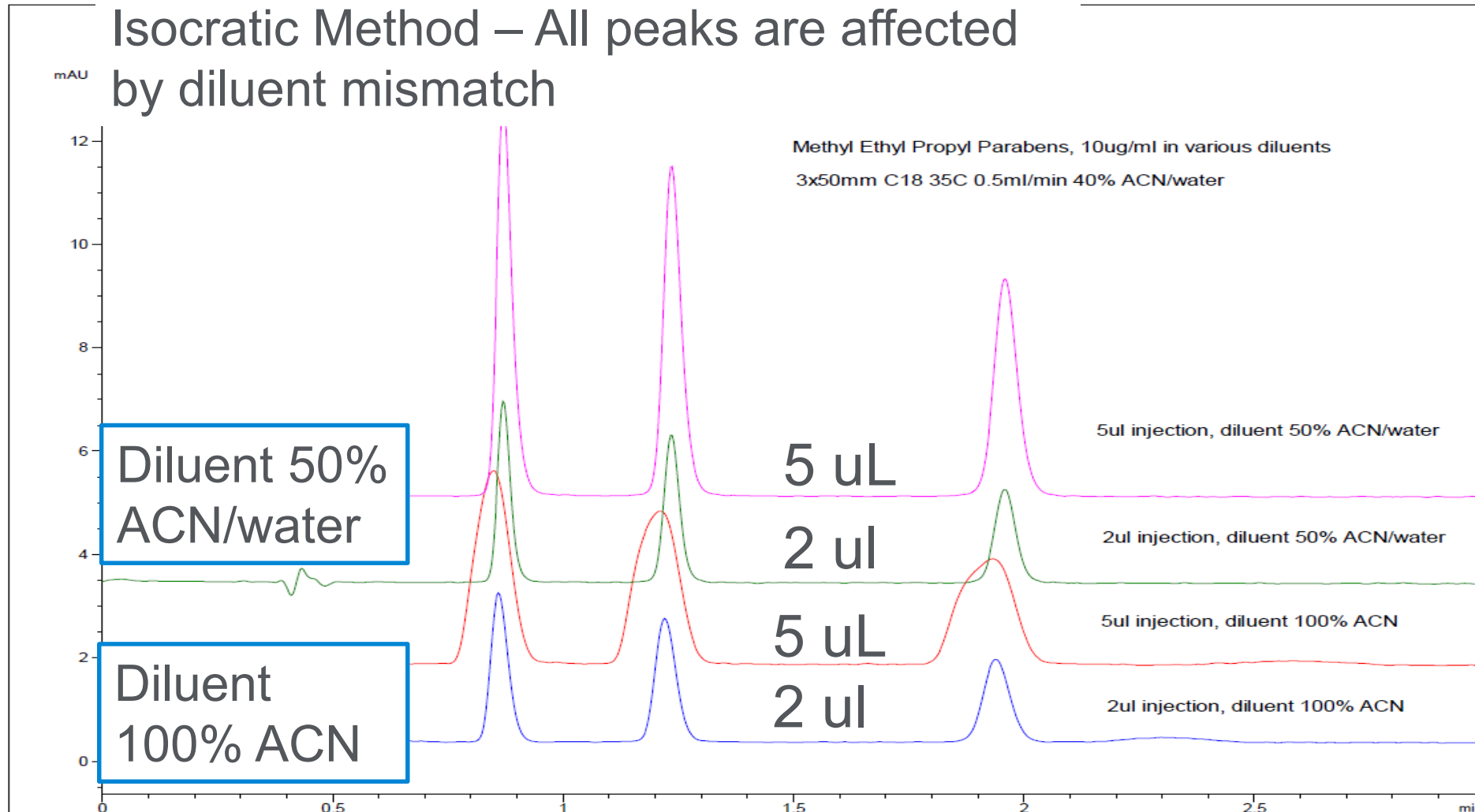
– Solid Phase Extraction (SPE) Mode

SPE (primitive prep LC):

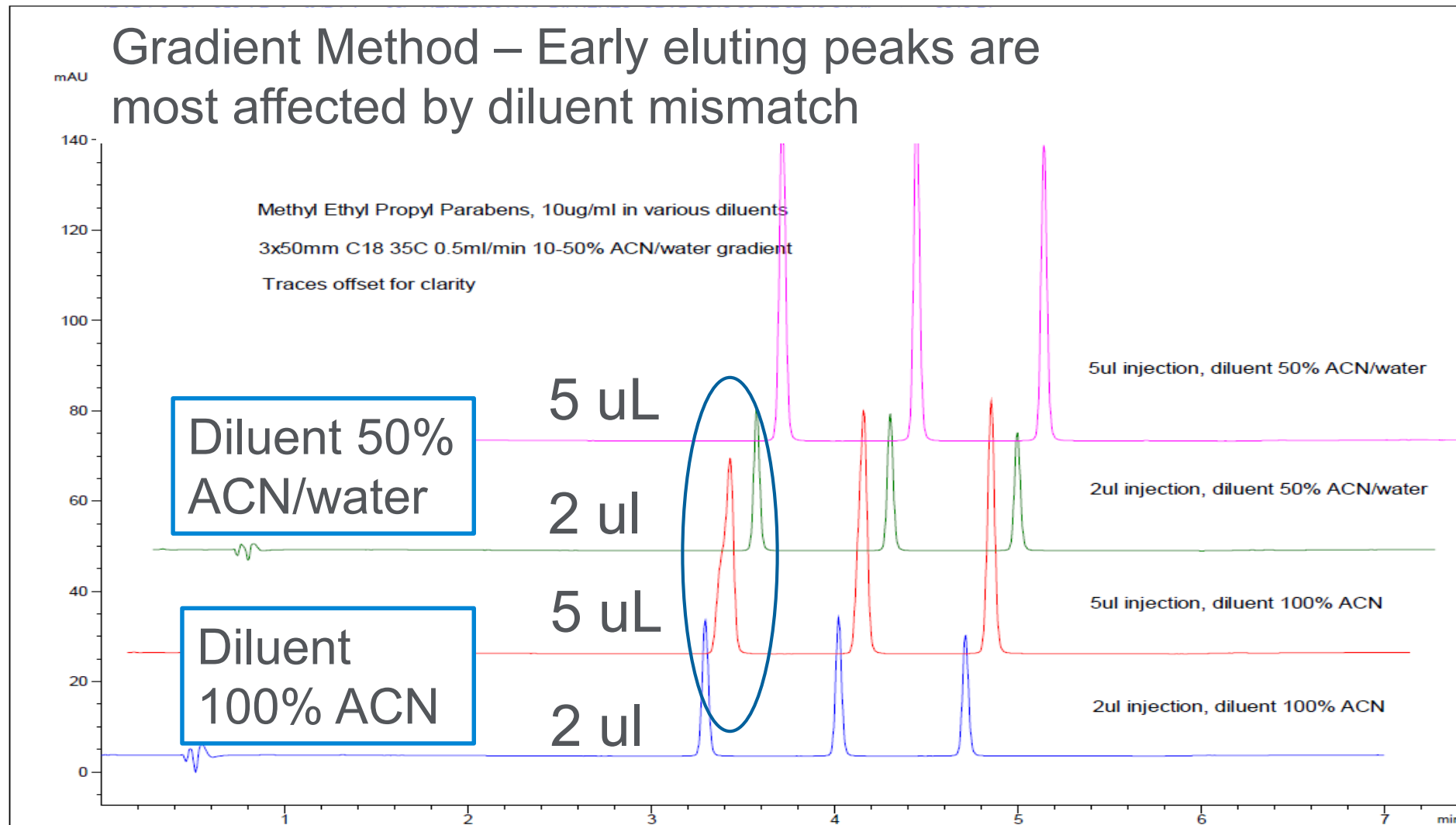
pre-fractionates the sample to isolate the analyte region for analysis, others go to waste



Strong Diluents can Disrupt Equilibration – Isocratic Method

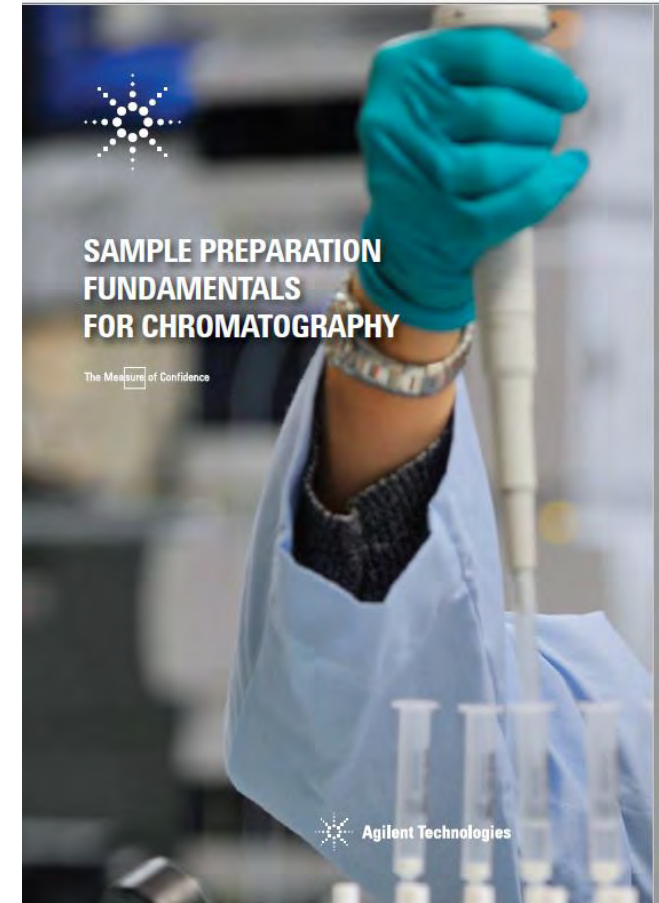


Strong Diluents can Disrupt Equilibration – Gradient Analysis



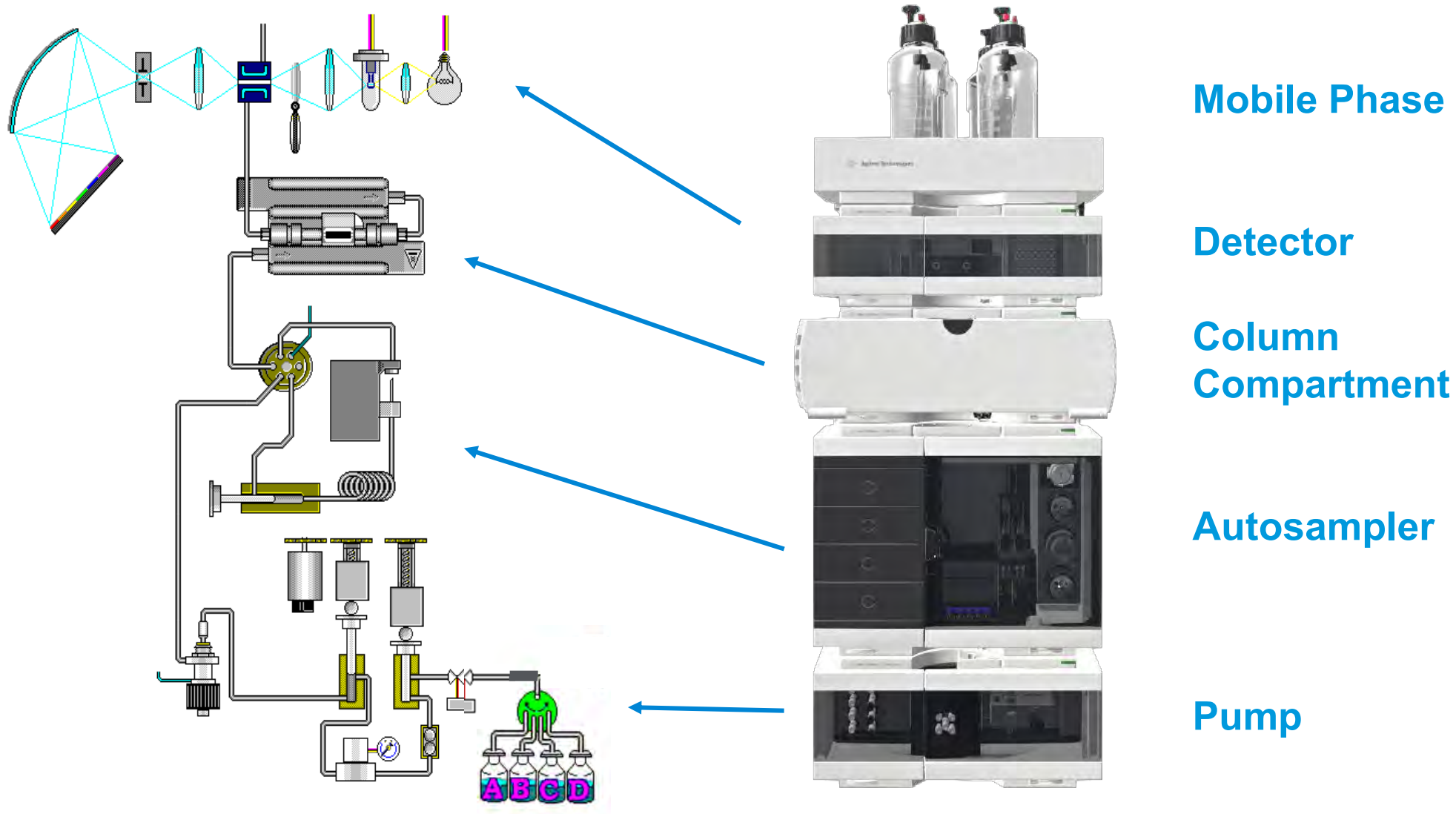
Sample Preparation Summary

- **Do only what is required**
 - Remove particulates, insoluble components as needed
 - Concentrate analytes for sensitivity enhancement
- **Losses and extra work are inherent in sample prep**
 - Use controls to track recovery
 - Simplify procedures for time, material cost
 - Consider automation, where possible
- **Take care with diluent mismatch**
 - Organic strength
 - Solution pH and molarity



https://www.agilent.com/cs/library/primers/public/5991-3326EN_SPHB.pdf

Understand Your LC System and Follow the Flow Path



Mobile Phases Hygiene – Starting point of your LC flow path

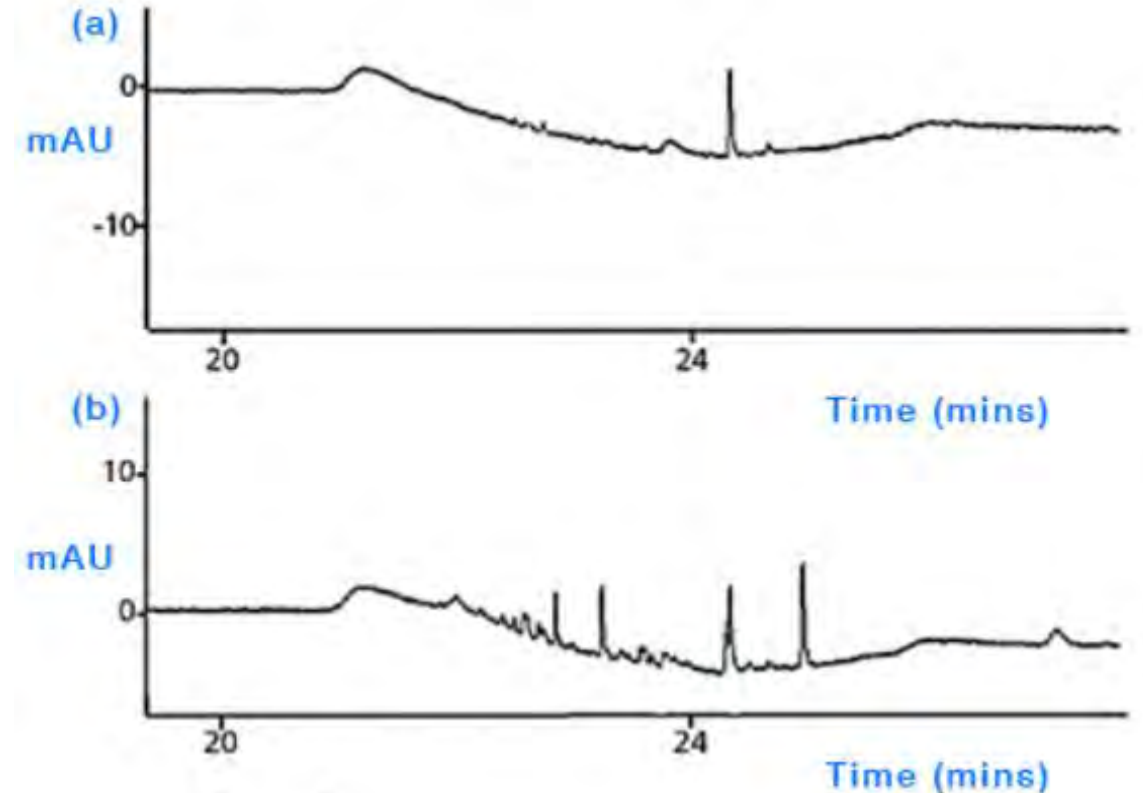
Contaminated Mobile Phases can cause

- Lower sensitivity
- Rising/drifted baselines
- Higher noise
- Ghost peaks on the chromatogram with gradient separations.

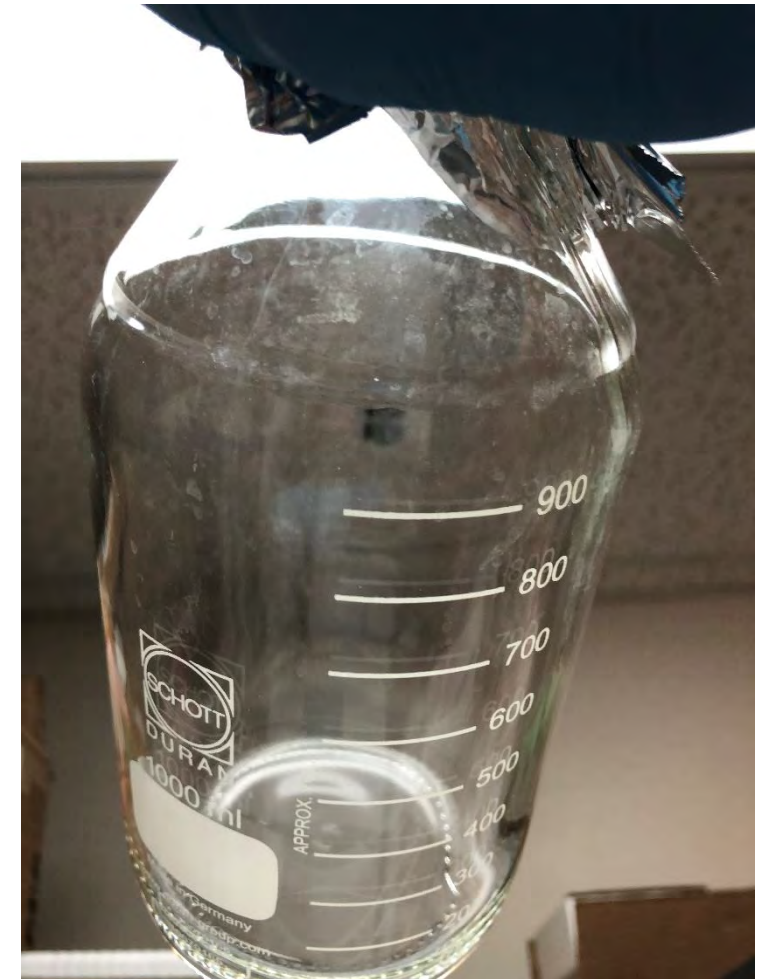
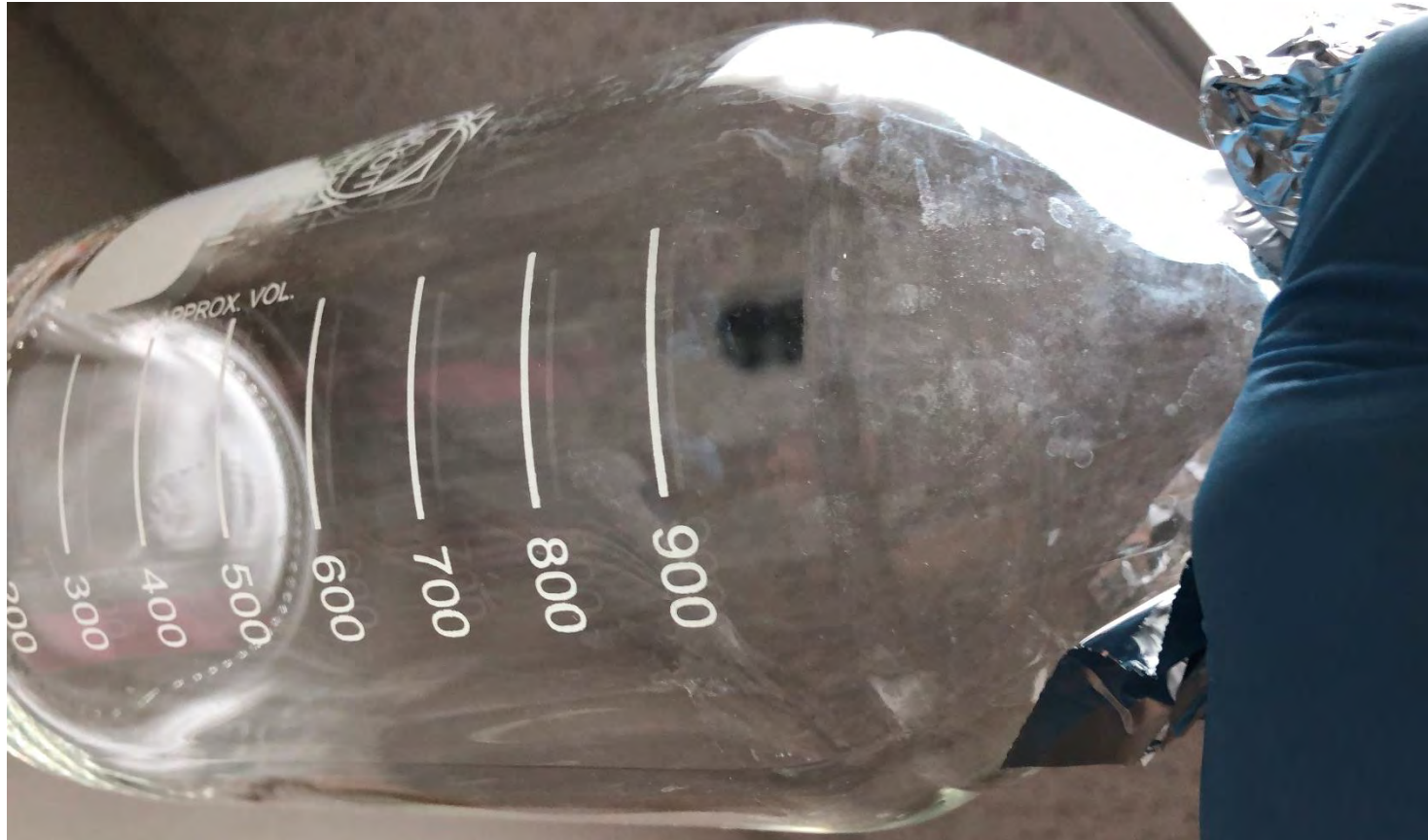
Often the issue is confused with Autosampler carryover.

It can be identified by repeating the gradient run without sample injection - Same ghost peaks will be observed reproducibly.

Always run multiple blanks before standards or samples to distinguish gradient artifacts from possible carryover.

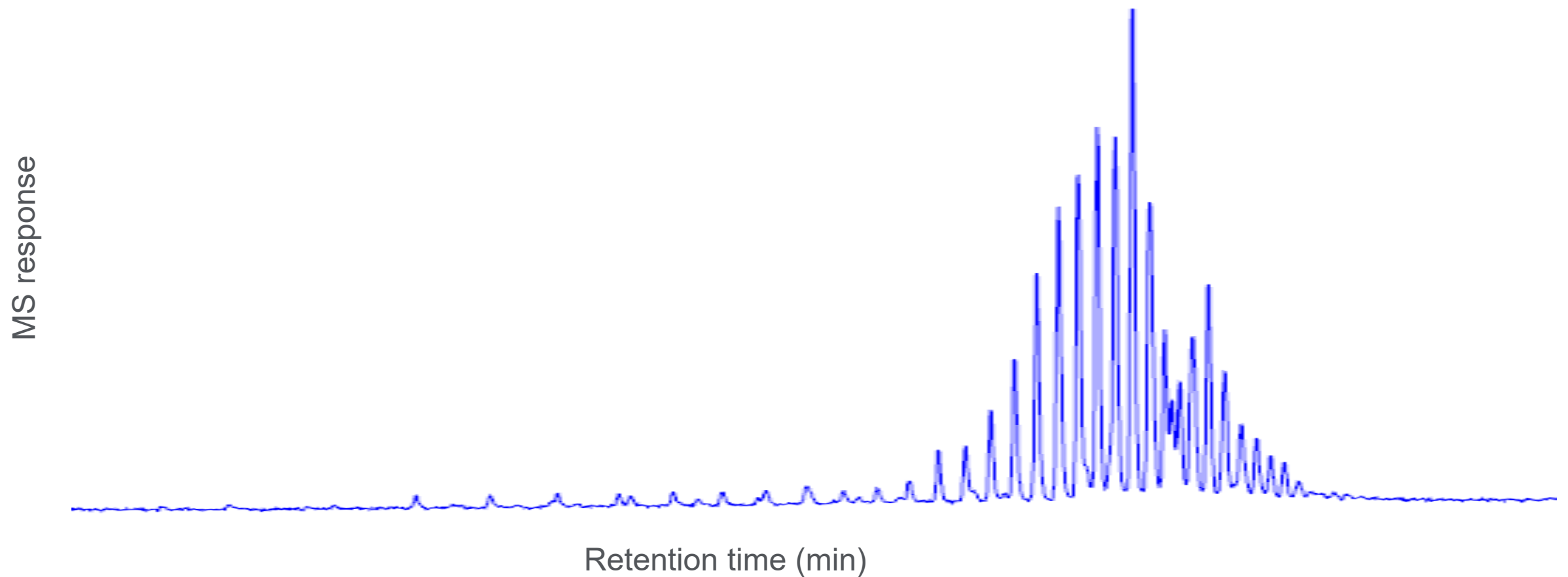


Hygiene – Do you want the hands that washed these bottles to touch your instrument? I don't think so...



Is it Solvent or System Contamination? Either way, it's trouble

PEG Chromatogram, system blank injection, water/ACN gradient on a C18 column



Mobile Phase Hygiene #1: Glassware Cleaning

Improper cleaning of solvent bottles can cause contamination of mobile phases and resulting in gradient artifacts!

- ❖ Wash solvent bottles with hot water, deionized water, and organic solvent (IPA or acetonitrile).
- ❖ Leave glassware inverted on paper towels on bench or on clean pegboard dowels to dry.
- ❖ **Avoid using detergents!** If it is necessary to use detergents to get glassware clean, re-wash with plenty of hot water and cold water so that all detergent residues are removed. Follow with deionized water and organic (IPA or acetonitrile) rinses.
- ❖ Store glassware inverted on shelves or in drawers, or cover openings



Identification Silicone ring (8/pk with 4 different colors)

9301-6529



Solvent bottle, clear, 500 mL with cap 9301-6523
Solvent bottle, clear, 1000 mL 9301-6524
Solvent bottle, amber, 500 mL with cap 9301-6525
Solvent bottle, amber, 1000 mL 9301-6526
Solvent bottle, clear, 125 mL 9301-6527
Solvent bottle, clear, 1000 mL with cap 9301-6528
Sticker for solvent bottles (100/pk) 9301-6530



5043-1192

This allows you to use the 4 liter glass bottles

Mobile Phase Hygiene #2: Solvent Purity and Buffer Preparation

- Use HPLC grade Organic mobile phases
- Use HPLC grade water or Milli Q DI water
- Use HPLC grade reagents including salts, ion pair reagents, and base and acid modifiers
- Always rinse pH electrode thoroughly when measuring/adjusting pH of mobile phase
- Prepare fresh buffers to avoid contaminants from the growth of bacteria or algae
- Filter your mobile phase buffer with 0.45um filter before use
- The solvent filters installed at the end of solvent lines should be replaced periodically.



...or use
Milli-Cup
-- from
Millipore

Mobile Phase Preparation for Gradient Methods: Solvent Miscibility Test

- Gradient methods are widely used in HPLC analyses
- Buffer solutions are also commonly used for pH adjustment to achieve desired separation.
- It is important to test the solubility of the mixture of the two solvents for the highest percentage of organic solvent necessary for elution of the analytes of interest.

For testing, always add the organic solvent to the buffer with stirring, and not vice versa

Immiscible solvent flow can cause high system pressure and triggering system shutdown during acquisition. Small particles in mobile phases can permanently block capillaries in degasser.

Mobile Phase Preparation for Gradient Methods – Solvent Miscibility

In general, **methanol** is more miscible than **acetonitrile** with phosphate and other inorganic buffer. But methanol gives higher UV cutoff and higher back pressure.

Acetonitrile and phosphate buffers are mutually soluble up to approximately 80% with 20 mM phosphate. This percentage drops down to about 70% at 30 mM phosphate.



100% ACN

90%ACN+10% buffer
(10mM phosphate)

Important Buffer Systems

Buffer Selection

Buffer	pK _a	pH Range	UV Cutoff (A > 0.5)
Trifluoroacetic acid	<<2 (0.5)	1.5-2.5	210 nm (0.1%)
KH ₂ PO ₄ /phosphoric acid	2.12	1.1-3.1	<200 nm (0.1%)
tri-K-Citrate/hydrochloric acid 1	3.06	2.1-4.1	230 nm (10 mM)
Potassium formate/formic acid	3.8	2.8-4.8	210 nm (10 mM)
tri-K-Citrate /hydrochloric acid 2	4.7	3.7-5.7	230 nm (10 mM)
Potassium acetate/acetic acid	4.8	3.8-5.8	210 nm (10 mM)
tri-K-Citrate /hydrochloric acid 3	5.4	4.4-6.4	230 nm (10 mM)
Ammonium formate	3.8 9.2	2.8-4.8 8.2-10.2	(50 mM)
Bis-tris propane•HCl/Bis-tris propane	6.8	5.8-7.8	215 nm (10 mM)
Ammonium acetate	4.8 9.2	3.8-5.8 8.2-10.2	(50 mM)
KH ₂ PO ₄ /K ₂ HPO ₄	7.21	6.2-8.2	<200 nm (0.1%)
Tris•HCl/Tris	8.3	7.3-9.3	205 nm (10 mM)
Bis-tris propane•HCl/Bis-tris propane	9.0	8.0-10.0	225 nm (10 mM)
Ammonium hydroxide/ammonia	9.2	8.2-10.2	200 nm (10 mM)
Borate (H ₃ BO ₃ /Na ₂ B ₄ O ₇ •10 H ₂ O)	9.24	8.2-10.2	
Glycine•HCl/glycine	9.8	8.8-10.8	
1-methylpiperidine•HCl/1-methylpiperidine	10.1	9.1-11.1	215 nm (10 mM)
Diethylamine•HCl/diethylamine	10.5	9.5-11.5	
Triethylamine•HCl/triethylamine	11.0	10.0-12.0	<200 nm (10 mM)
Pyrollidine•HCl/pyrollidine	11.3	10.3-12.3	

Adapted from Practical HPLC Method Development, 2nd Edition, Snyder, L.R., Kirkland, J.J. and Glajch, J.L., page 299.

Mobile Phases – Instrument Compatibility

Some Mobile Phases are not compatible with your HPLC system.

- Extreme pH - corrosive to instrument and flow cell.
- Normally pH 2-11 for regular Agilent HPLCs
- Bio-inert HPLC can tolerate pH 1-13.
- Handling Normal phase solvents – specific system modifications are required.
- Some fluorinated solvents (such as Freon, Fluorinert, or Vertrel) – dissolving degasser and waste tubing causing leaks.
 - Bypass degasser and make sure compatible tubing including solvent lines are used if these solvents are to be used.
 - Limited life time for Hexafluoroisopropanol (HFIP). To ensure the longest possible life with HFIP, it is best to dedicate a particular chamber to this solvent.

HPLC Pump – First module on LC flow path

Deliver mobile phases with accurate flow successfully

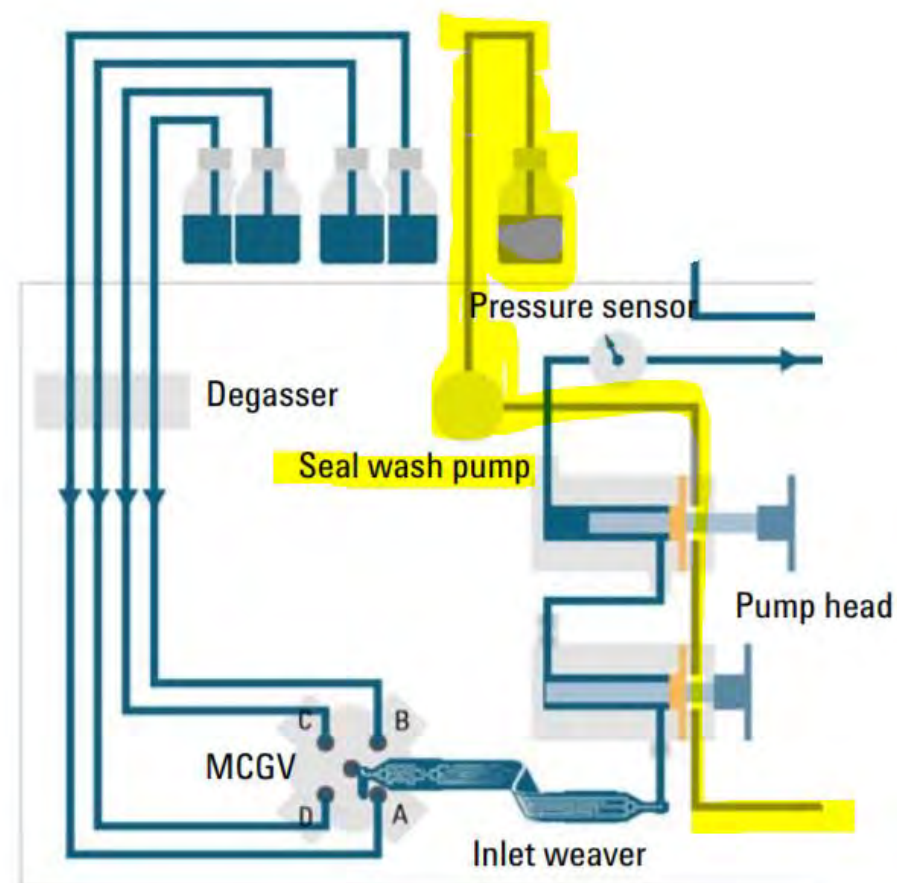
Knowing the limits and features of your HPLC pump

- flow range, pressure limits, pH limits

Pump seal wash option – required for running buffer/salt mobile phases

Using pump seal wash to prevent buffer salt build up on pump seals.

- Seal wash solvent – Water with 10% IPA is recommended for running salt buffer mobile phases.
- Seal wash should be set to run periodically regardless of instrument is acquiring data or not.
- Seal wash is set to run automatically for 1290 pumps
- Make sure seal wash solvent bottle is not empty



HPLC Pump – Shutdown State and Instrument Flushing

Shutdown State

Next day use—using same buffers

- Pump mobile phase very slowly (for example, 0.05 – 0.1 mL/min) overnight

When flushing column or for longer term column storage

- Reverse Phase Column - Flush with 20/80 organic/water depending method/column used, then 80/20 organic/water or 100% organic.
- SEC/IEX columns— Flush with recommended Storage Buffer

Instrument flushing

- Replace column with capillary tubing. Leave disconnected from detector.
- Flush pumps with water, then connect capillary tubing to detector.
- Inject water 2-3 times at maximum injection volume setting.
- Flush all pumps with 100% organic for long term storage.

Extend Pump Seal Life, Ensure System Readiness with Low Flow Standby Methods 100 μ L stroke

Method of G4220A (DE92900267)

Flow

0.100 mL/min

Solvents

A:	50.00 %	1	<input checked="" type="radio"/>	100.0 % Water V.03	0.1% F. Acid
		2	<input type="radio"/>	100.0 % Water V.03	
B:	<input checked="" type="checkbox"/> 50.00 %	1	<input checked="" type="radio"/>	100.0 % Acetonitrile V.03	0.085% F.Aci
		2	<input type="radio"/>	100.0 % Acetonitrile V.03	

Pressure Limits

Min: 0.00 bar Max: 1,000.00 bar

Stoptime

Posttime

Advanced

Minimum Stroke

Channel A:

- Automatic
- 100.00 μ L
- Synchronized

Compressibility

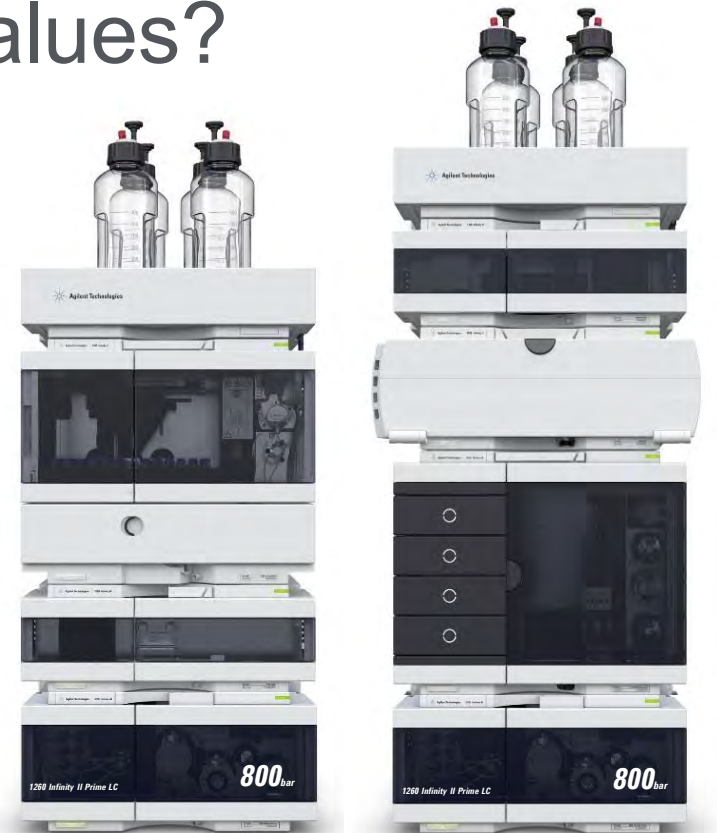
Use Solvent Types

Maximum Flow Gradient

Flow ramp up: 2,000

Method Setup

- Should we always use default values?
- When and how to optimize?



Pump setting

Method of G7104A (DEBA300770) Quat. Pump (G7104A)

Flow
1.000 mL/min

Solvents
 Enable Blend Assist

A: 90.00 % 100.0 % Water V.03
B: 10.00 % 100.0 % Acetonitrile V.03
C: 0.00 % 100.0 % Acetonitrile V.03
D: 0.00 % 100.0 % Water V.03

Pressure Limits
Min: 0.00 bar Max: 1,300.00 bar

Stoptime **Posttime**
 As Injector/No Limit Off
 3.00 min 1.50 min

Advanced

Minimum Stroke
 Automatic
 20.00 µL

Compressibility
 Use Solvent Types

Maximum Flow Gradient
Flow ramp up: 100.000 mL/min² Flow ramp down: 100.000 mL/min²

Primary Channel
Automatic

Mixer Selection
Use Mixer if installed

▶ Timetable (1/100 events)
▶ ISET

Ok Apply Cancel

Slow down for pressure sensitive columns

Optimize Autosampler Performance

Reduce Sample Carryover

Method of G4226A (DE93000256)

Injection

Injection volume: 2.00 μ l

Needle wash

Enable Needle Wash

Mode: Flush Port

Time: 5.0 s

Location:

Repeat: 3

Stoptime

Posttime

Improved Accuracy for Chilled Samples

Draw speed: 100.0 μ L/min (Default 200ul/min)

Eject speed: 200.0 μ L/min

Draw position: 0.0 mm

Equilibration time: 1.2 sec

Sample flush out factor: 5.0 times injection volume

Vial/Well bottom sensing

Automatic delay volume reduction

Enable overlapped injection

When Sample Is Flushed Out

After Period Of Time

0.00 min

Ensure reliable operation when using non-standard sample containers

Optimize Autosampler Performance — Draw Position/Bottom Sensing

Needle Height Position

Offset: mm

Use Vial/Well Bottom Sensing

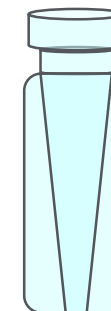
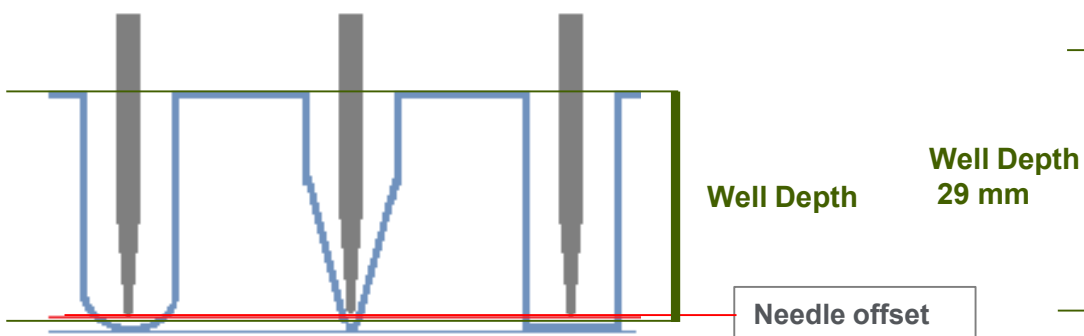
Draw position: mm

Equilibration time: sec

Sample flush out factor: times injection volume

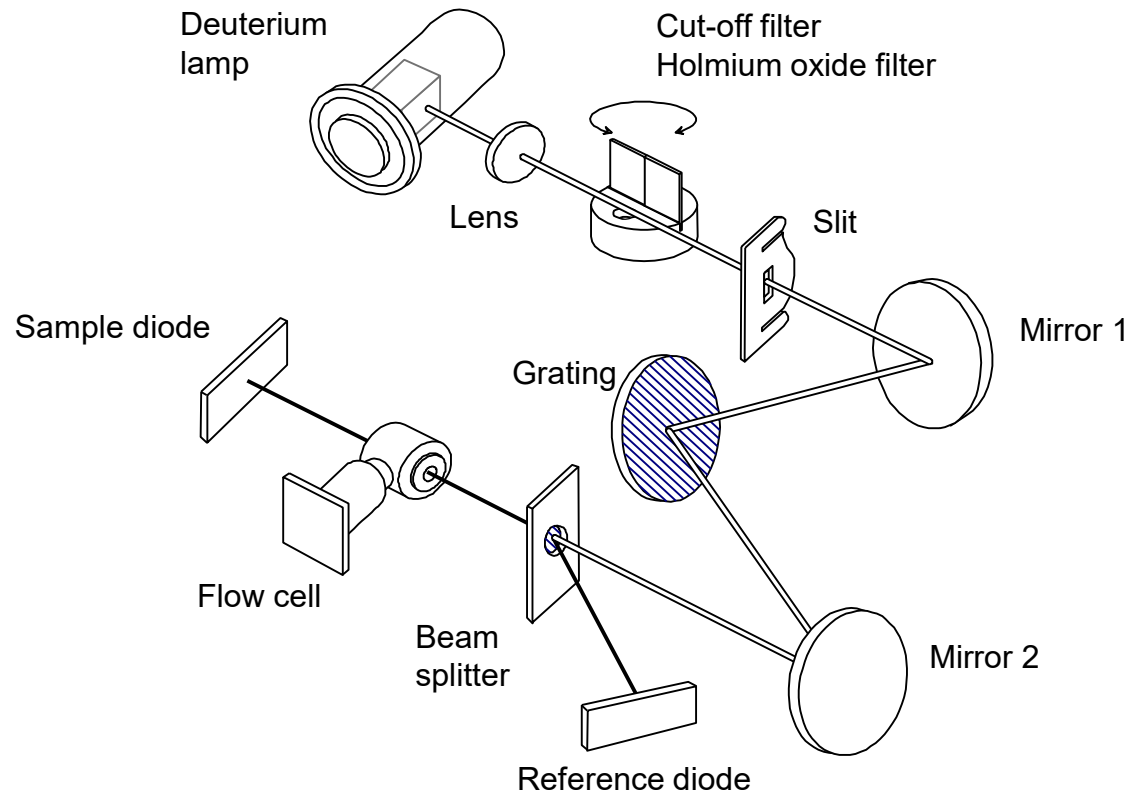
Vial/Well bottom sensing

Draw Position/Needle Height Position Offset = 0	Vial Sampler G1329B/G7129A/B	Wellplate Sampler G1367E/G4226A	Multisampler G7167A/B
	2 mL vial (sample tray)	2 mL vial 54 vial tray	2 mL vial 54 vial tray
Without Bottom Sensing	2.0 mm	4 mm	5 mm
With Bottom Sensing	x	1 mm	2 mm

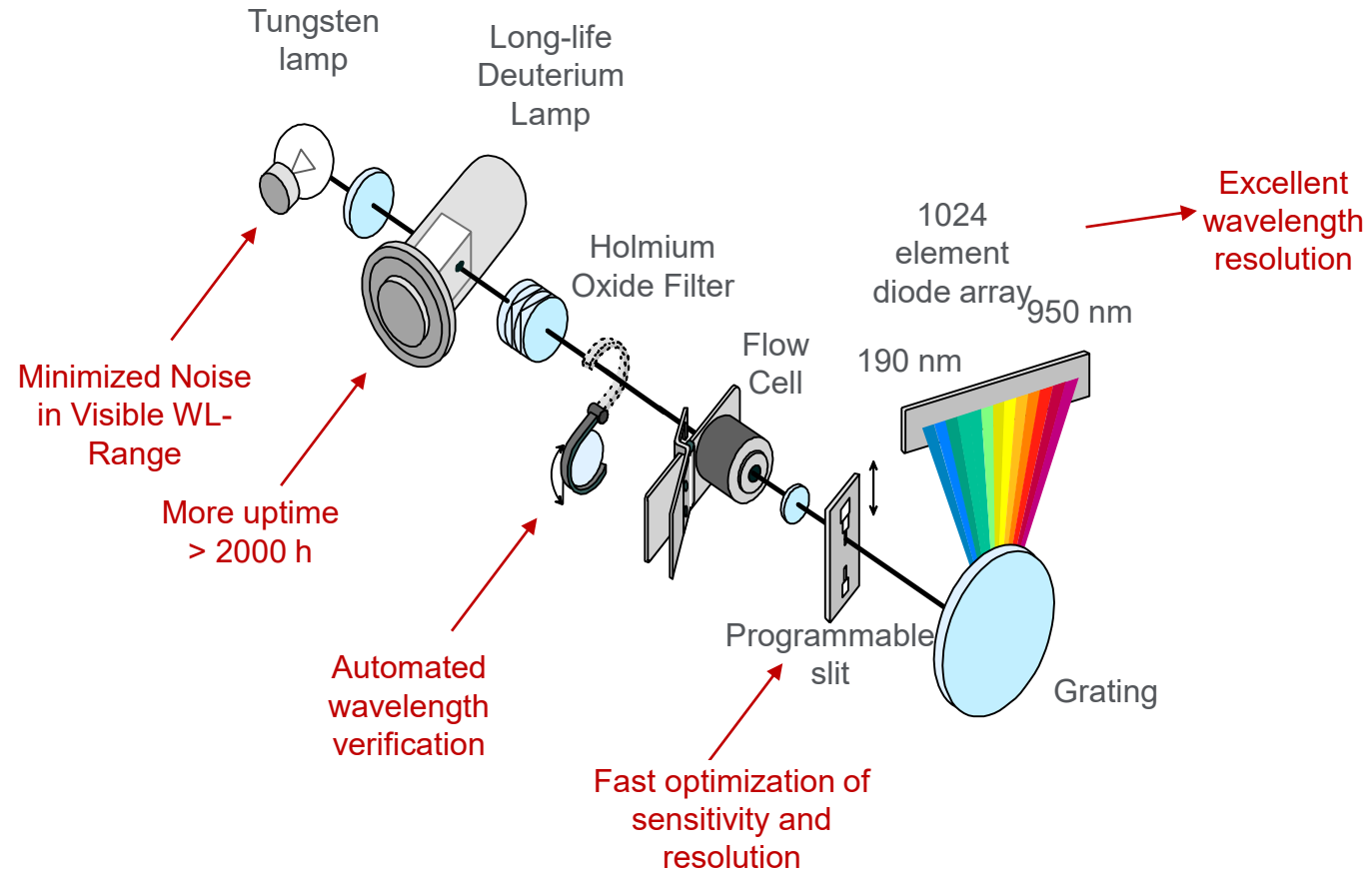


Technical Principles of VWD, MWD and DAD

VWD, variable wavelength detector



MWD, multiple wavelength detector DAD, diode array detector



VWD and DAD Settings

VWD (G7114B)

Signal
Wavelength: 250 nm
Peakwidth: > 0.1 min (2 s resp. time) (5 Hz)

Advanced
Analog Output
Zero Offset: 5 %
Attenuation: 1000 mAU

Signal Polarity
Positive (+)
Negative (-)

Miscellaneous
Lamp on required for acquisition
Scan Range: 190 to
Step: 2 nm

Additional Signals
Acquire Signal without Reference
Acquire Reference only

Variable UV --
No bandwidth setting
No slit width setting

Only use reference or not option

Different parameters

Diode Array UV or UV/VIS
Diode(s) bandwidth setting
Maybe optical slit setting
Multi-channel UV easy
UV/VIS Spectra, too

Method of G7117B (DEBAW02366)

Signals	Acquire	Wavelength	Bandwidth	Reference Wavelength	Reference Bandwidth
Signal A	<input checked="" type="checkbox"/>	254.0	4.0	<input checked="" type="checkbox"/> 360.0	100.0 nm
Signal B	<input checked="" type="checkbox"/>	254.0	4.0	<input type="checkbox"/> 360.0	100.0 nm
Signal C	<input type="checkbox"/>	214.0	4.0	<input type="checkbox"/> 360.0	100.0 nm
Signal D	<input type="checkbox"/>	230.0	4.0	<input checked="" type="checkbox"/> 360.0	100.0 nm
Signal E	<input type="checkbox"/>	260.0	4.0	<input checked="" type="checkbox"/> 360.0	100.0 nm
Signal F	<input type="checkbox"/>	273.0	4.0	<input checked="" type="checkbox"/> 360.0	100.0 nm
Signal G	<input type="checkbox"/>	280.0	4.0	<input checked="" type="checkbox"/> 360.0	100.0 nm
Signal H	<input type="checkbox"/>	250.0	4.0	<input checked="" type="checkbox"/> 360.0	100.0 nm

Peakwidth
> 0.013 min (0.25 s response time) (20 Hz)

Stoptime
As Pump/Injector
1.00 min

DAD (G7117B)

Advanced
Spectrum
Store: All
Range from: 190.0 to 400.0 nm
Step: 2.0 nm

Analog Output
Zero Offset: 5 %
Attenuation: 1000 mAU

Margin for negative Absorbance
100 mAU
Slit: 4 nm

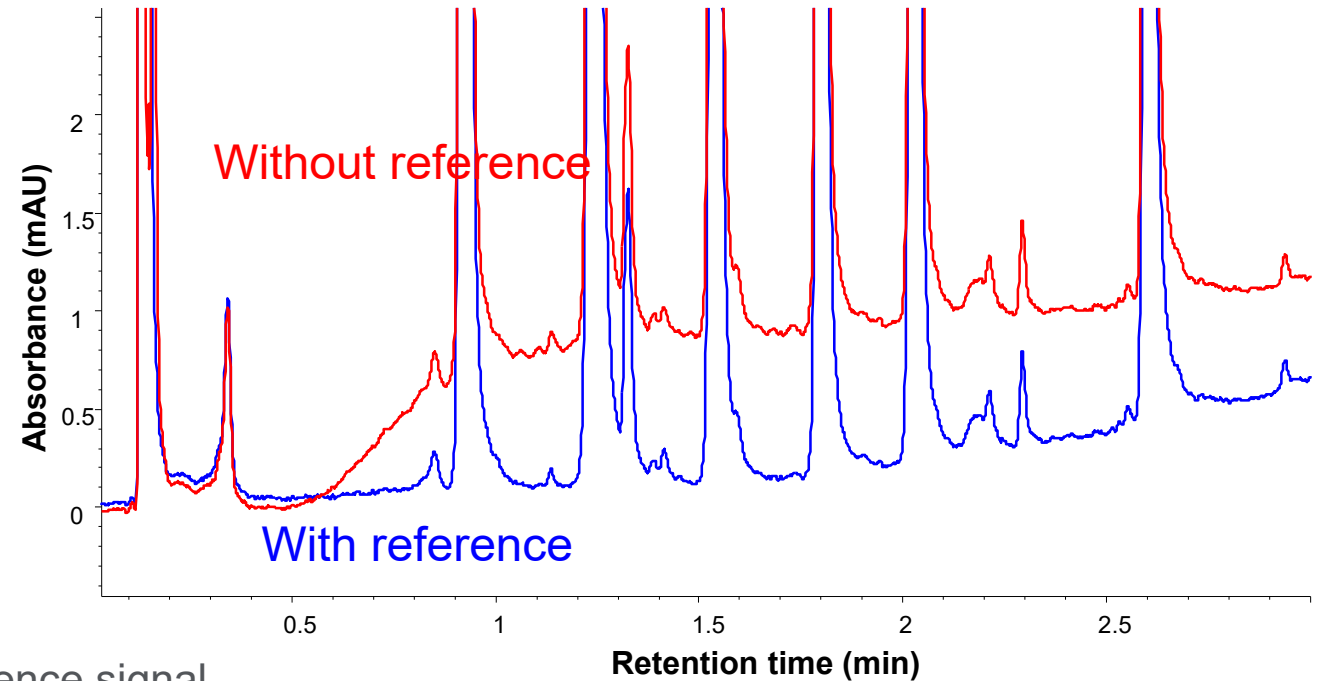
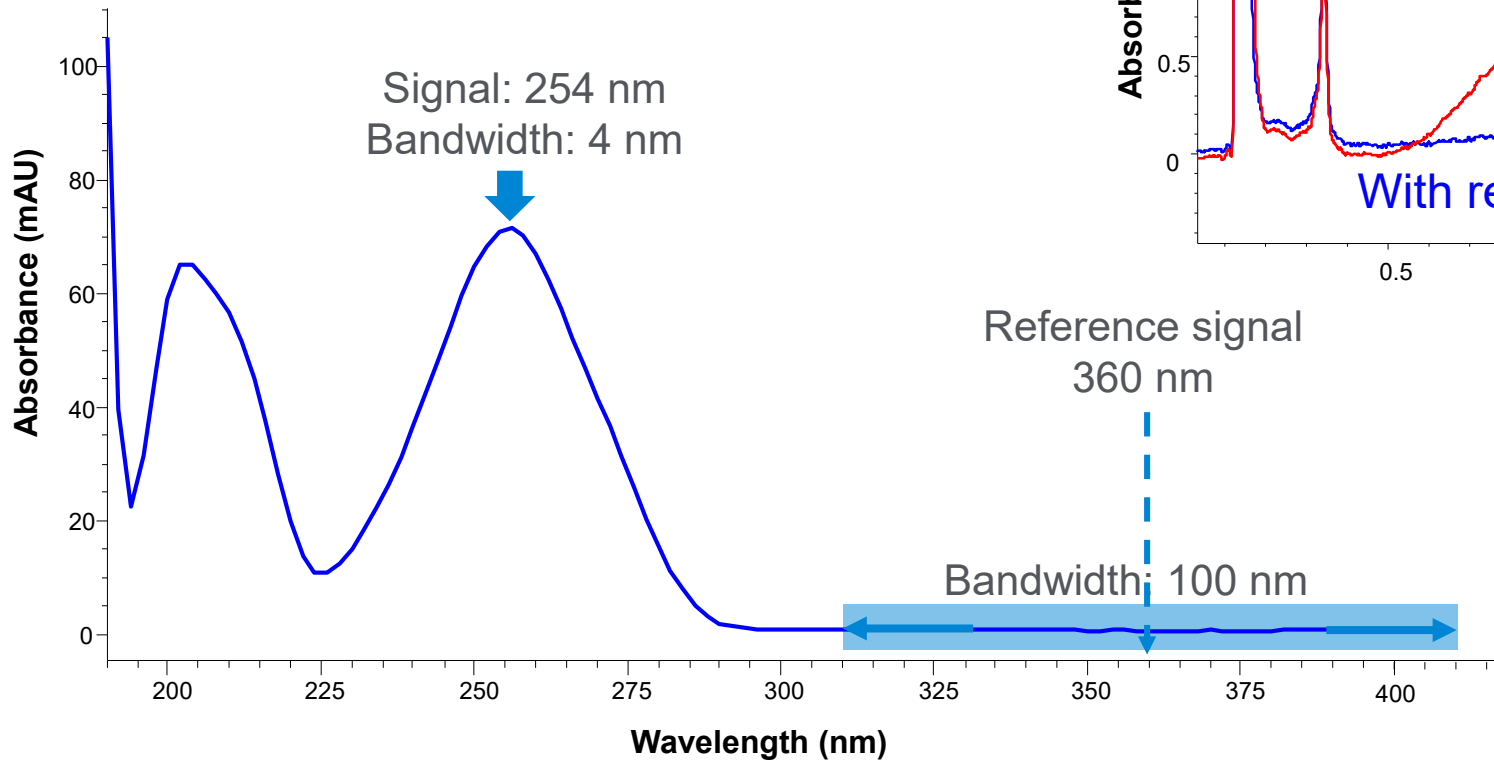
Autobalance
Prerun
Postrun

Lamps on required for acquisition
UV Lamp

Timetable (empty)

DAD Setting — Choose the right signal and reference

Signals					
	Acquire	Wavelength	Bandwidth	Reference Wavelength	Reference Bandwidth
Signal A	<input checked="" type="checkbox"/>	254.0	4.0	<input checked="" type="checkbox"/>	360.0
Signal B	<input checked="" type="checkbox"/>	254.0	4.0	<input type="checkbox"/>	100.0

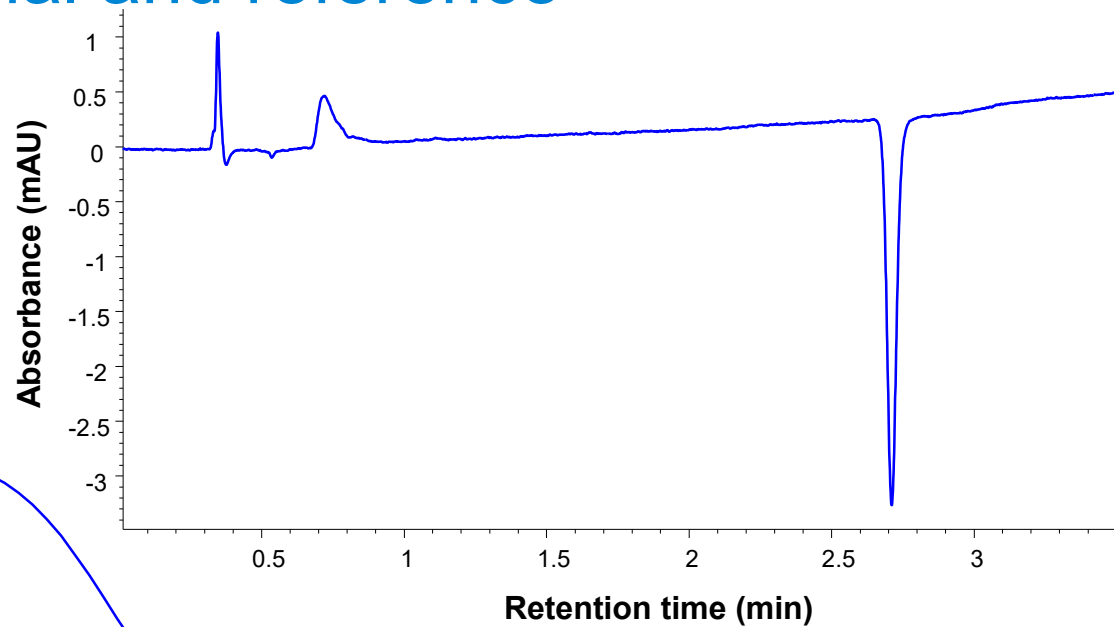
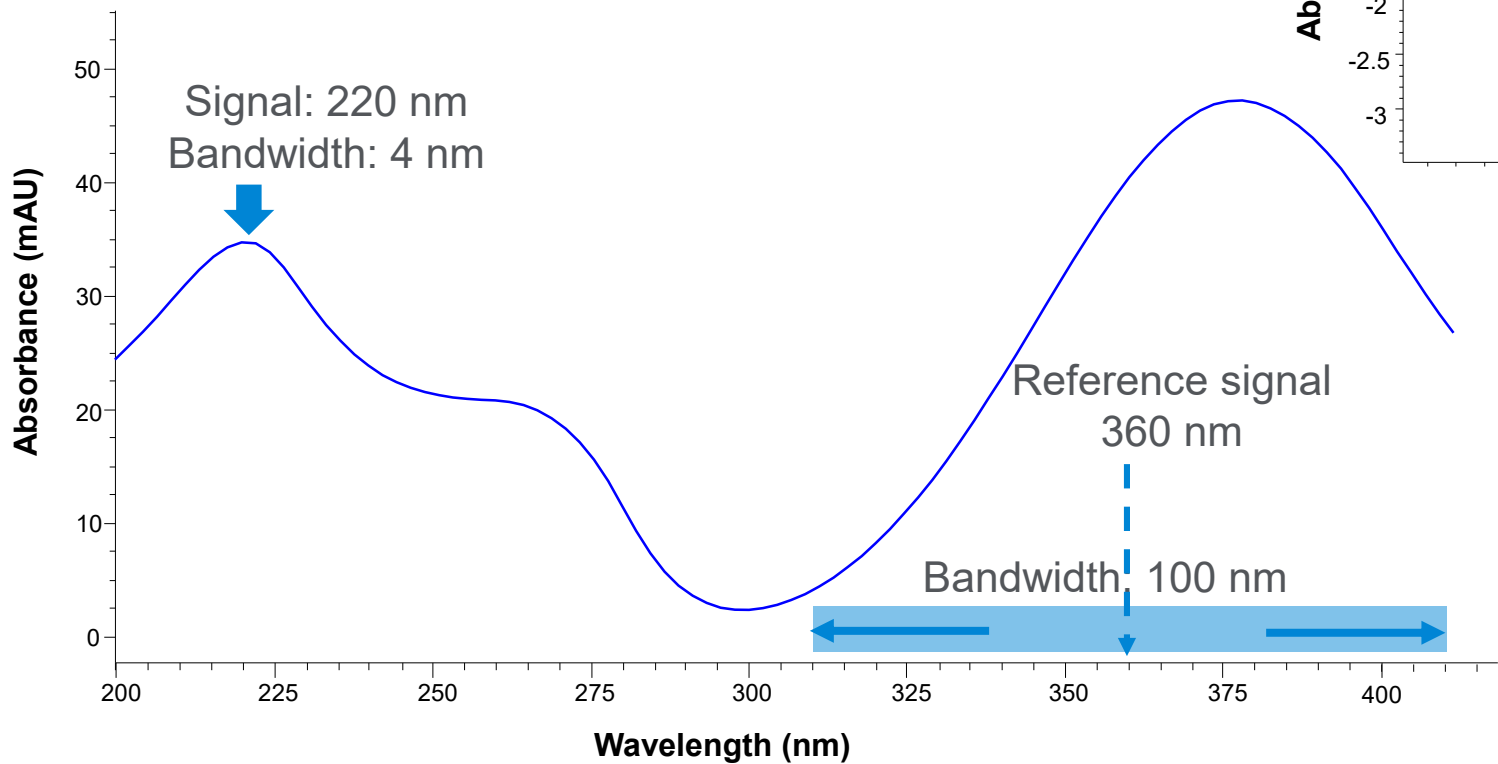


Gradient: 10-100% ACN in 3 min

Reference signal
360 nm

Bandwidth: 100 nm

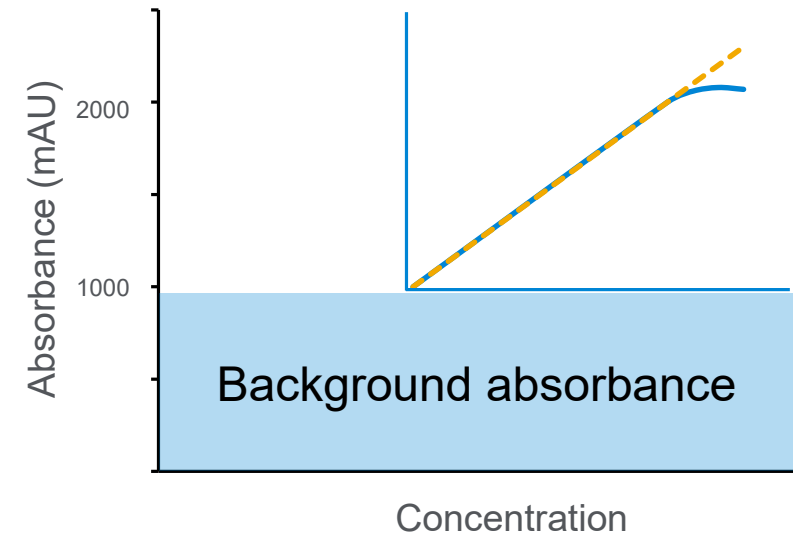
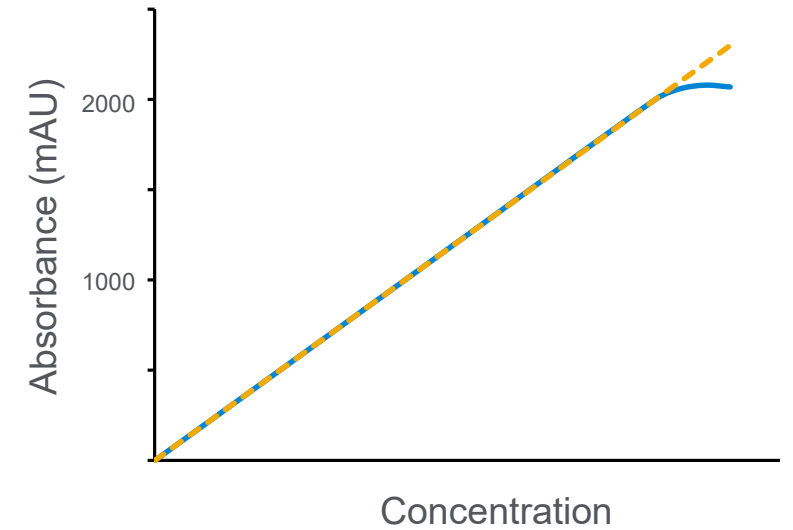
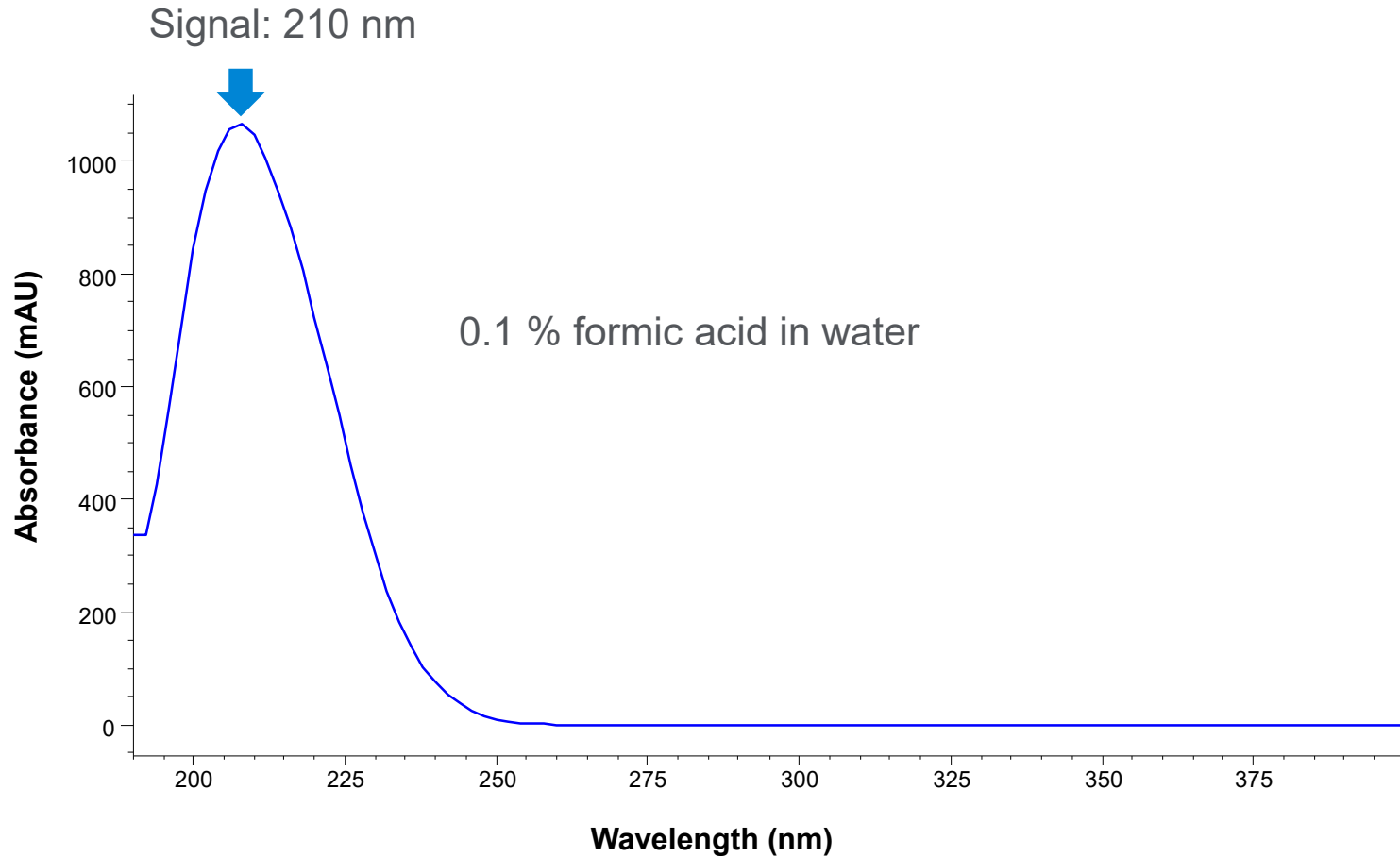
DAD Setting — Choose the right signal and reference



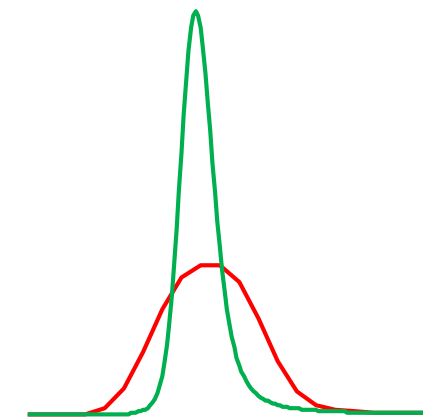
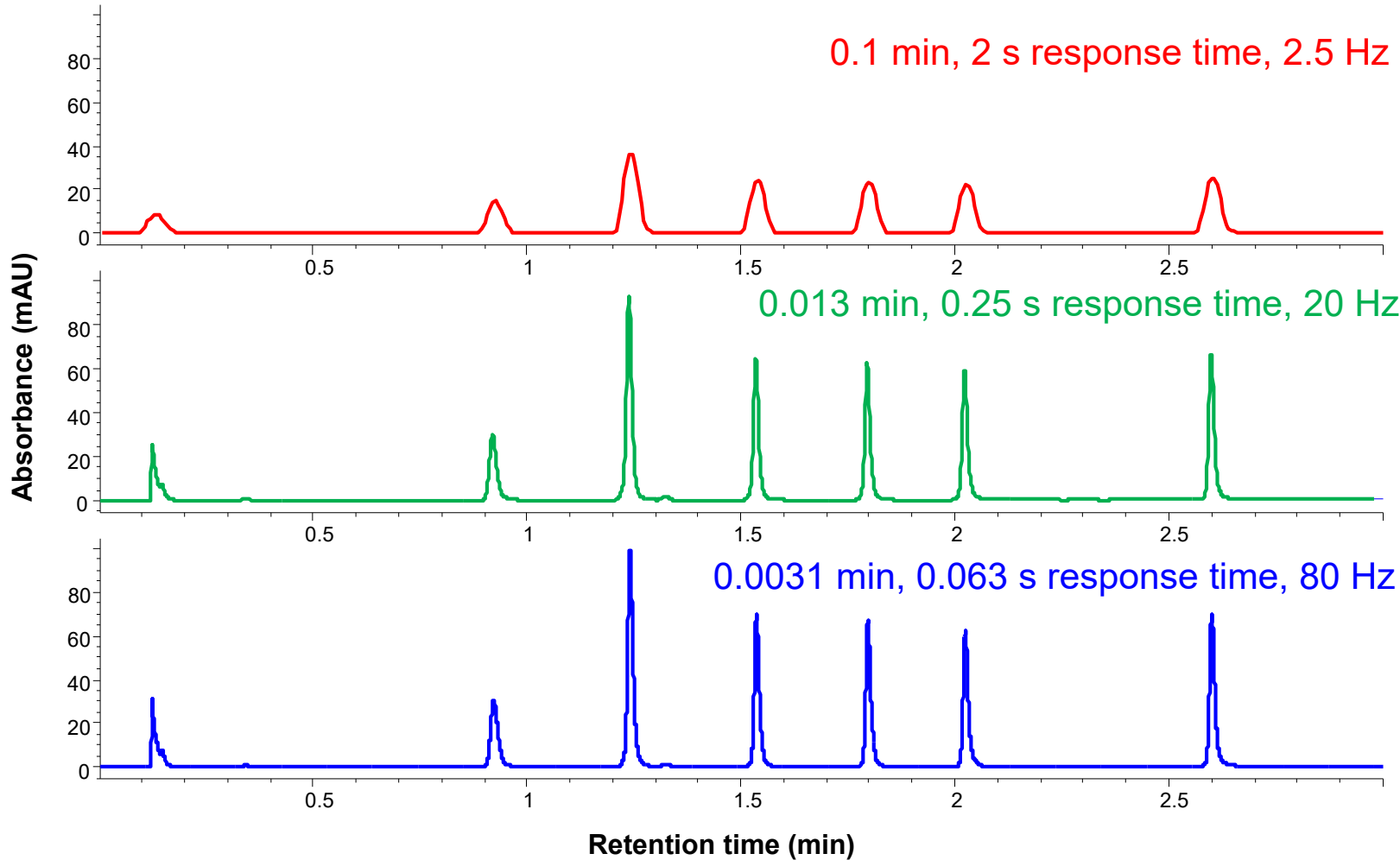
Reference signal may not be necessary

DAD Setting — Choose the right signal and reference

Move away from the UV cutoffs of mobile phase/additive



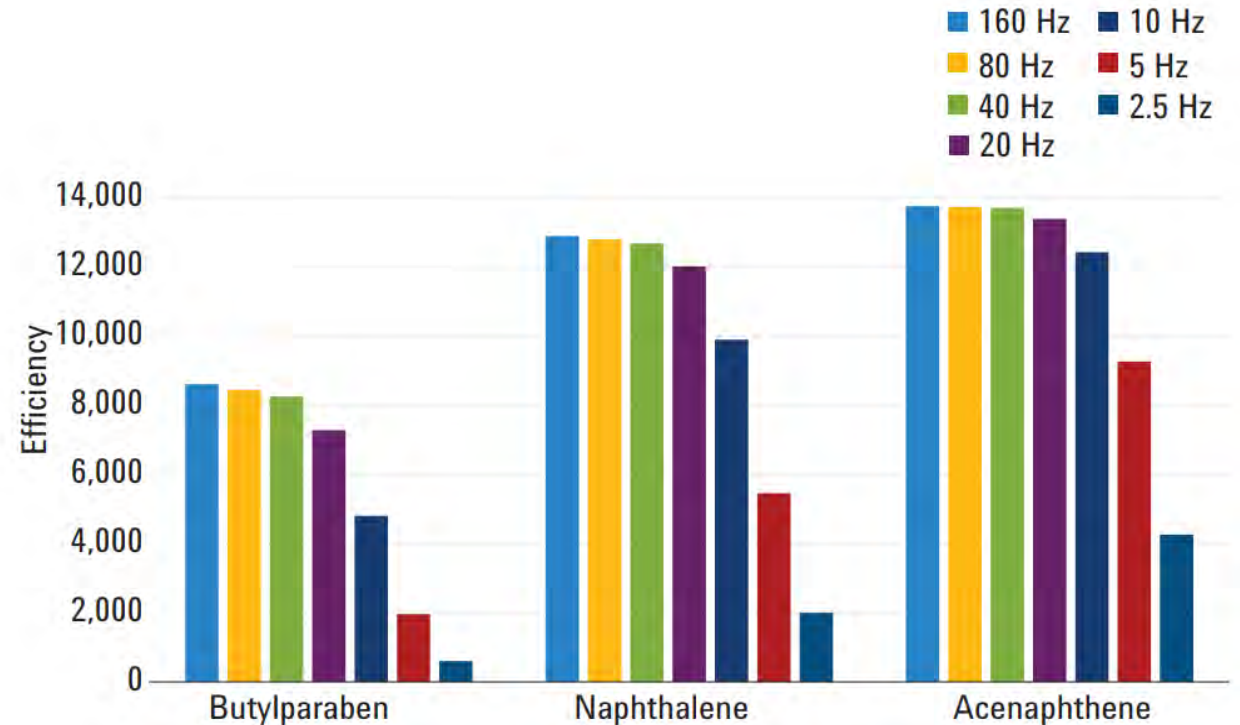
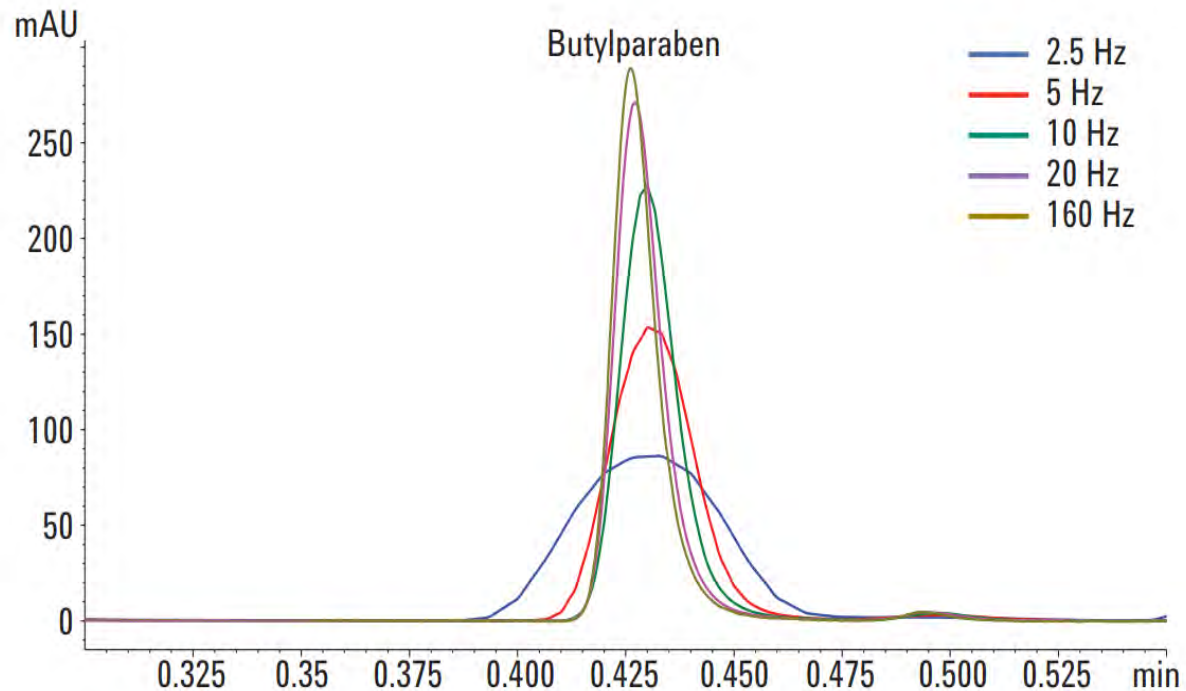
DAD Setting — Choose the right sampling rate



Changes in **Peak Width**
and **Resolution**

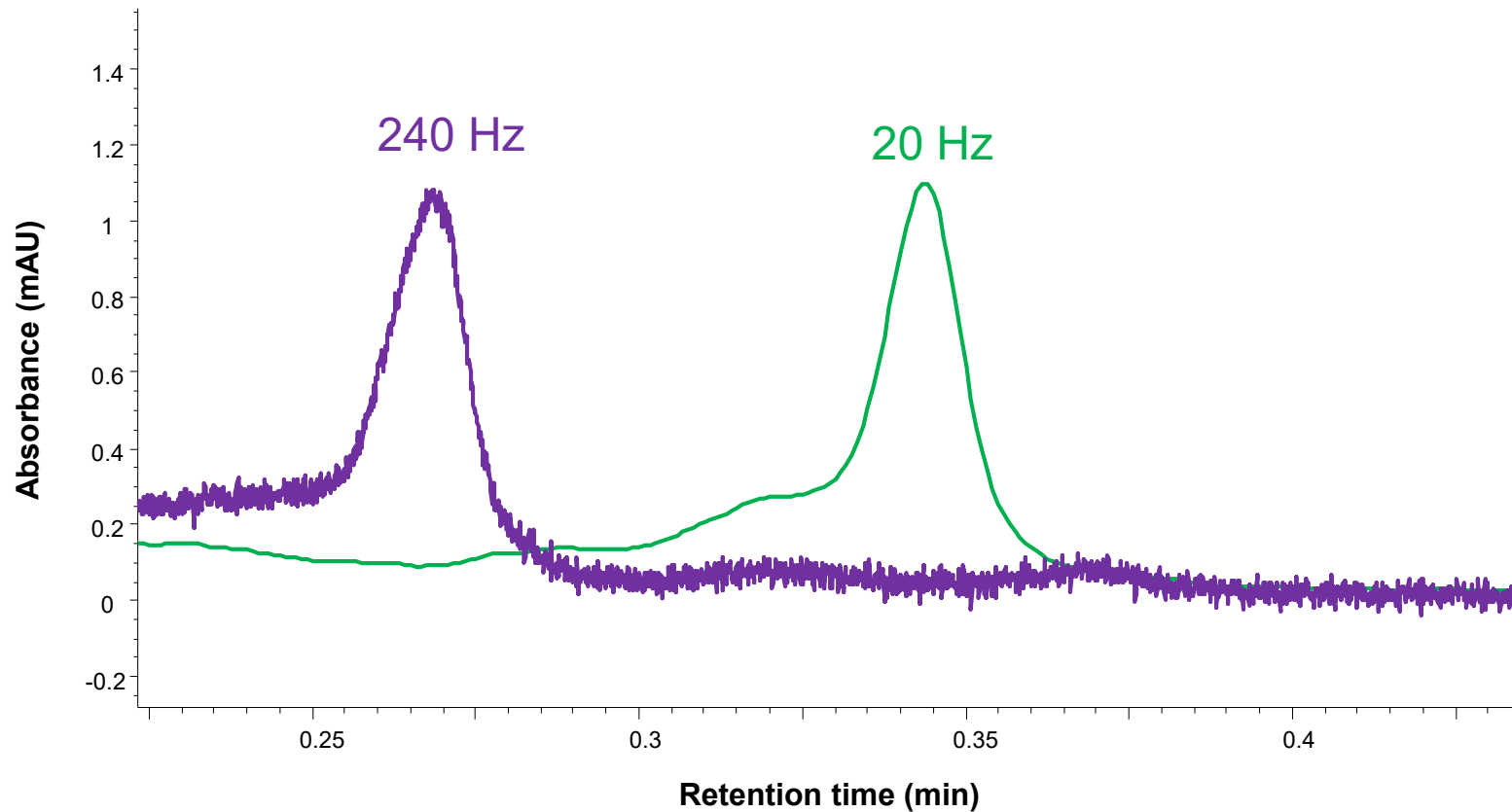
Column: ZORBOX Eclipse Plus C18, 2.1x50 mm, 1.8 μ m
Column temperature: 35 $^{\circ}$ C; Flow rate: 1 mL/min
Gradient: 10-100% ACN in 3 min
Signal: 254 nm, Bandwidth: 4 nm
Reference: 360 nm, Bandwidth: 100 nm

Data Rates May Impact Observed Resolution



Fast data collection rates must be used with Agilent InfinityLab Poroshell 1.9 μm columns to accurately measure the efficiency of the column, especially for early eluting compounds such as butylparaben ($k' = 1.3$).

DAD Setting — Choose the right sampling rate



**Do Not Use Peakwidth
Smaller Than Necessary**

Peakwidth

Stoptime

As P min

> 0.013 min (0.25 s response time) (20 Hz)
< 0.0008 min (0.008 s response time) (240 Hz)
> 0.0008 min (0.016 s response time) (240 Hz)
> 0.0016 min (0.031 s response time) (160 Hz)
> 0.0031 min (0.063 s response time) (80 Hz)
> 0.0063 min (0.13 s response time) (40 Hz)
> 0.013 min (0.25 s response time) (20 Hz)
> 0.025 min (0.5 s response time) (10 Hz)
> 0.05 min (1 s response time) (5 Hz)
> 0.1 min (2 s response time) (2.5 Hz)
> 0.2 min (4 s response time) (1.25 Hz)
> 0.4 min (8 s response time) (0.62 Hz)
> 0.85 min (16 s response time) (0.31 Hz)

Column: ZORBOX Eclipse Plus C18, 2.1x50 mm, 1.8 μ m
Column temperature: 35 $^{\circ}$ C; Flow rate: 1 mL/min
Gradient: 10-100% ACN in 3 min
Signal: 254 nm, Bandwidth: 4 nm
Reference: 360 nm, Bandwidth: 100 nm

DAD Setting — Choose the appropriate slit width

Slit

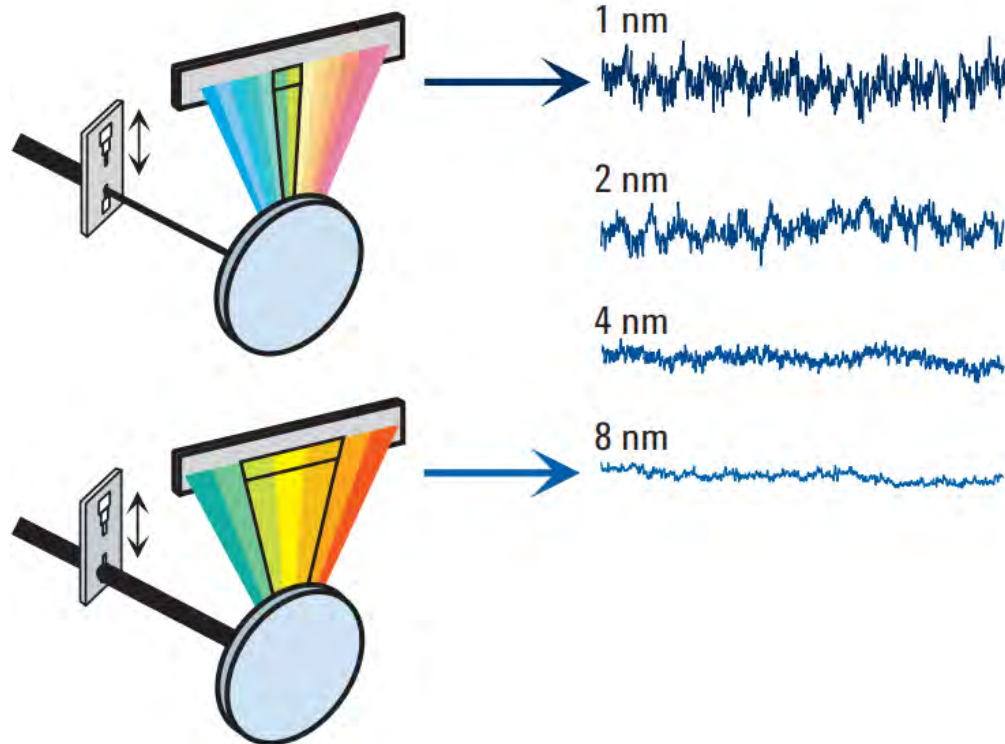
4 nm

Lamps on

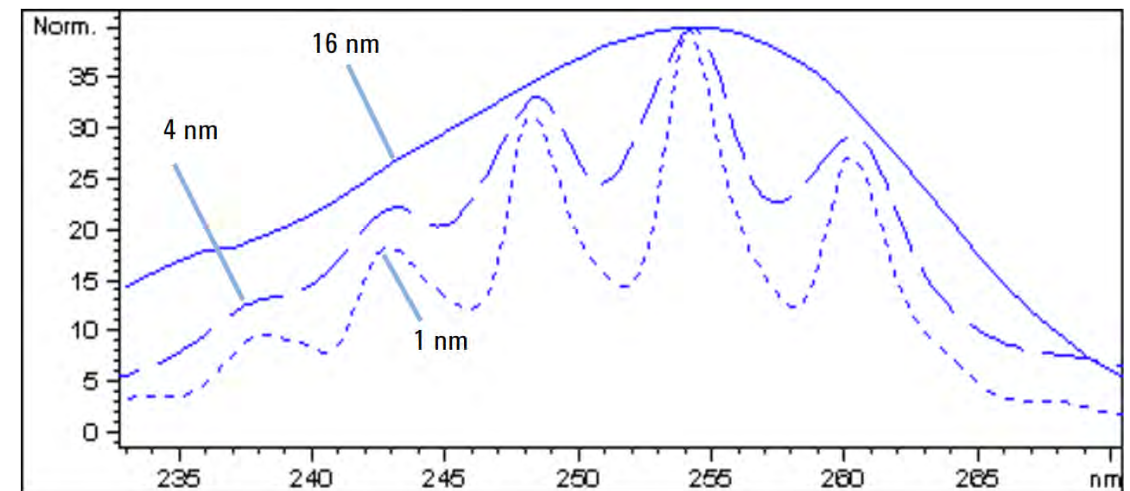
2 on

4

8



Benzene Spectral resolution



Resources — Primers

[5990-7595EN](#)

The LC Handbook

Guide to LC Columns and Method Development

[5991-2359EN](#)

Two Dimensional Liquid Chromatography

[5990-3777EN](#)

High Performance Capillary Electrophoresis

[5991-5509EN](#)

Supercritical Fluid Chromatography

[5989-6639EN](#)

Principles in Preparative HPLC

[5991-3326EN](#)

Sample Preparation Fundamentals for Chromatography

[5980-1397EN](#)

Fundamentals of UV-visible Spectroscopy



Resources for Support

- Collection of LC resources:
https://community.agilent.com/docs/DOC-1852-lc-insights-to-go#jive_content_id_LC_Troubleshooting
- Agilent support resources:
<https://community.agilent.com/community/resources>
- Agilent University: <http://www.agilent.com/crosslab/university>
- Agilent resource center:
<http://www.agilent.com/chem/agilentresources>
- InfinityLab Supplies Catalog ([5991-8031EN](#))
- Your local FSE and Specialists
- Youtube – [Agilent Channel](#)

- Sales and support phone assistance (US and Canada):
1-800-227-9770 [Phone Tree Navigation Assistance](#)



The Chemical Standards Song

6,089 views • 3 v

<http://www.agilent.com>
When you calibrate
great.
#standardsrule



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spectro-supplies-support@agilent.com



Thanks for your
attention!

