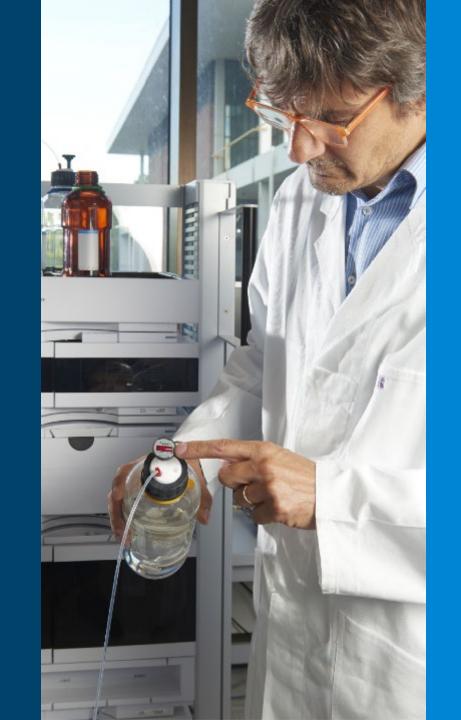
It's Not All About the Column:

The Role of the Mobile Phase and Your Instrument

Rita Steed Application Engineer June 14, 2021







Outline



Mobile phase

- Aqueous
 - Buffers
 - Preparation
- Organic

Pre-column protection

- Filters
- Guard columns

Instrument

- Connections
- Dwell volume
- Extra column volume



Mobile Phase pH and Buffers Why are they important in HPLC?

рΗ

- Silica surface of column
- Sample components of interest

Buffers

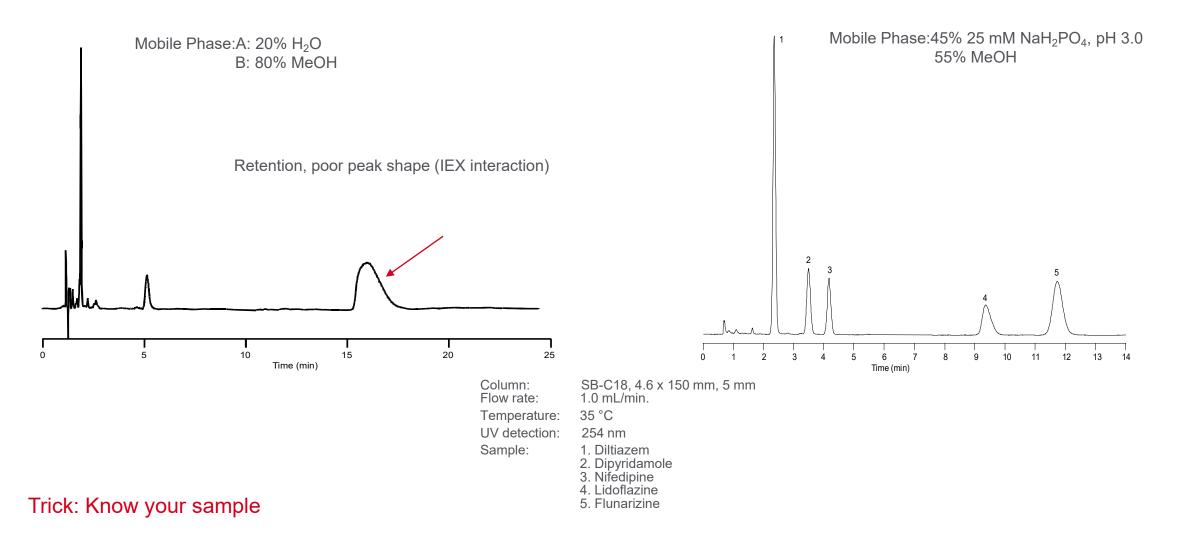
- Resist changes in pH and maintain retention
- Improve peak shape for ionizable compounds
 Column lifetime
- Low pH strips bonded phase
- High pH dissolves silica





"I Don't Have Time to Make Buffers or Adjust pH...!"





Tip: Know if your detector is compatible with the buffer you choose

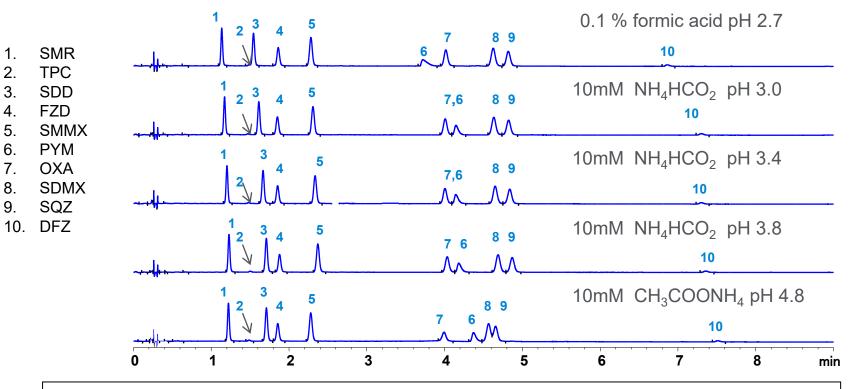


Buffer type

Mobile Phase – Aqueous Buffer

- Can affect Rs and column lifetime
- Detector choice
 - DAD
 - MS

5



4.6 x 50 mm Poroshell 120 EC-C18; 205 Bar 10-40 %B (ACN)/12 min @ 2 mL/min 0.5 ul injection 0.1 mg/ml each



Agilent.

Infinity**Lab**

Buffer Options

Infinity Lab

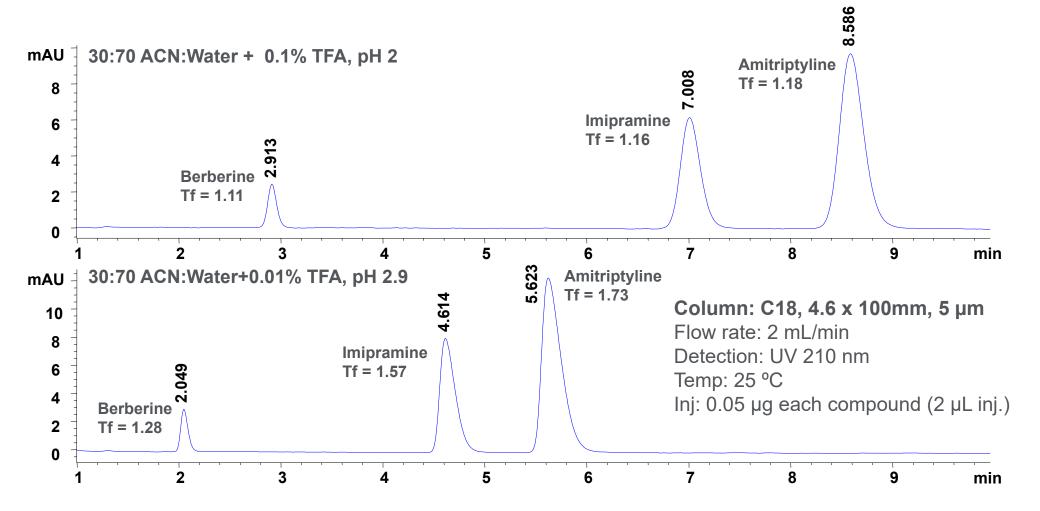
Nonvolatile		рК _а	Buffer range
Phosphate	$H_3PO_4 \qquad H_2PO_4$	pK ₁ = 2.1	1.1–3.1
	$H_2PO_4^- \rightleftharpoons HPO_4^{-2}$	pK ₂ = 7.2	6.2–8.2
	$HPO_4^{-2} \Longrightarrow PO_4^{-3}$	рК ₃ = 12.3	11.3–13.3
Citrate	CH₂COOH	pK ₁ = 3.1	2.1–4.1
	носсоон	рК ₂ = 4.7	3.7–5.7
	CH₂ÇOOH	рК ₃ = 5.4	4.4–6.4
Borate	H ₃ BO ₃	рК ₁ = 9.2	8.2–10.2
Volatile		рК _а	Buffer range
Trifluroacetate	F ₃ CCOOH	pK ₁ = 0.5	xx–1.5
Formate	НСООН	pK ₁ = 3.8	2.8–4.8
Acetate	CH₃COOH	рК ₁ = 4.8	3.8–5.8
Ammonium	NH4 ⁺	pK ₁ = 9.2	8.2–10.2

Tip: Make sure you know the buffering range of your buffer!



Change in Volatile Buffer Concentration and Shift in Retention Time and Peak Shape





Tip: The definition of 'volatile' is 'evaporating rapidly' or 'passing off rapidly in the form of vapor'



How Low and High pH Can Cause Column Failure



The InfinityLab Poroshell 120 portfolio offers choices for low and high pH

Best all around	Best for <mark>low pH</mark> mobile phases	Best for <mark>high</mark> pH mobile phases	Best for alternative selectivity	Best for more polar analytes	Chiral
EC-C18	New! SB-C18 New!		Bonus-RP	New! SB-Aq New!	Chiral-V
1.9 μm, 2.7 μm, 4 μm	1.9 μm, 2.7 μm, 4 μm	1.9 μm, 2.7 μm, 4 μm	2.7 µm	1.9 μm, 2.7 μm, 4 μm	2.7 µm
EC-C8	SB-C8	HPH-C8	PFP	EC-CN	Chiral-T
1.9 μm, 2.7 μm, 4 μm	2.7 µm	2.7 µm, 4 µm	1.9 μm, 2.7 μm, 4 μm	2.7 µm	2.7 µm
Phenyl-Hexyl				HILIC	Chiral- CD
1.9 μm, 2.7 μm, 4 μm				1.9μm, 2.7 μm, 4 μm	2.7 µm
				New! HILIC-Z New!	Chiral-CF
				1.9 μm, 2.7 μm, 4 μm	2.7 µm
				HILIC- OH5	
				2.7 µm	

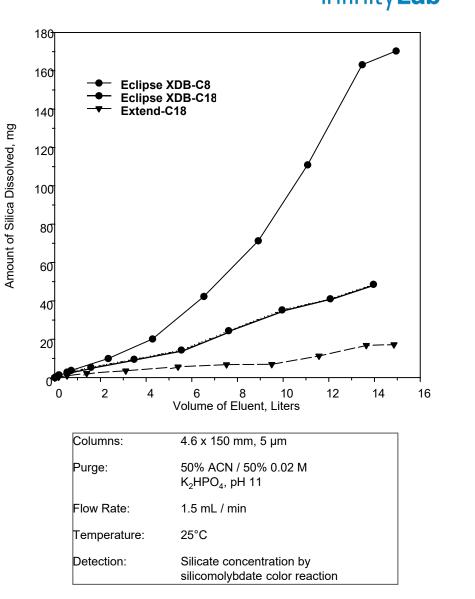
8



LC Columns Are Not Indestructible

- Columns are packed using hydraulic pressure and can be damaged by it.
- Silica dissolves (slowly) at higher pH
- Acid hydrolysis of bonded phase can occur at low pH
- Column failure
 - Void
 - Contamination
- Columns must be stored properly
 - Check your user guide

Trick: Choose a mobile phase that is right for your column Tip: Keep record/history of your column





Mobile Phase – Explore Organic Options

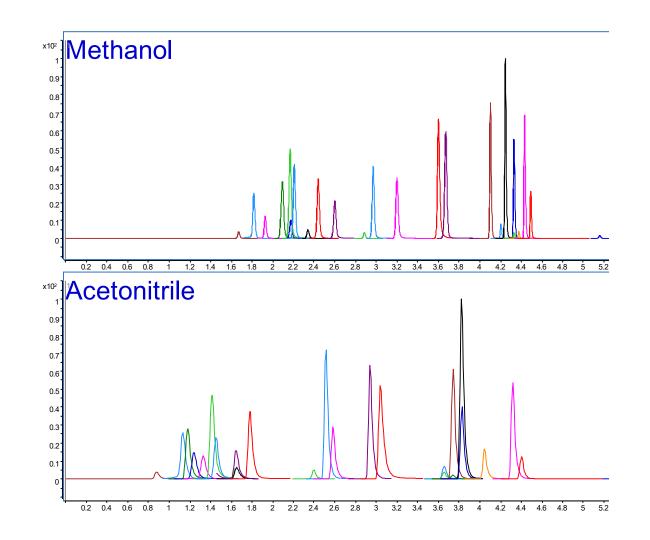


Why?

- ✓ It's easy ACN & MeOH are readily available
- ✓ Works on any bonded phase optimize separation no matter the column choice

MeOH – Higher pressure, generally better peak shape with bases, protic solvent

Acetonitrile – Aprotic, wider UV window, stronger than MeOH

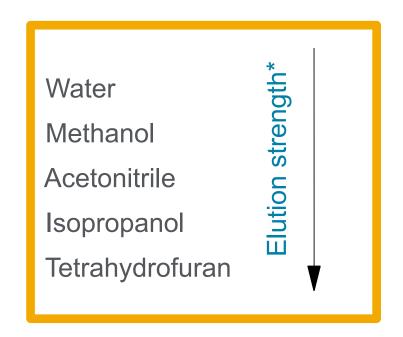




Common LC Solvents



Solvent	UV Cutoff (nm)*	Polarity
Acetonitrile	190	
Water	190	78.1
Cyclohexane	195	2.0
Hexane	200	1.9
Methanol	210	32.6
Acetone	331	20.7
Chloroform	240	4.8
Ethanol	210	24.3
Tetrahydrofuran	280	
Toluene	280	



*In HILIC water is the stronger solvent



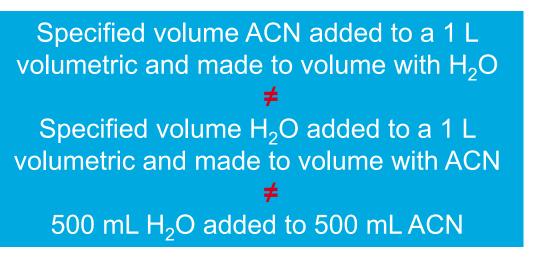


Mobile Phase Preparation

Infinity Lab

- HPLC grade or better
- Buffer prep procedure
 - Be consistent
- Document process

Volume % of solvents can depend on preparation



- Relative quantities of each affects degree of contraction
- Temperature

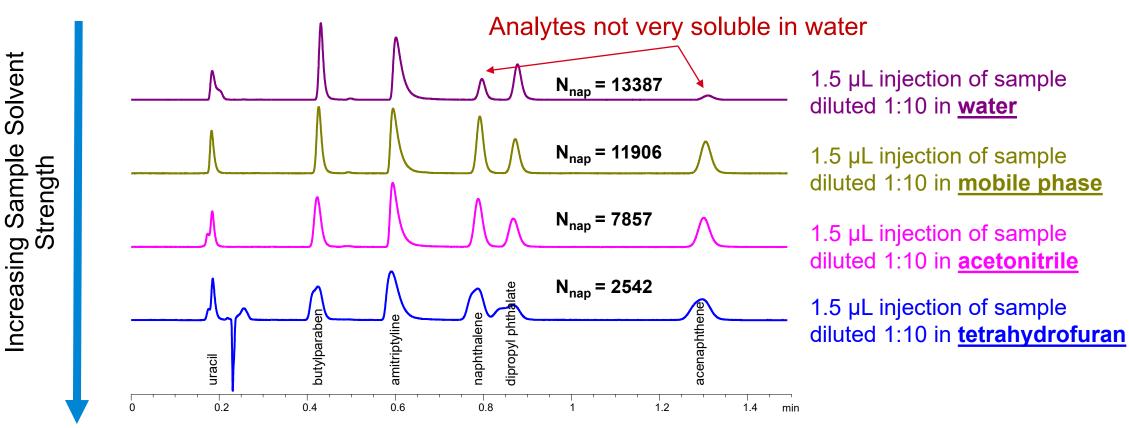
Tips

- 1. Small changes in mobile phase strength can have a large effect on retention
- 2. Immiscible solvent flow can cause high pressure and trigger system shutdown
- 3. Be aware of buffer solubility, e.g.
 - a. Solubility of phosphate buffer, pH 7.0 is >50 mM in MeOH, ACN, and THF @10% organic
 - b. At 70% organic, solubility of phosphate buffer, pH 7.0 is 35 mM in MeOH, 20 mM in ACN, and 10 mM in THF



Sample Considerations - Mobile Phase Diluents and Solubility





Sample solvents should be of equal or lesser strength than the mobile phase, otherwise poor peak shape can occur, resulting in poor efficiency



Precolumn protection



Filters

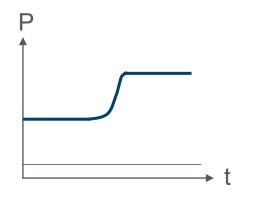
- Solvent Filters
- Sample filters
- Inline filters
- Guard columns
- Examples



Protect your Column Before a Run

How to protect your column from all sources of particulates





Blockages: instant pressure increase step



- Use Agilent inline filters in the pump to remove pump seal wear
- Filter buffered LC solvents with Agilent Solvent Filtration equipment to remove precipitated / unresolved salts

Sample as a source of particulates

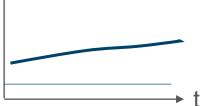
- Filter sample with Agilent syringe filters to remove particulates
- Use Agilent inline filters and / or guard columns to protect from injector seal wear and sample compounds precipitating in gradient starting conditions



InfinityLab Solvent Filtration Assembly



Agilent Inline Filters



Clogging: constant pressure increase over time



Blockages and Clogging



	Characteristics	P
Parts affected	 Blockages: Capillaries, needle and needle seat Detector flow cells Clogging: Filter frits (inline filter, column filter) 	
Characteristic		Blockages: instant pressure
Identification	 Start by disconnecting the capillary at the column inlet Install test setup with restriction capillary Continue disconnecting capillaries, one-by-one, moving back toward the pump 	increase step
Possible Root Cause	 Debris from mechanically worn parts (needle seat material, rotor seal at injection valve) Coring of vial septa material 	
Instant action / First aid	Backflush affected partReplace part	
Preventive measures	 Replace worn parts in time; apply proper preventive maintenance schedules Use high quality septa Install inline filters 	► t Clogging: constant pressure increase over time

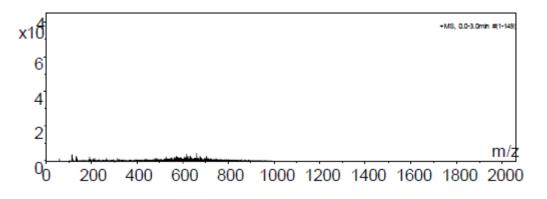


Protect your Column Before a Run Why it is important to avoid solvent contamination?

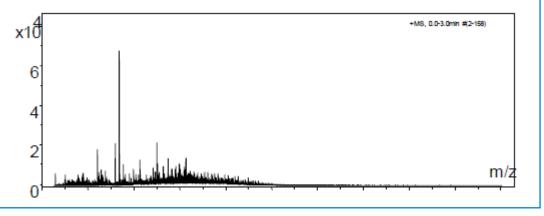


Example: Water from Lab Purification System

Purified water after discarding several liters



Purified water after one weekend



Contaminated solvents can lead to:

- Partially blocked frits and filters causing
 - Increased column backpressure
 - Increased pump backpressure
 - Peak splitting and broadening
- Change in column selectivity and performance

Important to know

To prevent microbial growth in your aqueous mobile phase, prepare, filter, and degas mobile phases on a daily basis.

If the instrument is not used over a longer period of time, properly flush the instrument first with water to remove buffer residues, then with at least 10% IPA (or MeOH, ACN) in water.



Sample Filtration

Captiva premium syringe filters

- Certified to be free of UV-detectable extractables on HPLC. PES and glass fiber also certified for LC/MS.
- Color-coded boxes for easy identification
- Comprehensive portfolio to meet all customers' needs

Premium Syringe Filters						
Membrane	Diameter/Pore Size					
	4 mm		15 mm		25 mm (28 mm)	
	0.2 µm	0.45 µm	0.2 µm	0.45 µm	0.2 µm	0.45 µm
PTFE	•	•	•	*	•	*
Nylon			•	•	•	•
PES	•	•	•	*	•	*
Regenerated cellulose	•	•	•	•	•	•
Cellulose acetate					•	*
Glass microfiber			•		•	
Depth filters: glass/PTFE			•	*	•	*
Depth filters: glass/nylon			•	•	•	•







Sample Filtration Captiva filter vials





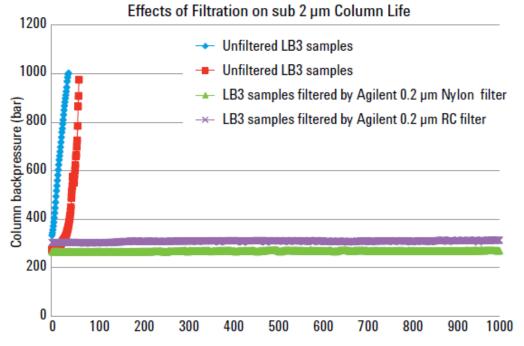
www.agilent.com/chem/filtervials Filter vials user guide: <u>5994-0814EN</u>



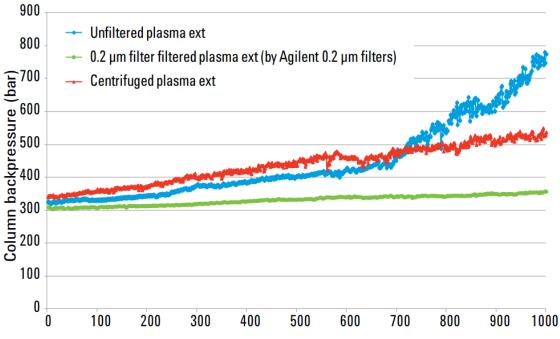
Protect your Column Before a Run

How particle and matrix components can block your LC column





Number of injections of unfiltered or filtered 0.3 µm latex beads (0.05% stock).



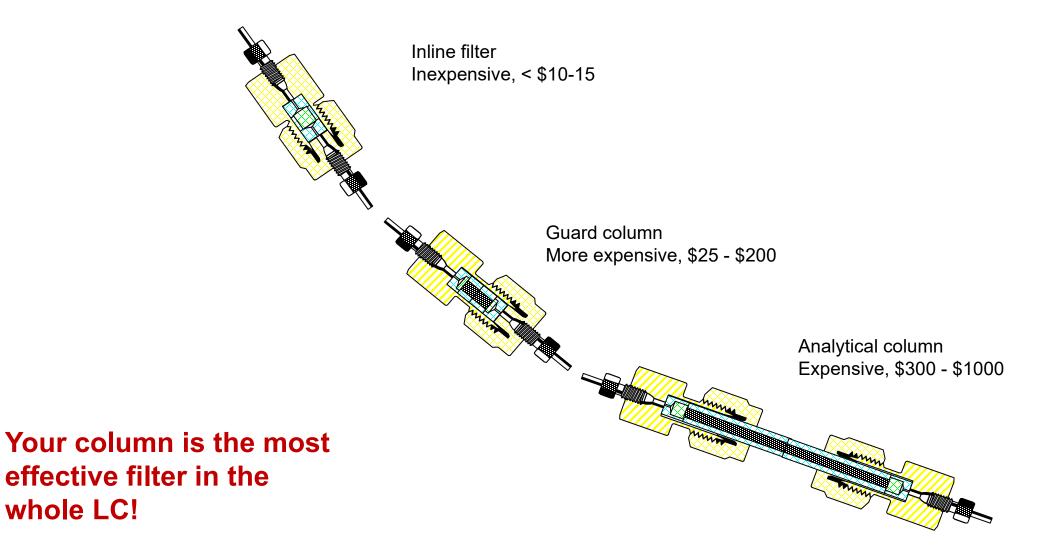
Number of injections of unfiltered, centrifuged or filtered human plasma after protein precipitation.

More information: Agilent application note 5994-1947EN



Prevention Ways to protect your column







Column Protection

Inline Filters

- Extend column life
- Easy to change
- Not intended to replace sample cleanup

UHPLC options

RRLC, 0.2 μm , max 600 bar

- 4.6mm frit id, 5067-1553
- 2.1mm frit id, 5067-1551

1290 Infinity LC, 0.3 µm, max 1200 bar

- 5067-4638, replacement frits 5023-0271
 1290 Infinity II, 0.3 μm, max 1200 bar
- 5067-6189, replacement frits 5023-0271



Guard columns

Extend column life

Less expensive than analytical column Match analytical column packing material

 Traps material that could bind strongly or irreversibly to analytical column
 Inlet frit traps particulates





Cartridge format 340 bar, 200 bar w/PEEK fitting Individual guard column 600-1300 bar

Tip: Consider the cost versus the benefit

It's Not All About the Column

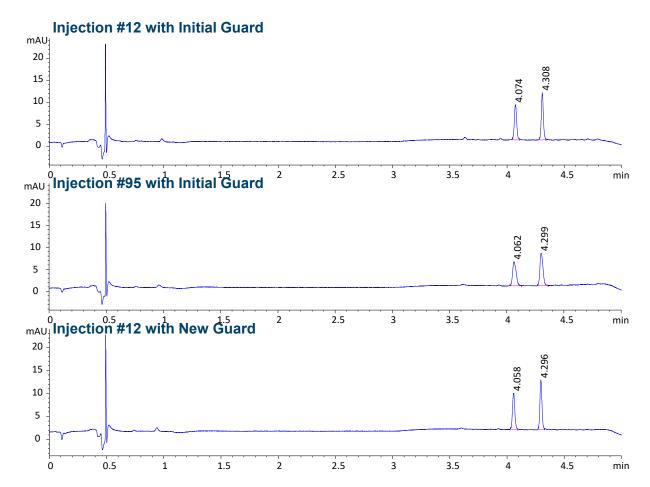


Guard columns/chemical modification Guards protect your column in many ways



Poroshell Column + Poroshell Guard Infant Formula* (1:300 in Water) 0.08 600 580 0.07 560 0.06 540 0.05 0.0' Pressur 520 500 End 480 0.03 460 0.02 440 0.01 420 400 0 20 120 0 40 60 80 100 140 **Number of Injections**

◆ Sulfachloropyridazine PW ■ Sulfamethoxazole PW ▲ End Pressure



*Unfiltered infant formula including proteins and other precipitated ingredients.



Consider Your Instrument



Instrument

- Connections
- Tubing
- Dwell volume
- Extracolumn volume

Modules

- Pump
- Column oven
- Detector

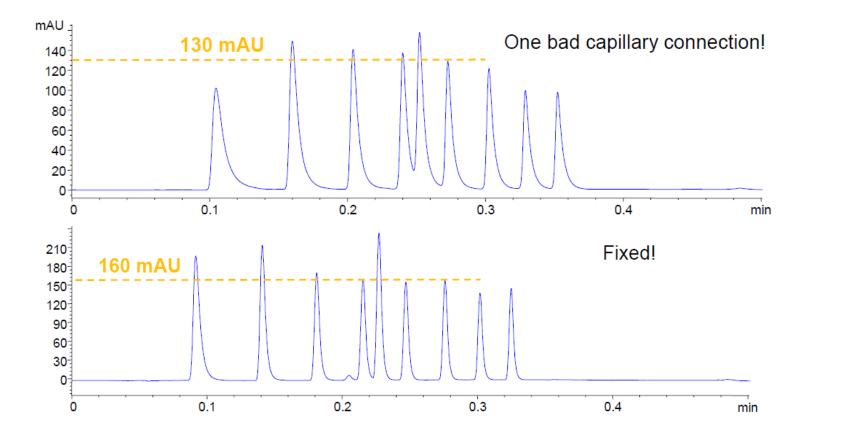


Importance of Correct Connections



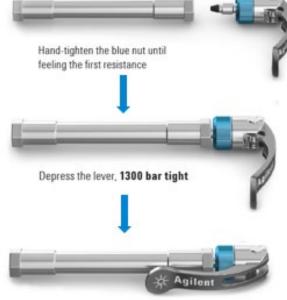
Correct connection every time

Guaranteed zero dead volu





The spring constantly pushes the capillary towards the receiving port.





Agilent Technical Note: Agilent InfinityLab Fittings Pub No. 5991-5525EN

Quick Turn

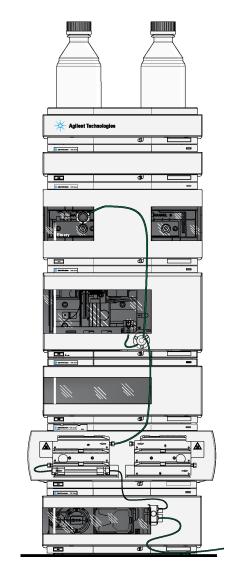
Quick Connect



1100/1200/1260 Series System Capillaries



Connection	p/n	Description
Solvent bottle to vacu degasser	um G1311-60003	Bottle head assembly for screw bottle (GL45), with glass filter 20 $\mu m,$ (5041-2168)
Degasser to pump	G1322-67300	Tubing kit degasser, 300 mm tubing, 4 each
Pump to autosampler	G1312-87303	Capillary, 0.17 mm x 400 mm
Pump (purge valve) to waste	5062-2461	PTFE tube, 5000 mm
Autosampler to colum compartment	n G1313-87305 G1313-87304	Capillary, <mark>0.17 mm</mark> x 180 mm Capillary, <mark>0.12 mm</mark> x 180 mm
Thermostatted ALS to column compartment	01090-87309 01090-87610	Capillary, 0.17 mm x 380 mm Capillary, 0.12 mm x 280 mm
Column compartment column	to G1316-87300 01090-87611	Capillary, <mark>0.17 mm</mark> x 90 mm Capillary, <mark>0.12 mm</mark> x 105 mm
Column to VWD (standard flow cell)	5062-8522	Inlet Tubing Assembly PEEK, 0.17 mm 600 mm (see 'Specials' slide for additional flow cells)
Column to DAD/MWD	G1315-87311 G1315-87312	Capillary, 0.17 mm x 380 mm (S/S, ps/ns) Capillary, 0.12 mm x 150 mm
VWD to waste	5062-8535	Waste accessory kit
DAD to waste	5062-2462	PTFE tubing 0.7 mm id, 1.6 mm od, 5 m
0.17 mm id capillaries		Standard Setup
0.12 mm id capillaries		Rapid Resolution LC Setup



Solvent cabinet

(Iso/Quat/Binary)

Vacuum degasser

Pump

Auto-Sampler

Sampler-Thermostat

Column-

Compartment

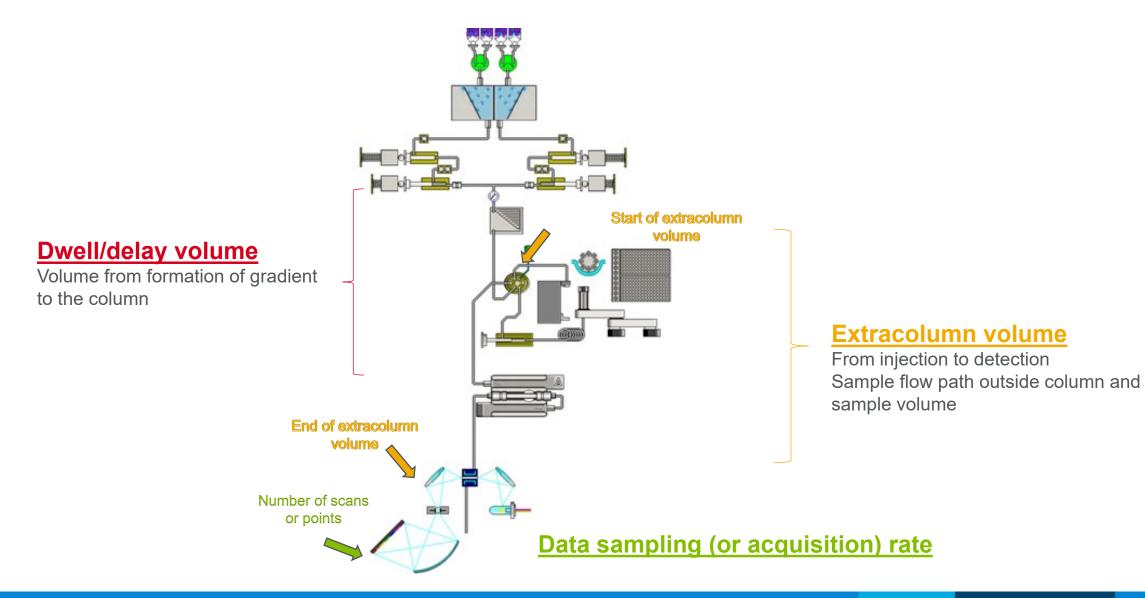
UV-Detector

(DAD/MWD/VWD)



Instrument Considerations







Gradient Delay Volume



Key parameter that can cause major chromatography differences between systems

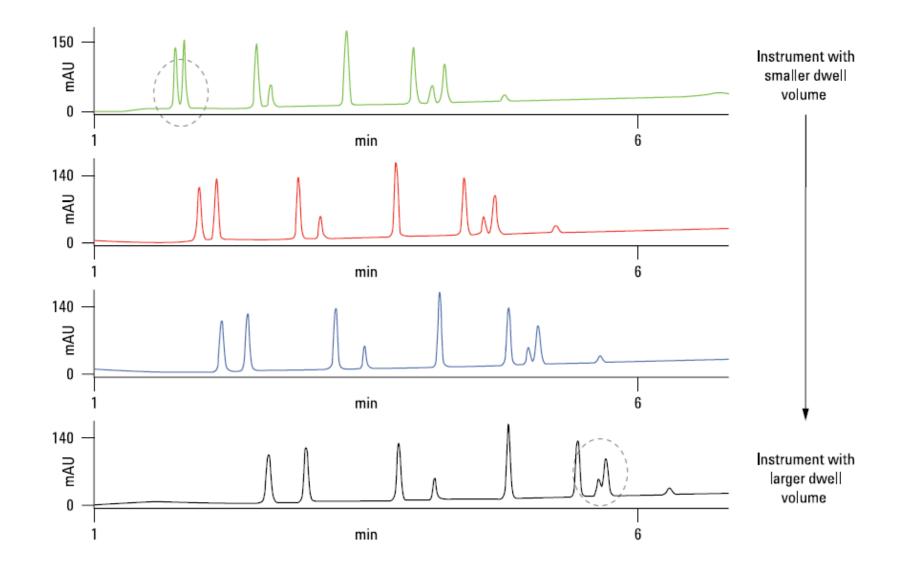
Why is delay/dwell volume important?

- 1. Different dwell volumes result in a RT shift
 - Definition: The time (or volume) for mobile phase from point of mixing to reach the column head
- 2. Different dwell volume could affect resolution
 - Peaks spends different time under isocratic/gradient conditions
- 3. Dwell volume effects on gradient shape
 - Dispersion effects => the programmed gradient becomes deteriorated
- 4. Same "delay" volume chromatograms could look different on different systems
- 5. Big impact for narrow bore applications, especially when combined with fast gradient



Chromatographic Test Result; Different Delay Volumes









Dispersion Extracolumn volume



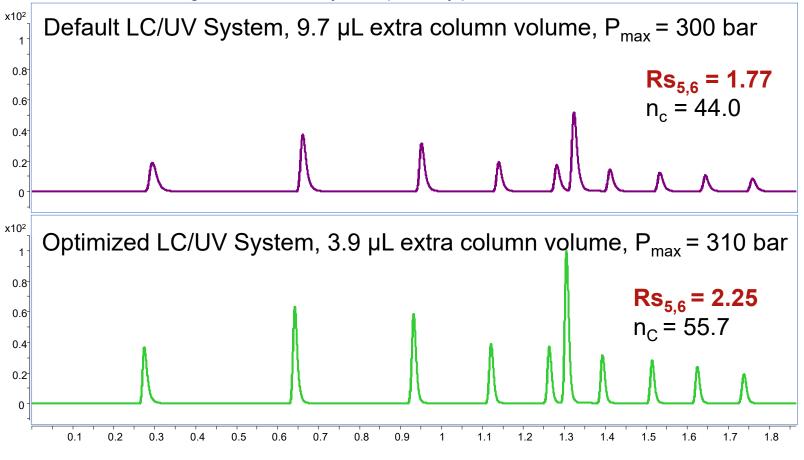
- ECV System volume between point of injection and detector outlet
- ECV major contributors
 - Capillaries, length & id
 - Heat-exchangers
 - Connectors and fittings
 - Flow cell
- Large ECV causes sample dispersion and band broadening of analytes
 - Result Decreased resolution and less sensitivity
- Take special care with capillary connectors or when mounting columns into a system.
- Remember: Diluent strength and injection volume contribution
- Small id columns, <u>< 2.1 mm</u>



Optimized LC Volume Improves Gradient Resolution

Infinity Lab

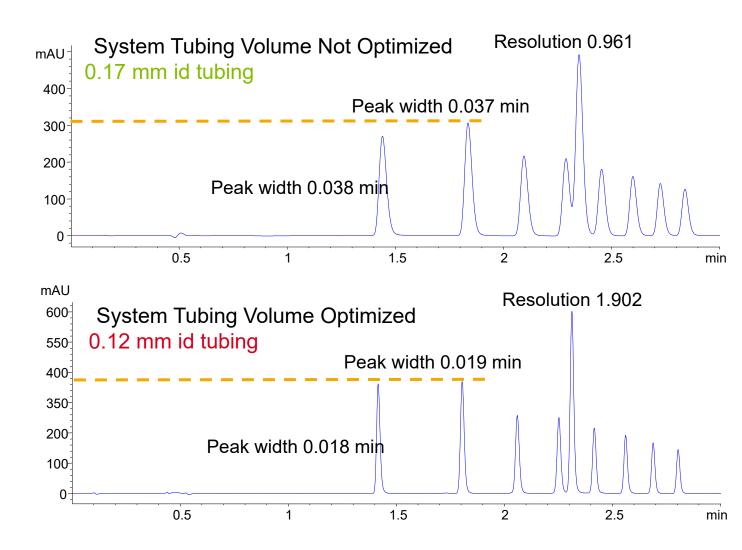
Column: RRHD Eclipse Plus C18, 2.1 x 50 mm, 1.8 µm Gradient: 25-95% CH₃CN in 1.2 min, Flow Rate: 0.4 mL/min, LC: Agilent 1290 Infinity, Sample: Alkylphenones



>20% improvement in gradient Rs and peak capacity with optimized LC



Optimize Tubing Volume for Small Volume Columns



Length	10 mm	50 mm	100 mm	150 mm
Tubing id	Volume	Volume	Volume	Volume
0.17mm (green)	0.227 μL	1.1 µL	2.27 µL	3.3 µL
0.12mm (red)	0.113 µL	0.55 µL	1.13 µL	1.65 µL









Agilent

Instrument



Compressibility tables: Agilent Solvent Calibration Tables Technical Note

Agilent

Agilent Solvent Calibration Tables
Technical Note

Agilent Solvent Calibration Tables provide an algorithm for the pump to automatically determine the correct compressibility associated with the current system pressure.

Solvent definition tables for most common solvents are now available for download.

https://www.agilent.com/en-us/firmwareDownload?whid=62265.

How it Works

The compressibility of the mobile phase has an effect on the performance of the pump. For best flow accuracy and mixing performance, the compressibility parameter in the Method Settings of the pump shall be chosen according to the mobile phase being used. This method setting activates the algorithm associated with the Agilent Solvent Calibration Tables.

If your solvent is neither available in the user interface nor in the library, please use generic solvents. "Generic aqueous" gives good results for most solvent

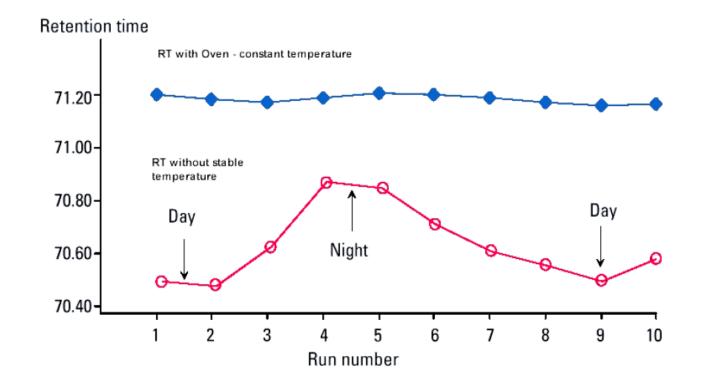
Solvent	Compressibility (10 ⁻⁶ per bar)*
Water	46
Acetonitrile	96
Methanol	120
Isopropanol	100
Tetrahydrofuran	97

*Values are approximate at 20 °C



Column Oven Control the temperature





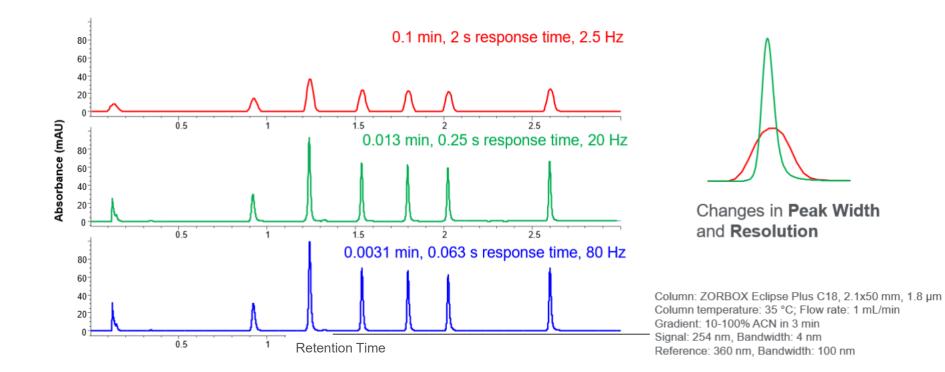
Tip: Constant temperature = constant retention



Detector



DAD Setting — Choose the right sampling rate

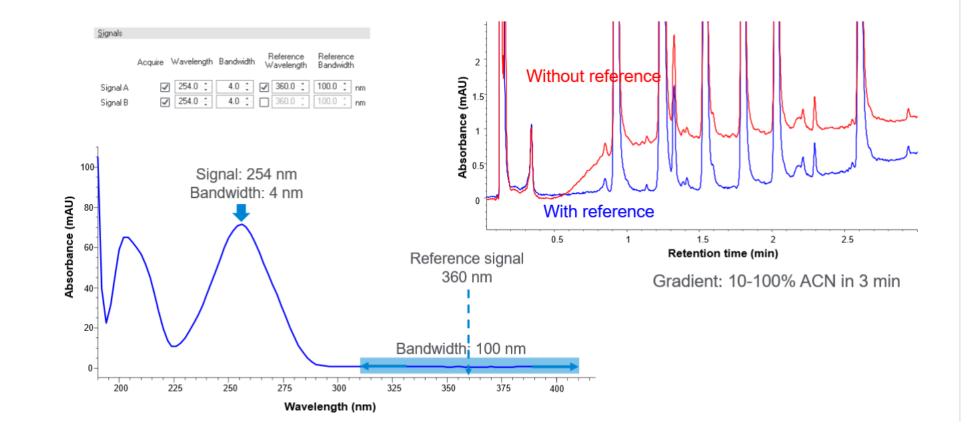






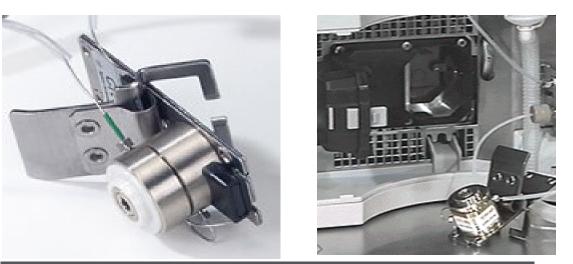
DAD Settings Choose the right signal and reference







Flow Cell Match volume to chromatographic peak widths



Flow Cell Volume/Pathlength	UV Signal /Noise	Chrom. Resolution*
13 µL / 10 mm	+++	+
5 µL / 6 mm	++	++
1.7 μL / 6 mm	+	+++

* Depends on analytical conditions and column dimension

13 µL Standard Flow Cell:

For highest sensitivity and linearity 4.6 - 3 mm id, $3.5 \text{ to } 5 \text{ }\mu\text{m}$ columns

1.7 µL Micro Flow Cell:

For highest chrom resolution UFLC 1.8 µm 2.1 – 1 mm id columns

5 µL Semi-micro Flow Cell:

Best compromise of sensitivity and selectivity HPLC/UHPLC, 1.8 to 5 μ m 4.6 – 1 mm id columns



Summary



It's not always about the column

- Mobile phase
 - Aqueous
 - Organic

Column protection

- Filters
 - Offline
 - Inline
- Guard columns

Instrument

- Connections
- System volume
- Modules



Resources for Support

- LC troubleshooting poster (<u>5994-0709EN</u>)
- Tech support <u>www.agilent.com/chem/techsupport</u>
- Resource page <u>www.agilent.com/chem/agilentresources</u>
 - Quick reference guides
 - Catalogs, column user guides
 - Online selection tools, how-to videos
 - Application workflows (such as cannabis, PFAS, and more)
- InfinityLab LC Supplies catalog (<u>5991-8031EN</u>)
- LC handbook (<u>5990-7595EN</u>)
- Best practices for using an Agilent LC system (01200-90090)
- Your local FSE and specialists
- Agilent University <u>www.agilent.com/crosslab/university</u>
- YouTube <u>Agilent Channel</u> (maintenance videos)
- Agilent service contracts









Agilent Technologi



Contact Agilent Chemistries and Supplies Technical Support



1-800-227-9770 Option 3, Option 3: Option 1 for GC and GC/MS columns and supplies Option 2 for LC and LC/MS columns and supplies Option 3 for sample preparation, filtration and QuEChERS Option 4 for spectroscopy supplies Option 5 for chemical standards Option 6 for former Prozyme products Available in the USA and Canada 8–5 all time zones gc-column-support@agilent.com lc-column-support@agilent.com spp-support@agilent.com spectro-supplies-support@agilent.com chem-standards-support@agilent.com advancebio.glycan@agilent.com

Web Chat: Product pages of agilent.com



LC Troubleshooting Poster Available

Retention Time Drift

LC Troubleshooting Guide

Your guide to solving common problems and staying productive

Solvents Pump shutdown JUU - Use brown borosilicate bottles to avoid algae growth - Flush all channels to remove salt deposits and particulate matter - Prepare solvent volume to be used up within 1 to 2 days Flush the system with appropriate storage solvent and power down the system - Use only HPLC-grade solvents filtered through 0.2 µm filters Handling of acetonitrile Preparing and powering up the pump - If possible, use 5 to 10% of water in your mobile phase - Inspect solvent bottles and inlet filters for damage or coloring - Always use seal wash when installed and purge the pump Be sure to avoid ACN evaporation Don't leave ACN on the system for more than 2 to 3 days Use the appropriate system conditioning method. Perform a periodic warm water wash (60 to 70 °C) if you Daily tasks face problems - Replace aqueous and organic mobile phases every second day - Check seal wash solvent - Flush the system with the composition of your application Weekly tasks - Change seal wash solvent and bottle and inspect solvent filters - Check system backpressure and change filters if necessary ---------1 **Drifting Baseline** AAL

Maintenance

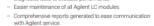
Places to Start

Agilent Lab Advisor software helps you manage your Agilent LC instruments to achieve high-quality chromatographic results in the most efficient way by ensuring high instrument performance, productivity, and reliability. It is available free-of-charge.

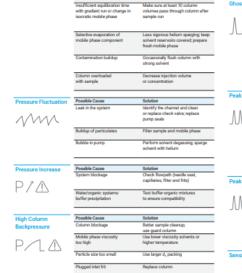
Discover more best practices for using an Agilent LC system

https://www.agilent.com/chem/lc-best-pr





Training courses are available at:





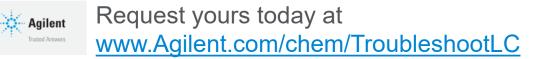
For Lab Advisor software, please visit:

tps://www.agilent.com/chem/lab-ad

6 Aplent Tarbolispin, Inc. 2019 Primal Inthe USA, March 1, 2019

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Infinity Lab





Get answers. Share insights. Join the Agilent Community at:



Resources for Support

- *New!* LC Troubleshooting poster (5994-0709EN)
- Resource page http://www.agilent.com/chem/agilentresources
 - Quick Reference Guides
 - Catalogs, Column User guides
 - Online Selection Tools, How-to Videos
- InfinityLab Supplies Catalog (<u>5991-8031EN</u>)
- LC handbook (<u>5990-7595EN</u>)
- Your local FSE and Specialists
- Youtube <u>Agilent Channel</u> (maintenance videos)
- Agilent Service Contracts













Appendix





Buffer Preparation Does it make a difference?



- 1. Dissolve salt in water using a 1 L or 2 L beaker. Use appropriate volume to leave space for pH adjustment. Equilibrate to RT for maximum accuracy.
- 2. Calibrate pH meter. Use 2-level calibration & bracket desired pH. Use appropriate audit solution to monitor statistical control (e.g., potassium hydrogen tartrate, saturated solution, pH = 3.56).
- 3. Adjust salt solution to desired pH. Minimize amount of time electrode spends in buffer solution (contamination). Avoid overshooting and re-adjustment (ionic strength differences can arise).
- 4. Transfer pH-adjusted buffer solution quantitatively to volumetric flask, dilute to volume, and mix.
- 5. Filter through 0.45 µm filter (discard first ~50 mL filtrate). Rinse solvent reservoir with small volume of filtrate and discard. Fill reservoir with remaining filtrate or prepare premix with organic modifier.
 - Agilent solvent filtration kit, 250 mL reservoir, 1000 mL flask, P/N 3150-0577
 - Nylon filter membranes, 47 mm, 0.45 μm pore size, P/N 9301-0895 (not for proteins!)

Trick: For gradient methods, avoid buffer precipitation by testing the solubility of buffered mobile phase component with highest % organic used. Always add organic to buffer with stirring, not vice versa.

Tips: Small particles in MP can permanently block capillaries in degasser.



Using Buffers Successfully Shutdown State and Instrument Flushing



Shutdown State

Next day use—using same buffers

• Pump mobile phase very slowly (for example, 0.01 – 0.1mL/min).

When flushing column or for longer term column storage

• Flush with 20/80 organic/water, then 80/20 organic/water or 100% organic.

Instrument flushing

Replace column with capillary tubing. Leave disconnected from detector.

Flush pumps with water, then connect capillary tubing to detector.

Inject water 2-3 times at maximum injection volume setting.

Flush all pumps with 100% organic for long term storage.



Determining the Dwell Volume of Your System



Replace column with short piece of HPLC stainless steel tubing

Prepare mobile phase components A. Water -UV-transparent B. Water with 0.2% acetone - UV-absorbing

Monitor at 265 nm

Adjust attenuation so that both 100% A and 100% B are on scale

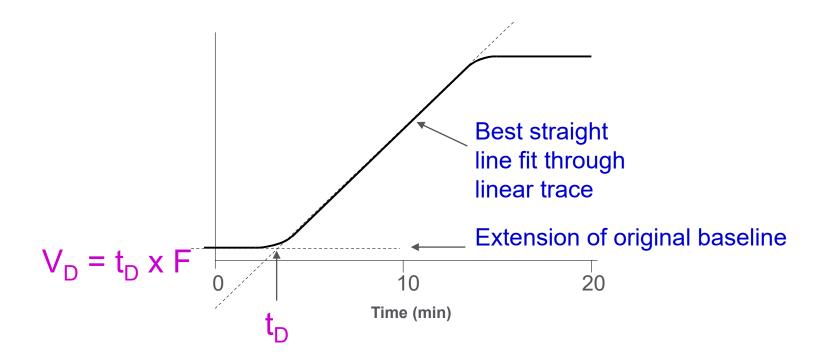
Run gradient profile 0 - 100% B/10 min at 1.0 ml/min

Record



Measuring Dwell Volume (V_D)





- Intersection of the two lines identifies dwell time (t_D)
- Dwell volume is equal to product of the flow rate and the dwell time.



Useful parts



Parts that address potential issues and help to ease your daily tasks

Part Description	Information	Part number
InfinityLab Stay Safe Caps	Prevents solvent evaporation; changes in mobile phase concentration	Various; www.agilent.com/chem/staysafecaps
InfinityLab Quick Connect and Quick Turn Fittings	with spring-load function for optimized dead volume reduction	Various; www.agilent.com/chem/InfinityLabFittings
Blank nut long 10-32	Blank nut PEEK with steel core; for system diagnostic tests; finger tight up to 1300bar, easy to use and gentle to receiving port	5043-0277
Agilent Captiva Syringe Filters	Solve issues like inlet clogging, increased backpressure, and retention time shift by filtering your samples	Various; <u>www.agilent.com/chem/filtration</u>
InfinityLab Poroshell 120 Columns	High efficiency and high resolution; available in 18 chemistries	Various, <u>www.aglient.com/chem/discoverporoshell</u>



InfinityLab Poroshell 120 Columns



InfinityLab Stay Safe Cap on solvent bottle



InfinityLab Quick Connect Fitting



InfinityLab Quick Turn Fitting



Blank nut, long, 10-32, PEEK with stainless steel core, 5043-0277

